



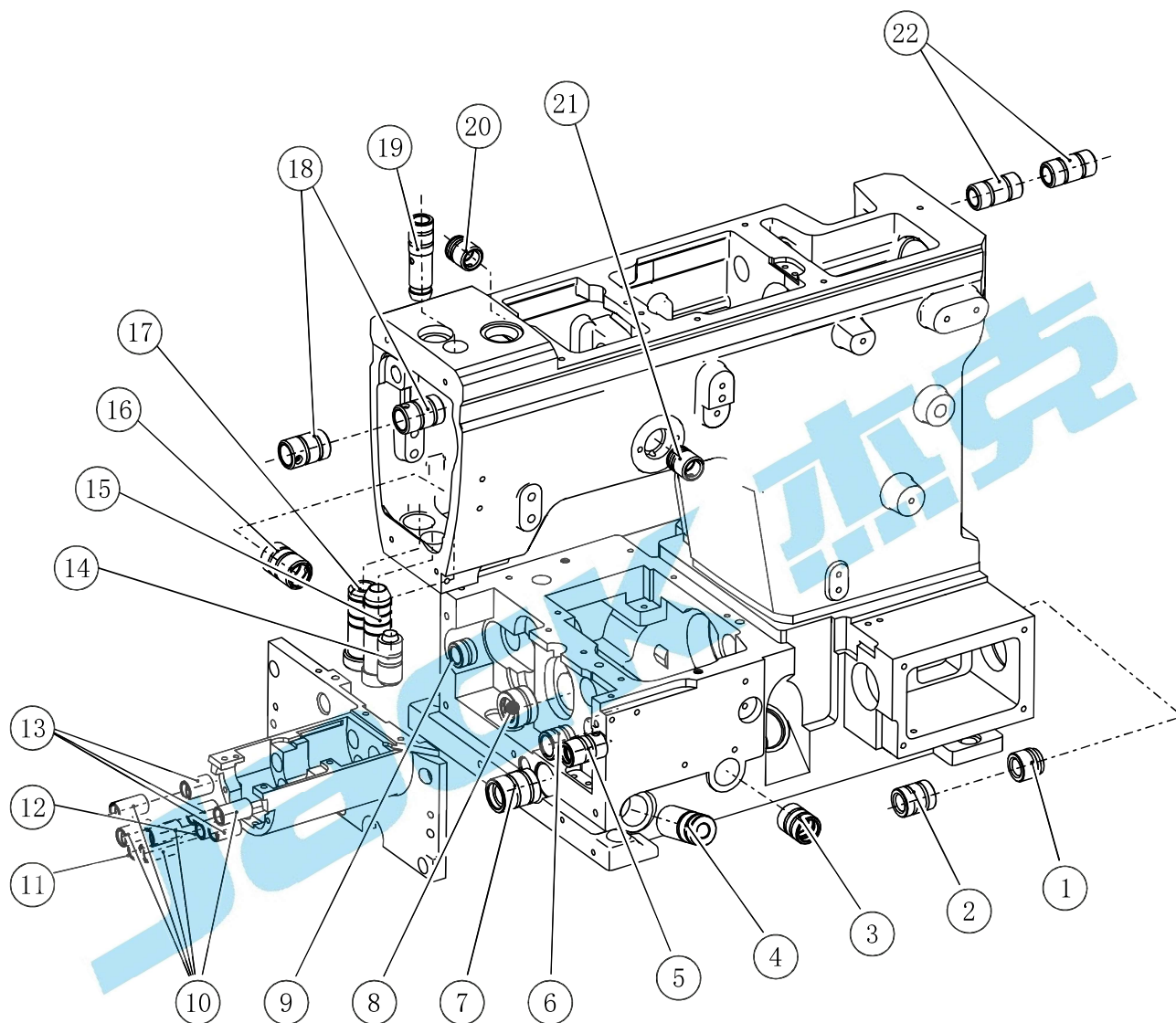
JK-8670G
产品使用说明书&产品零件图册
Manual book & parts book

JACK 杰克

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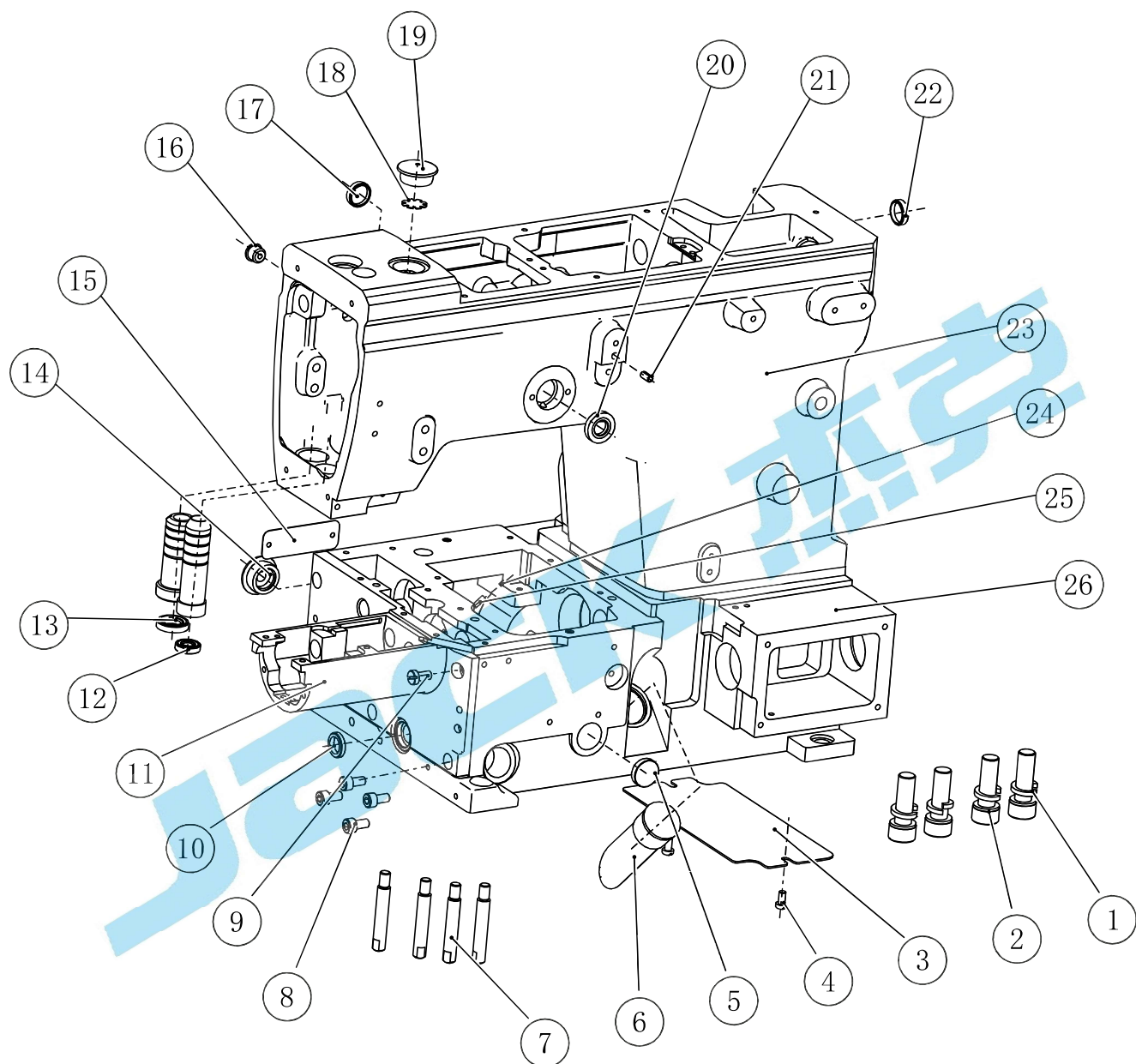
一、套筒部件/Bushing assemblies



一、套筒部件/Bushing assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30203023	差动扳手轴后套	sleeve	1
2	30203022	差动扳手轴前套	sleeve	1
3	30203009	下弯针轴前套	sleeve	1
4	30203012	调节座套	sleeve	1
5	30203014	抬牙轴前套	sleeve	1
6	30703011	送料轴套	sleeve	1
7	30203011	针距轴套	sleeve	1
8	30703013	前下轴套	sleeve	1
9	30703012	差动连接轴轴套	sleeve	1
10	30703009	送料轴套(前)	sleeve	5
11	30703016	护针轴套(前)	sleeve	1
12	30703015	护针轴套(后)	sleeve	1
13	30703010	送料轴套(后)	sleeve	3
14	30203005	针杆下套	sleeve	1
15	131203024	抬压脚轴套筒	sleeve	1
16	30203010	下弯针轴后套	sleeve	2
17	131203023	喂针轴摆动套筒	sleeve	1
18	131203032	差动轴套筒	sleeve	2
19	131603010	针杆上套	sleeve	1
20	30103042	过线座轴前后套筒	sleeve	1
21	30103042	过线座轴前后套筒	sleeve	1
22	131203022	抬压脚驱动轴套筒	sleeve	2

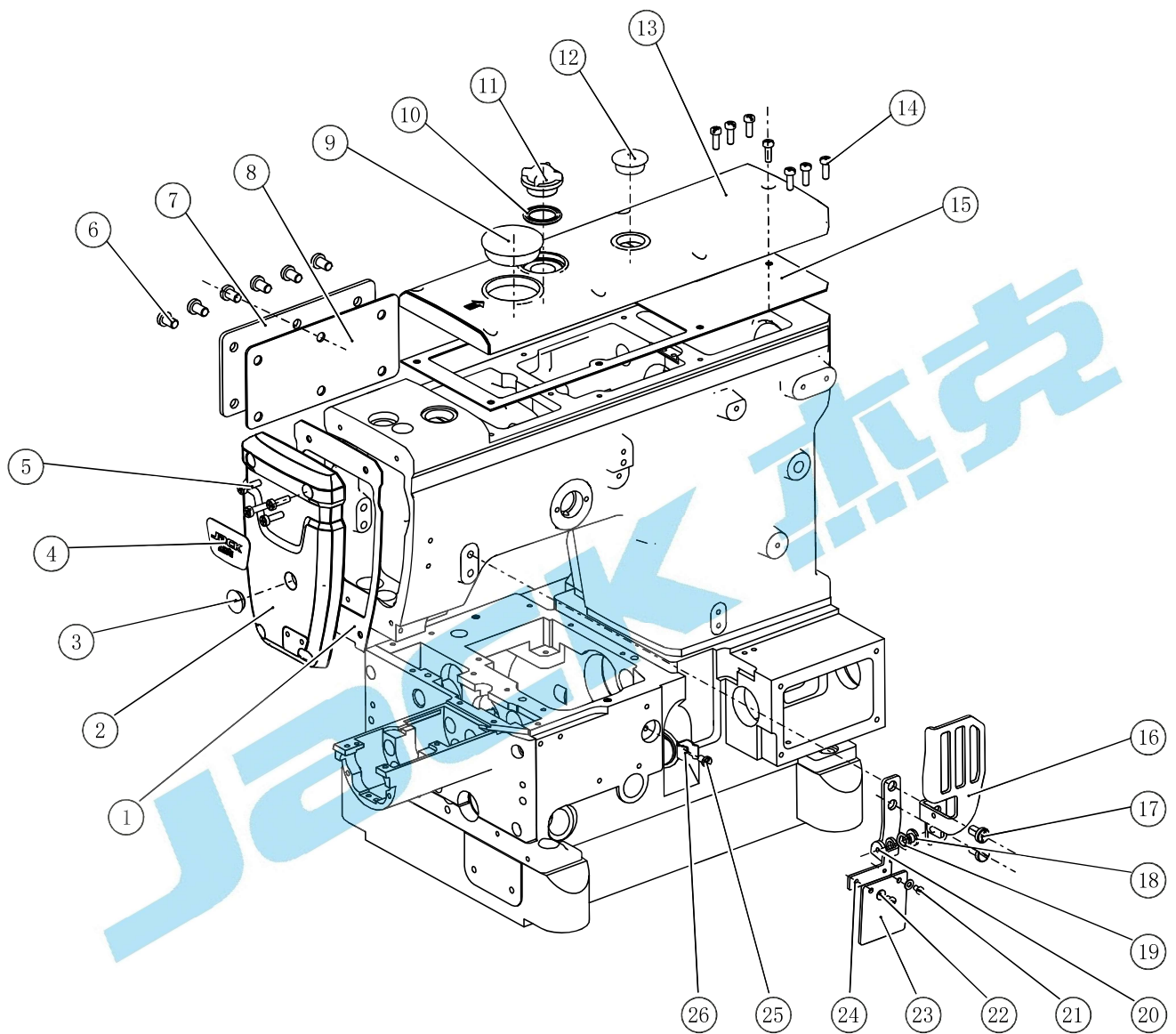
二、车壳部件/Frame assemblies



二、车壳部件/Frame assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	W02003	弹簧垫圈10	gasket	4
2	S05001	内六角螺钉M10×27.5	screw M10×27.5	4
3	30112002	盖板	coverplate	1
4	207S11007	十字槽圆柱头螺钉	screw	2
5	20122009	油封	oil seal	1
6	30111001	油标	oil sight gauge	1
7	301S30001	机壳螺钉	screw	4
8	S05003	内六角螺钉M5×10	screw	4
9	S01011	开槽圆柱头螺钉M5×10	screw	1
10	20122029	油封	oil seal	1
11	301231	缝头(喷漆)	sewing machine head	1
12	131222027	油封	oil seal	1
13	131222022	油封	oil seal	1
14	21022007	油封	oil seal	1
15	13737003	型号牌	plate	1
16	30222031	油封	oil seal	1
17	30122008	油封	oil seal	1
18	21012018	油封垫	gasket	1
19	21022007	油封	oil seal	1
20	21322019	油封	oil seal	1
21	P03005	弹性圆柱销4×8	pin	1
22	30122008	油封	oil seal	1
23	910000262	机壳上节	the upper casing	1
24	131222012	油堵	oil seal	1
25	131226006	油销	pin	1
26	910000132	机壳下节	the lower casing	1

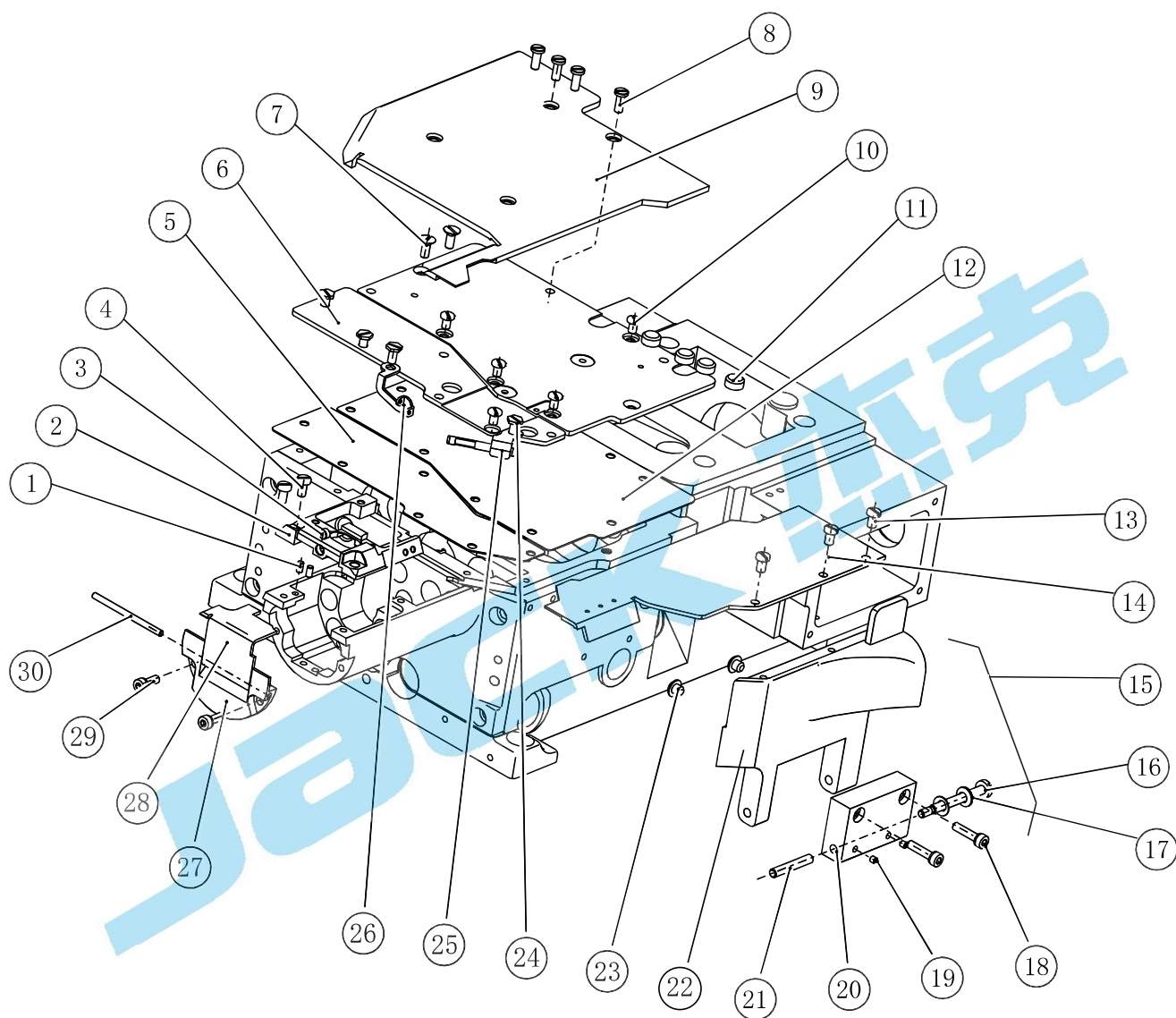
三、罩壳部件/Cover assemblies



三、罩壳部件/Frame assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	131622003	机头左盖垫	the left mat	1
2	930000696	机头左盖(喷漆)	left cover	1
3	10122003	面板调节孔塞	plug	1
4	115037001	面板商标牌	signs	1
5	S04004	十字槽螺钉M4×15	screw M4×15	4
6	S01060	开槽圆柱头螺钉M6×10	screw M6×10	6
7	30212002	后盖板	rear cover	1
8	30222004	后盖板垫	the rear mat	1
9	30122012	密封盖	plug	1
10	21022003	油窗垫	oil seal	1
11	20711055	油标盖	oil sight plug	1
12	20722002	油塞	oil seal	1
13	930000863	上盖(喷漆)	upper cover	1
14	S04019	十字槽螺钉M4×12	screw M4×12	7
15	130722001	上盖垫	the upper mat	1
16	131613008	过线护罩	thread shield	1
17	S01060	开槽圆柱头螺钉M6×10	screw M6×10	2
18	301S20001	护罩座固定螺钉M4×3.6	screw M4×3.6	1
19	W03007	波形弹性垫圈7	gasket	1
20	31012042	玻璃罩安装板	mounting plate	1
21	S01006	开槽圆柱头螺钉M3×4.5	screw M3×4.5	2
22	W01002	平垫圈3	gasket	2
23	30111003	有机玻璃罩	perspex cover	1
24	31012029	护罩架	mounting plate	1
25	S01002	开槽圆柱头螺钉M4×6.5	screw M4×6.5	1
26	30227030	卡簧	ring	1

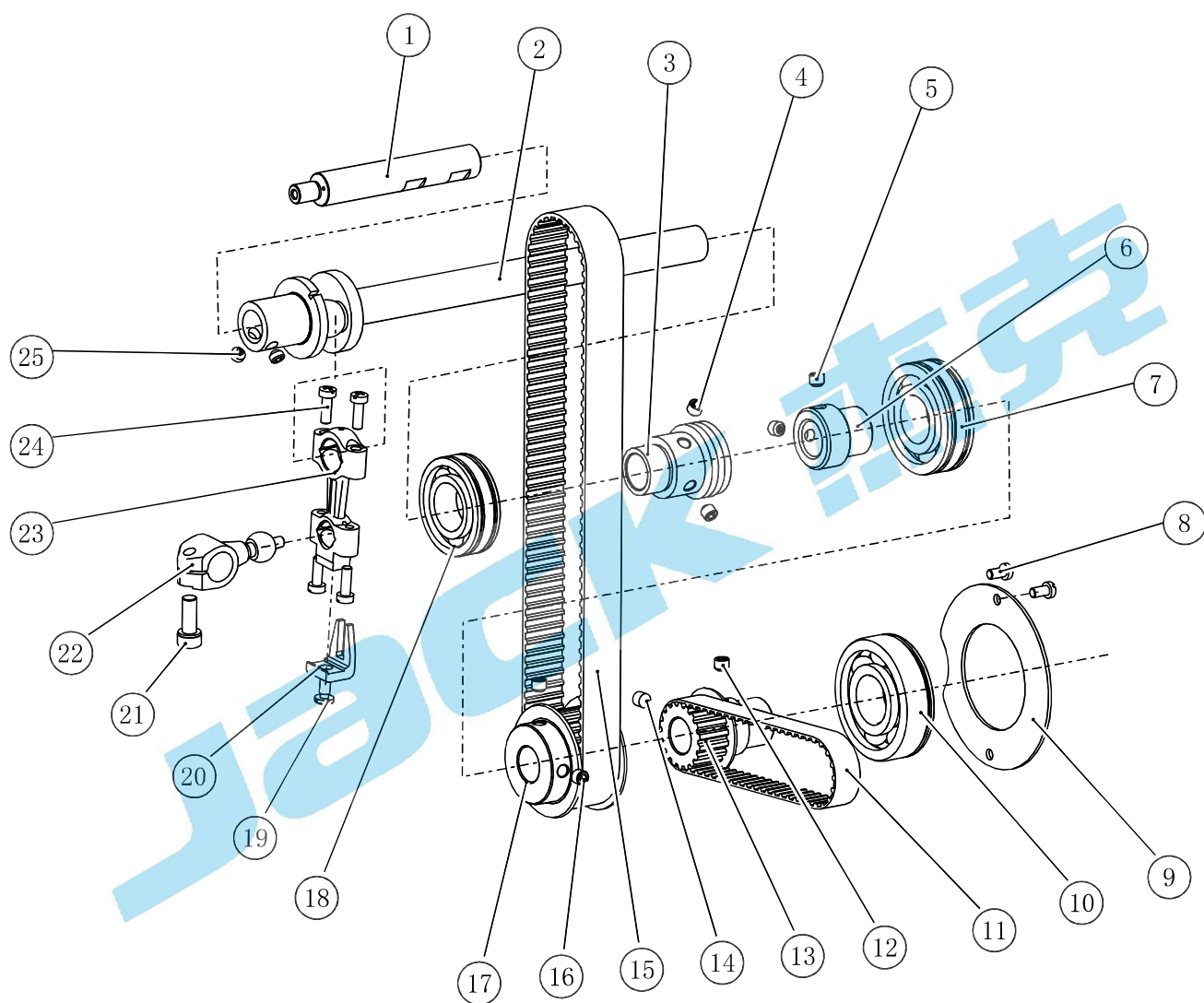
四、缝台部件/Cloth plate assemblies



四、缝台部件/Cloth plate assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	P01026	销	pin	2
2	3071500100	针板架	needle plate	1
3	30726002	磁铁	magnet	1
4	S01068	开槽圆柱头螺钉M4×8	screw M4×8	2
5	130722008	盖板垫(左)	cover mat	1
6	30712004	盖板	cover plate	1
7	S02004	开槽沉头螺钉M4×8	screw M4×8	2
8	S01085	开槽圆柱头螺钉M4×10	screw M4×10	4
9	301242	平台板(喷漆)	flat plate	1
10	S01055	开槽圆柱头螺钉M4×6	screw M4×6	5
11	30722002	防震垫	crash pad	4
12	30722001	盖板垫(右)	cover mat	1
13	S01001	开槽圆柱头螺钉M4×7	screw M4×7	3
14	303801	前盖板(喷漆)	front shroud	1
15	303802	前面板组件(喷漆)	front panel	1
16	301S20002	前罩缝台螺钉	screw	1
17	30128002	碟形弹簧垫圈	gasket	3
18	207S13008	内六角圆柱头螺钉	screw	2
19	S10005	内六角紧定螺钉M3×3	screw M3×3	2
20	30201016	合销块	closing block	1
21	30226013	前罩缝台销	pin	1
22	30701032	前面板	front panel	1
23	30122015	前罩防震垫	crash pad	2
24	207S12001	开槽六角头螺钉M4×8	screw M4×8	4
25	30713007	过线压板组件	threading part	1
26	30713008	过线板	threading plate	1
27	301241	侧盖(喷漆)	side cover	1
28	30712005	上盖板	upper cover	1
29	413S13017	内六角螺钉M4×10	screw M4×10	2
30	30726001	销	pin	1

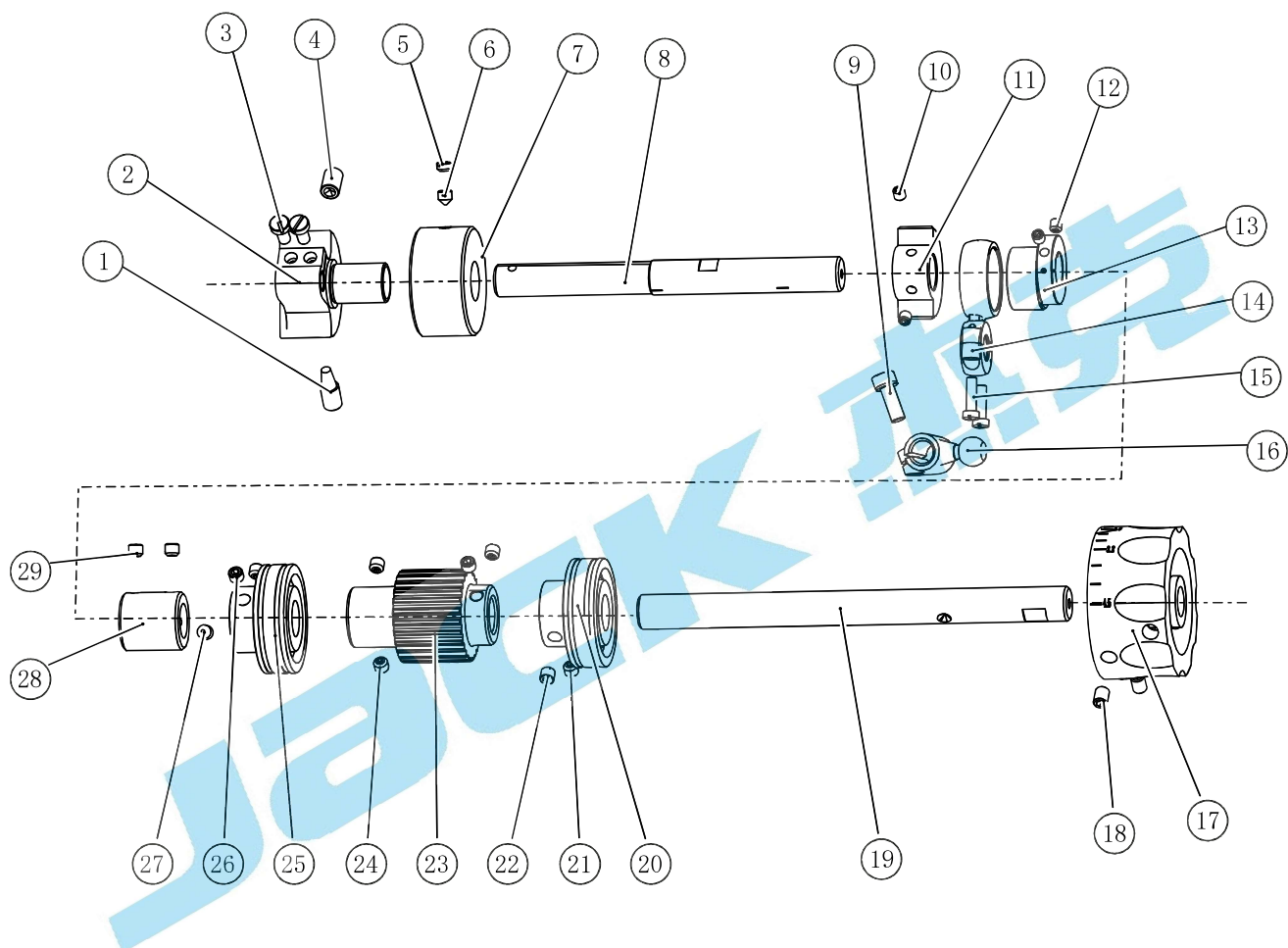
五、下轴部件/Lower shaft assemblies



五、下轴部件/Lower shaft assemblies

序号 Ref.No.	件号 Part No.	名称	description	数量 Quantity
1	30702002	下轴(前)	lower shaft	1
2	400079	下后轴	lower shaft	1
3	30103008	蜗杆	worm	1
4	S10029	内六角紧定螺钉M6×5	screw M6×5	2
5	S10029	内六角紧定螺钉M6×5	screw M6×5	2
6	30103012	轴承套(短)	bearing bush	1
7	3012400400	油封轴承	bearing	1
8	207S11007	十字槽圆柱头螺钉	screw	2
9	30108001	轴承挡圈	bearing retainer	1
10	B01003	深沟球轴承	bearing	1
11	30235045	小同步带	synchronous belt	1
12	S10029	内六角紧定螺钉M6×5	screw M6×5	1
13	3023502600	下轴小同步带轮组件	synchronous pulley	1
14	S12003	内六角紧定螺钉M6×7	screw M6×7	1
15	30135021	同步带	synchronous belt	1
16	S10029	内六角紧定螺钉M6×5	screw M6×5	2
17	3023502500	下轴同步带轮组件	synchronous pulley	1
18	3012400300	油封轴承	bearing	1
19	301S11004	比叉螺钉	screw	1
20	30109001	比叉	guide	1
21	S05002	内六角螺钉M6×15.2	screw M6×15.2	1
22	400228	球曲柄	ball crank	1
23	400070	球连杆	connecting rod	1
24	201S20015	铜连杆螺丝	screw	4
25	S10015	内六角紧定螺钉M6×4	screw M6×4	2

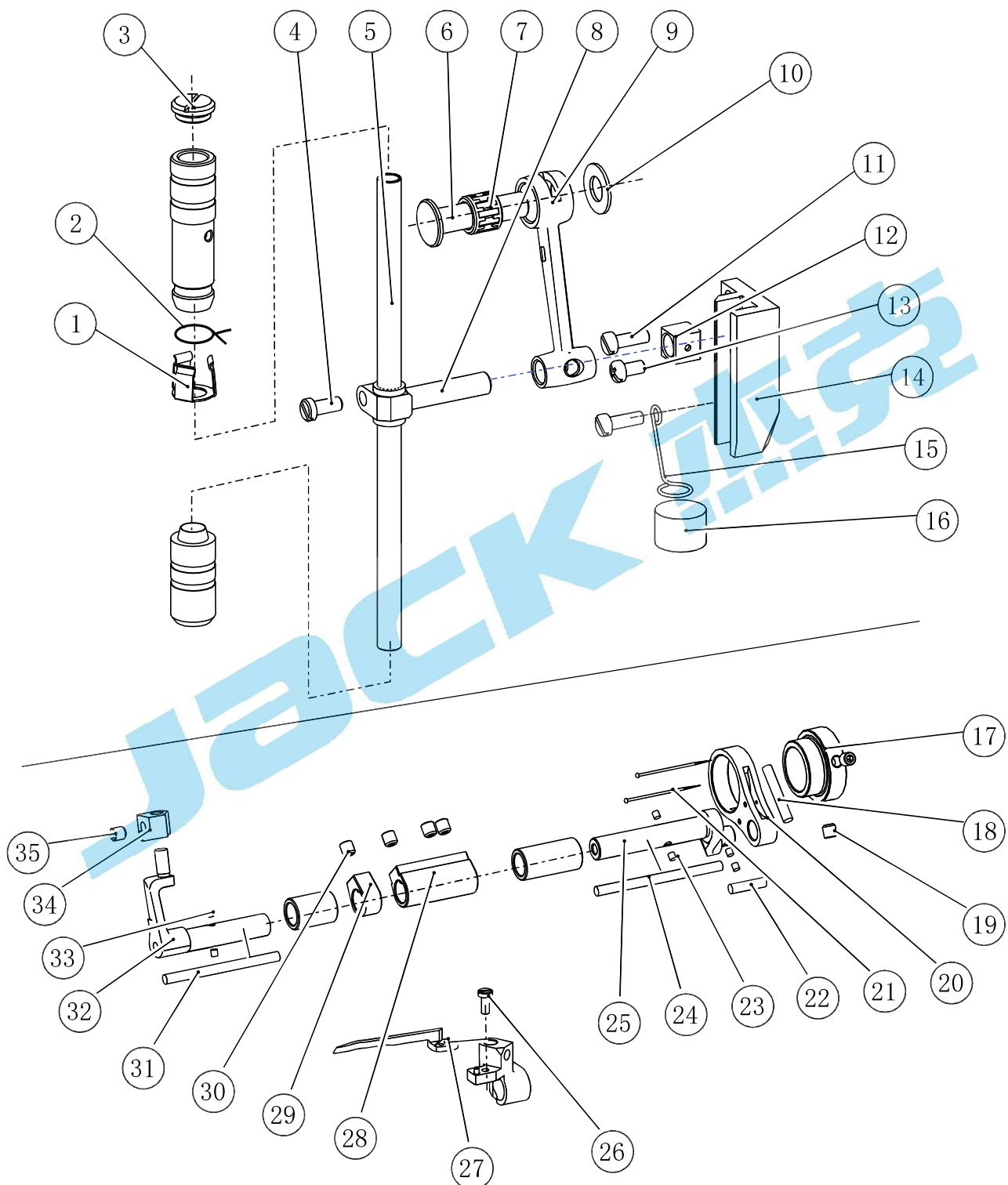
六、上轴部件/Upper shaft assemblies



六、上轴部件/Upper shaft assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	301S10004	针杆曲柄螺钉	screw	1
2	31004006	针杆曲柄	crank	1
3	S01011	开槽圆柱头螺钉M5×10	screw M5×10	2
4	S10004	内六角紧定螺钉M8×12	screw M8×12	1
5	S08001	开槽紧定螺钉M6×3.5	screw M6×3.5	1
6	S11001	开槽紧定螺钉M6×6	screw M6×6	1
7	30224005	针杆曲柄轴承	bearing	1
8	131602005	上前轴	upper shaft	1
9	S05002	内六角螺钉M6×15.2	screw M6×15.2	1
10	S10002	内六角紧定螺钉M5×5	screw M5×5	2
11	30109003	上轴平衡块	balance weight	1
12	S10002	内六角紧定螺钉M5×5	screw M5×5	2
13	131610002	挑线偏心轮	eccenter	1
14	131605002	挑线轴连杆	connecting rod	1
15	S22007	复合槽螺钉	screw	2
16	131604002	挑线曲柄	crank	1
17	301434	手轮(喷漆)	hand wheel	1
18	S10009	内六角紧定螺钉M6×8	screw M6×8	2
19	130702005	上后轴	upper shaft	1
20	13122400300	一体式轴承	bearing	1
21	S10029	内六角紧定螺钉M6×5	screw M6×5	1
22	S12003	内六角紧定螺钉M6×7	screw M6×7	1
23	30235004	上轴同步带轮	synchronous pulley	1
24	S10029	内六角紧定螺钉M6×5	screw M6×5	4
25	13122400300	一体式轴承	bearing	1
26	S10029	内六角紧定螺钉M6×5	screw M6×5	2
27	S12003	内六角紧定螺钉M6×7	screw M6×7	2
28	30103004	接轴套	connecting bush	1
29	S10029	内六角紧定螺钉M6×5	screw M6×5	2

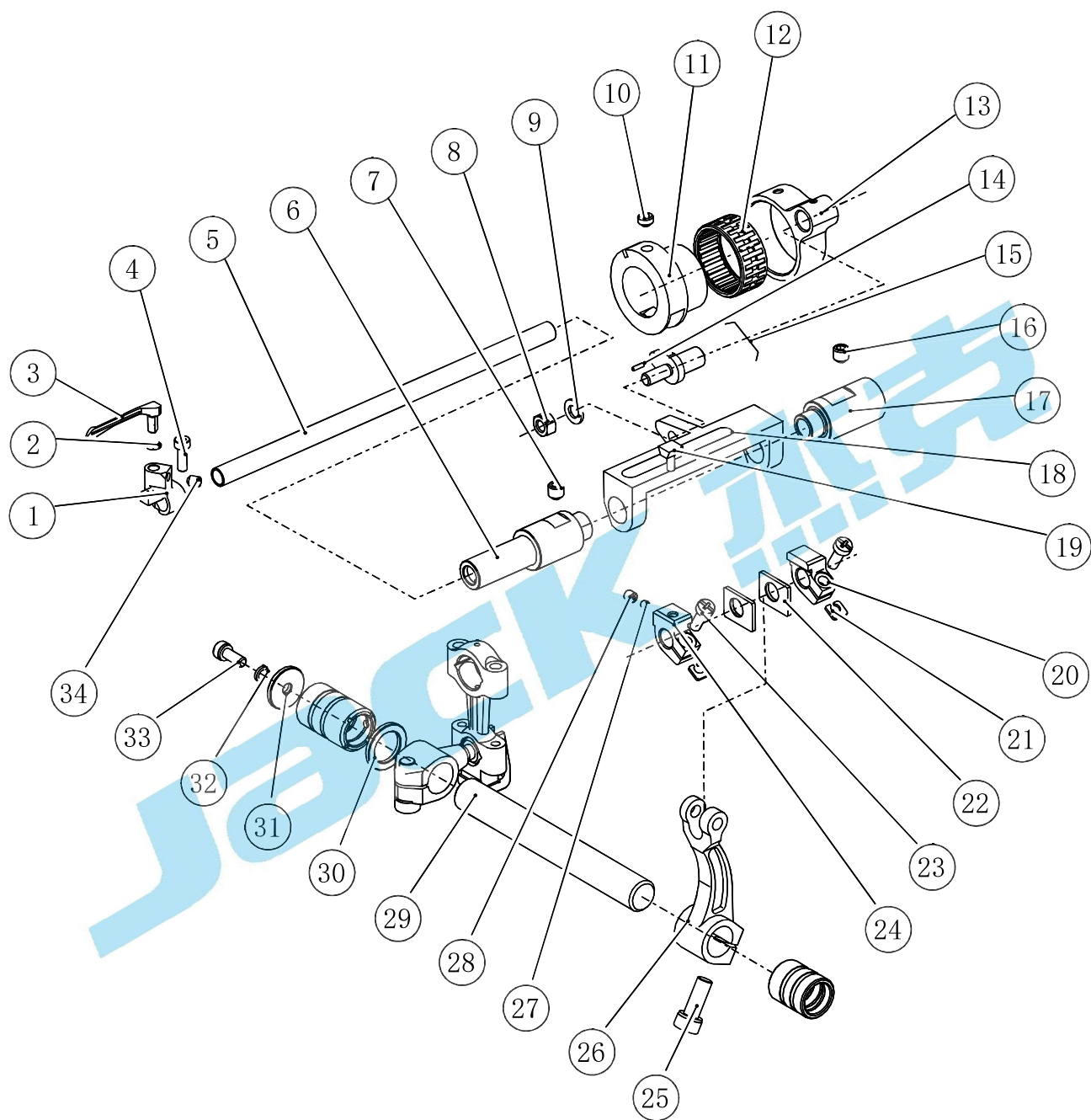
七、针杆部件/Needle bar assemblies



七、针杆部件/Needle bar assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30112009	油线托	oil wick bracket	1
2	30123014	油线	oil wick	0.1m
3	S01620	螺钉M10×1	screw M10×1	1
4	301S11005	针杆轧头螺钉	screw	1
5	131202025	针杆	needle bar	1
6	30102010	针杆连杆轴	shaft	1
7	B07001	轴承K8×12×12	bearing	1
8	30102009	针杆轧头	needle bar clamp	1
9	30205002	针杆连杆	connecting rod	1
10	30128006	针杆连杆轴垫圈	gasket	1
11	207S11008	开槽圆柱头螺钉M4×12	screw M4×12	2
12	131209012	针杆滑块	slide block	1
13	207S11007	十字槽螺钉	screw	1
14	31009006	滑块导座	slide guide	1
15	30227003	毛毡弹簧	spring	1
16	30123002	毛毡	felt	1
17	30710001	偏心套	eccentric sleeve	1
18	30123014	油线	oil wick	0.07m
19	S10007	内六角紧定螺钉M4×4	screw M4×4	2
20	30705001	连杆	connecting rod	1
21	30126009	销	pin	2
22	30123014	油线	oil wick	0.03m
23	30223009	油毛毡	felt	4
24	30123014	油线	oil wick	0.1m
25	30702003	护针轴(后)	shaft	1
26	S01012	开槽圆柱头螺钉M2.5×4	screw M2.5×4	1
27	30717002	前护针	needle guard(front)	1
28	30708001	送料轴连接套	connecting bush	1
29	30708002	送料轴挡块	stop plate	1
30	S10007	内六角紧定螺钉M4×4	screw M4×4	4
31	30123014	油线	oil wick	0.09m
32	30702004	护针轴(前)	shaft	1
33	30223009	油毛毡	felt	2
34	30717001	后护针	needle guard(rear)	1
35	S10007	内六角紧定螺钉M4×4	screw M4×4	1

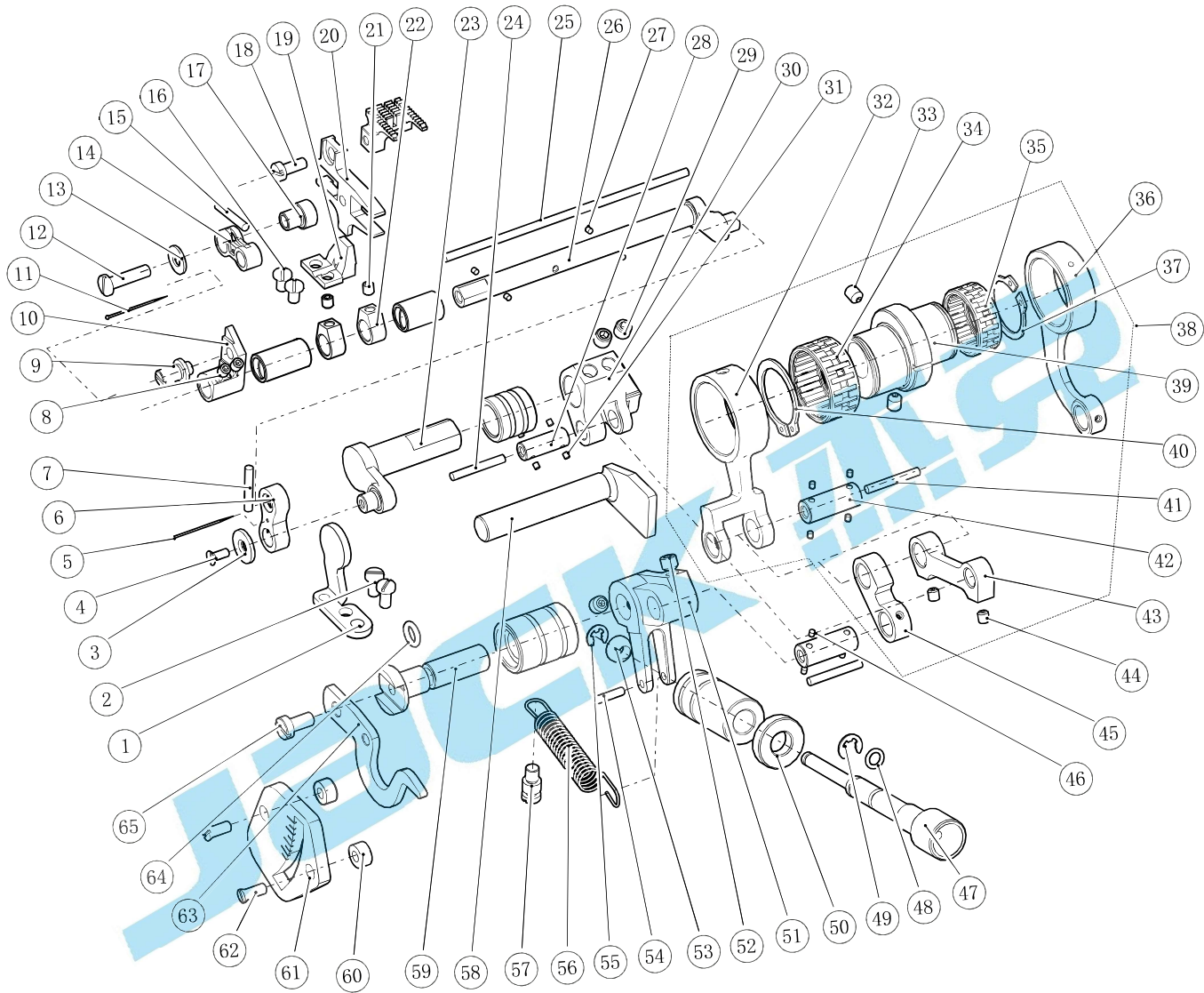
八、弯针部件/Looper assemblies



八、弯针部件/Looper assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30701007	弯针固定架	looper holder	1
2	30728001	弯针垫片	gasket	1
3	30217003	弯针	looper	1
4	S05046	内六角螺钉M3.5×10.5	screw M3.5×10.5	1
5	30202006	滑杆	looper shaft	1
6	30703001	下弯针轴前套	sleeve	1
7	S10013	内六角紧定螺钉M6×6	screw M6×6	1
8	N01004	六角螺母M5	nut	1
9	W01004	平垫圈	gasket	1
10	S10015	内六角紧定螺钉M6×4	screw M6×4	1
11	30210002	偏心套	eccentric sleeve	1
12	B07009	向心滚针轴承	bearing	1
13	30205003	连杆	connecting rod	1
14	30226017	弹性圆柱销	pin	1
15	30226005	滑杆销	pin	1
16	S10013	内六角紧定螺钉M6×6	screw M6×6	1
17	30203007	滑杆后套	sleeve	1
18	30201010	滑杆架	looper shaft guide	1
19	30209003	滑块	slider	1
20	30201012	下弯针曲柄后挡块	stop plate	1
21	30228003	下弯针轴曲柄垫片	gasket	2
22	30228004	下弯针轴曲柄挡块垫片	gasket	2
23	S04019	十字槽螺钉M4×12	screw M4×12	2
24	30201011	下弯针曲柄前挡块	stop plate	1
25	S05002	内六角螺钉M6×15.2	screw M6×15.2	1
26	30204004	下弯针轴曲柄	crank	1
27	30209004	弯针滑块螺钉垫	plug	1
28	S10007	内六角紧定螺钉M4×4	screw M4×4	1
29	30202007	连杆轴	shaft	1
30	30228005	垫片	gasket	1
31	30228006	垫片	gasket	1
32	W02002	标准型弹簧垫圈4	gasket	1
33	413S13017	内六角螺钉M4×10	screw M4×10	1
34	S10016	内六角紧定螺钉M4×5	screw M4×5	1

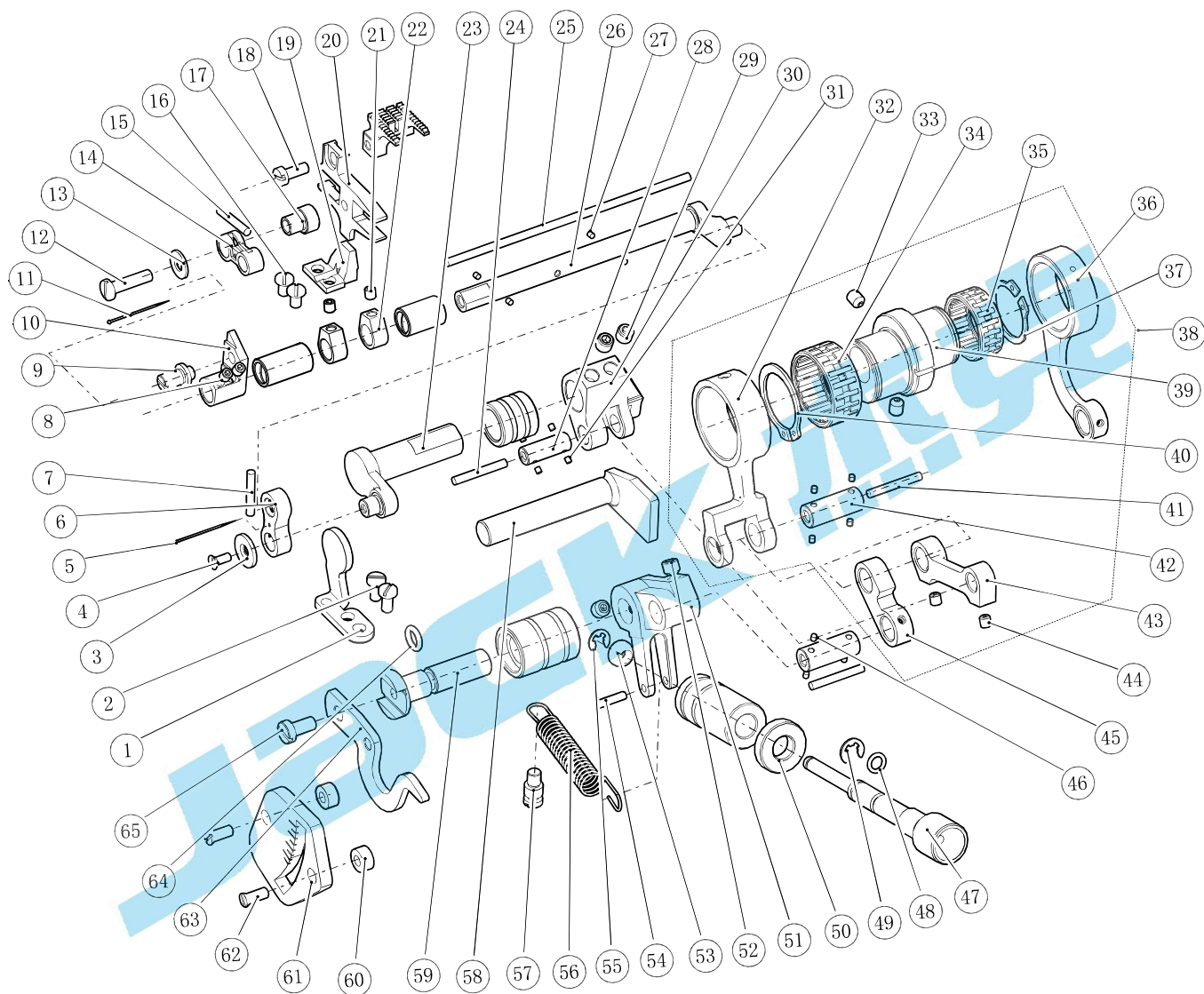
九、送布部件(1)/Feed mechanism(1)



九、送布部件(1)/Feed mechanism(1)

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30712008	送料轴挡板	stop plate	1
2	207S13006	内六角圆柱头螺钉M4×9	screw M4×9	2
3	30228007	垫片	gasket	1
4	S02013	开槽沉头螺钉M3×6	screw M3×6	1
5	30126009	销	pin	1
6	30705011	连杆	connecting rod	1
7	30123014	油线	oil wick	0.07m
8	S10007	内六角紧定螺钉M4×4	screw M4×4	2
9	30726004	销	pin	1
10	30704002	曲柄	crank	1
11	30126009	销	pin	1
12	307S20001	轴位螺钉	screw	1
13	20628012	缝台夹线片	gasket	1
14	30705003	连杆	connecting rod	1
15	30123014	油线	oil wick	0.07m
16	S01055	开槽圆柱头螺钉M4×6	screw M4×6	2
17	30726008	轴承内套	sleeve	1
18	S01005	开槽圆柱头螺钉M4×10	screw M4×10	1
19	30701008	牙架挡板	stop plate	1
20	400397	左牙架	feed braces(left)	1
21	S10007	内六角紧定螺钉M4×4	screw M4×4	2
22	30708003	送料轴挡块	stop plate	2
23	30702005	送料轴	shaft	1
24	30123014	油线	oil wick	0.06m
25	30123014	油线	oil wick	0.65m
26	30702006	送料轴	shaft	1
27	30223009	油毛毡	felt	4
28	30226008	曲柄销	hinge pin	1
29	S10013	内六角紧定螺钉M6×6	screw M6×6	2
30	30704001	曲柄	crank	1
31	30223009	油毛毡	felt	4
32	30205005	偏心连杆	connecting rod	1
33	S10006	内六角紧定螺钉M5×6	screw M5×6	1
34	30224001	滚针轴承28×24×13	bearing	1
35	B07007	滚针轴承22×26×10	bearing	1
36	30205004	连杆	connecting rod	1
37	H03060	轴用弹性挡圈	circlip	1

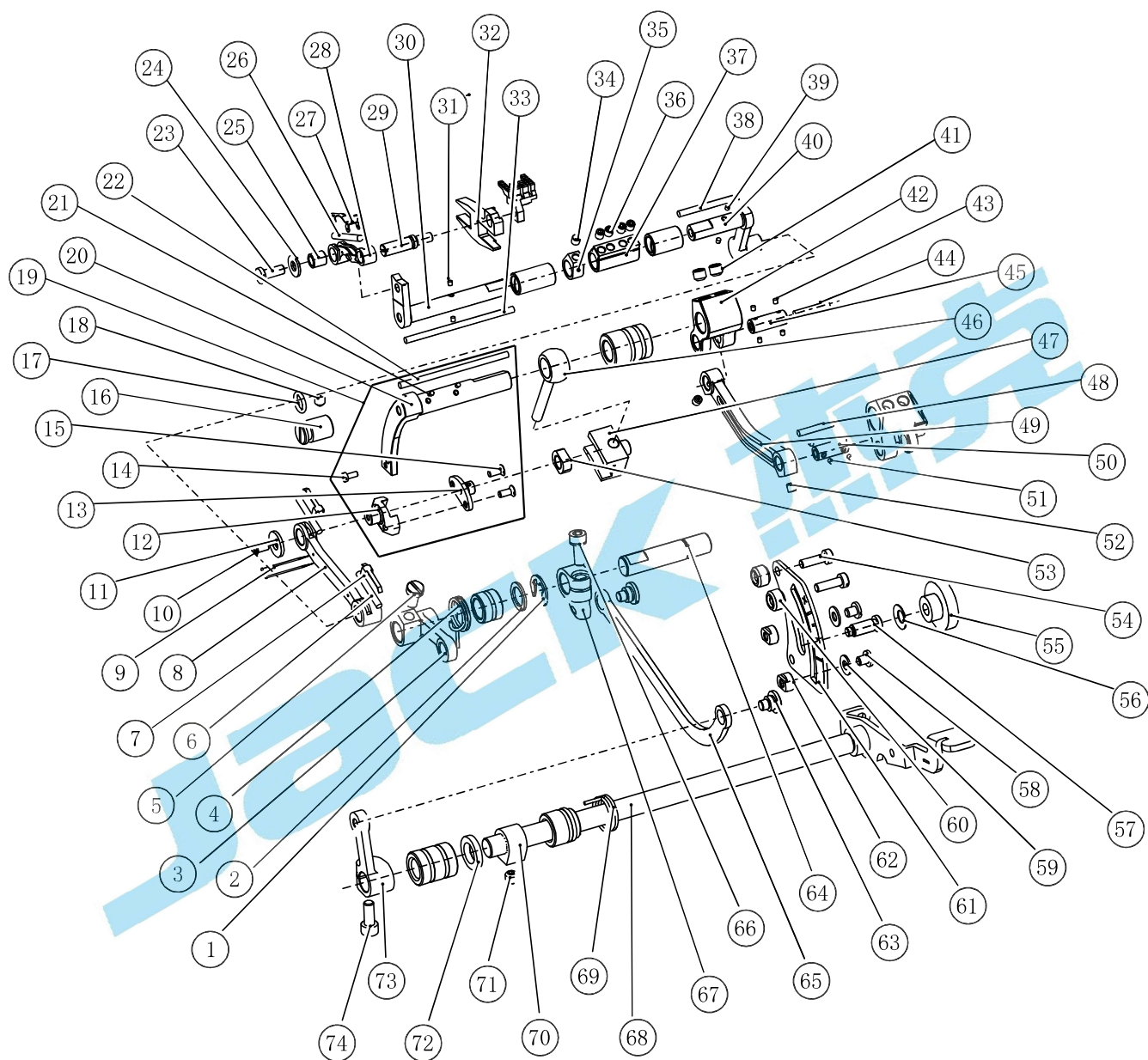
九、送布部件(1) / Feed mechanism(1)



九、送布部件(1)/Feed mechanism(1)

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
38	3021000300	送布偏心轮组件	feed eccentric wheel	1
39	30210003	送布偏心轮	eccentric wheel	1
40	H03061	轴用弹性挡圈	circlip	1
41	30123014	油线	oil wick	2×0.06m
42	30226007	连杆销	hinge pin	2
43	30205006	连杆	connecting rod	1
44	S10007	内六角紧定螺钉M4×4	screw M4×4	2
45	30205007	连杆	connecting rod	1
46	30223009	油毛毡	felt	8
47	30202010	针距调节轴	shaft	1
48	O01023	O型圈	O ring	1
49	H05006	开口挡圈	split washer	1
50	302S16001	调节螺母	nut	1
51	30204007	调节曲柄	crank	1
52	S10029	内六角紧定螺钉M6×5	screw M6×5	2
53	30209006	垫块	gasket	1
54	P03011	弹性圆柱销	pin	1
55	H05012	开口挡圈	split washer	1
56	30227005	拉簧	spring	1
57	302S30001	螺钉	screw	1
58	30202008	针距调节挡块	stop plate	1
59	30202009	针距指示轴	shaft	1
60	30711002	刻度板垫圈	gasket	2
61	30712007	刻度板	scaleplate	1
62	S02008	螺钉M4×8	screw M4×8	2
63	30712006	差动指示板	indicator plate	1
64	20122038	差动轴密封圈	O ring	1
65	S01011	开槽圆柱头螺钉M5×10	screw M5×10	1

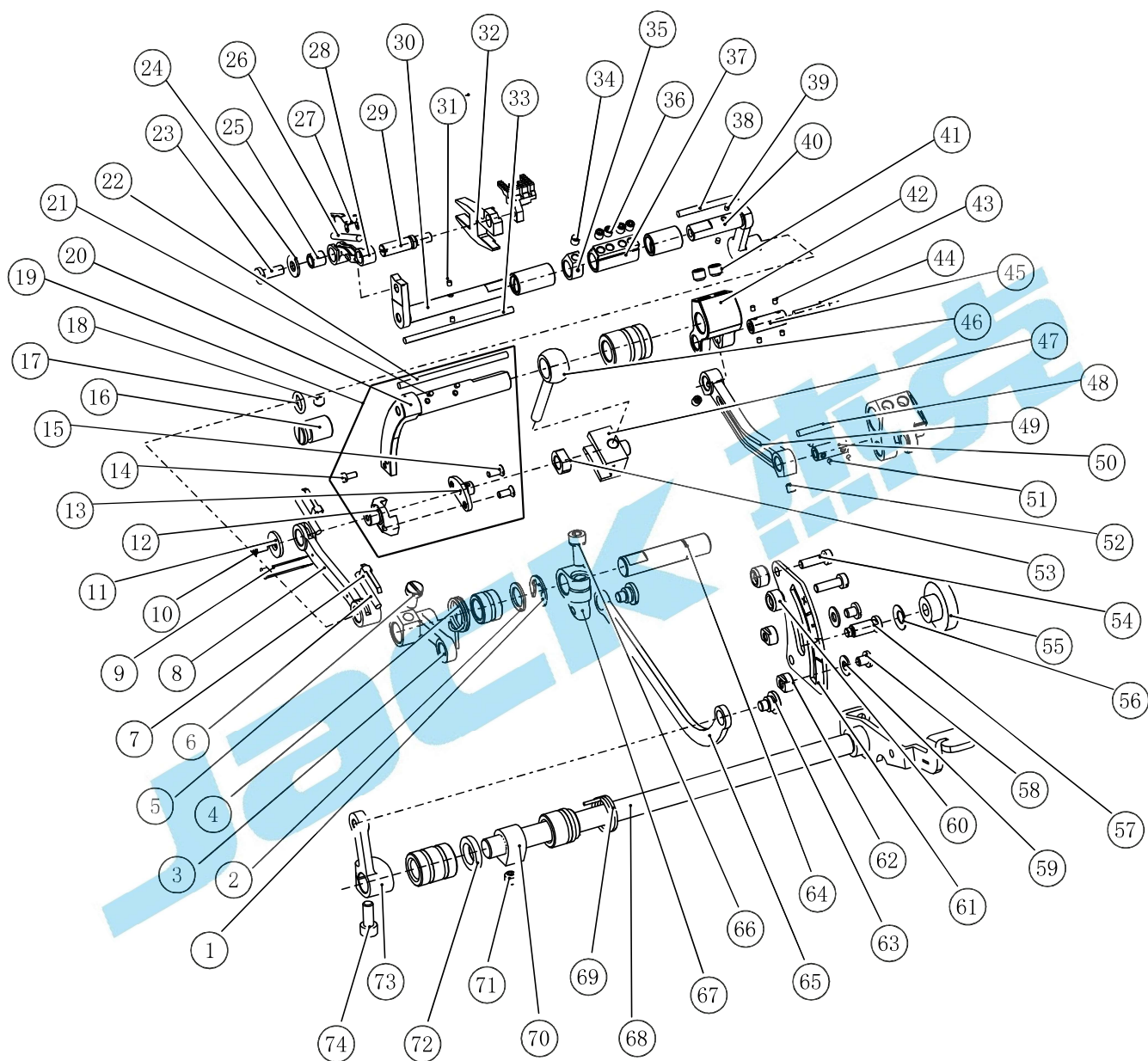
十、送布部件 (2) /Feed mechanism(2)



十、送布部件(2)/Feed mechanism(2)

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	H05008	挡圈	split washer	1
2	30728003	垫片	gasket	1
3	30704004	曲柄	crank	1
4	30727003	扭簧	spring	1
5	S01011	开槽圆柱头螺钉M5×10	screw M5×10	1
6	30123014	油线	oil wick	2×0.03m
7	30712010	油线压板	pinch	2
8	30705005	连杆	connecting rod	1
9	30126009	销	pin	1
10	S02013	开槽沉头螺钉M3×6	screw M3×6	1
11	30228007	垫片	gasket	1
12	30712009	曲柄头	crank	1
13	30726005	曲柄盖	crank	1
14	S01063	开槽圆柱头螺钉M2.5×6	screw M2.5×6	1
15	S02013	开槽沉头螺钉M3×6	screw M3×6	1
16	30726007	曲柄销	hinge pin	1
17	O01005	O型圈	O ring	1
18	S10006	内六角紧定螺钉M5×6	screw M5×6	1
19	3070200700	送料轴组件	feed shaft	1
20	30702008	送料轴	feed shaft	1
21	30223009	油毛毡	felt	4
22	30123014	油线	oil wick	0.13m
23	307S20002	开槽圆柱头螺钉	screw	1
24	20628012	缝台夹线片	gasket	1
25	30703002	滚套	sleeve	1
26	30123014	油线	oil wick	0.1m
27	30712011	油线压杆	pinch	1
28	30705007	连杆	connecting rod	1
29	30726006	固定齿销	pin	1
30	30702009	送料连杆轴	shaft	1
31	30223009	油毛毡	felt	2
32	400407	右牙架	feed braces(right)	1
33	30123014	油线	oil wick	0.13m
34	S10007	内六角紧定螺钉M4×4	screw M4×4	1
35	30708003	送料轴挡块	stop plate	1
36	S10007	内六角紧定螺钉M4×4	screw M4×4	4
37	30708004	抬牙轴连接套	joint sleeve	1

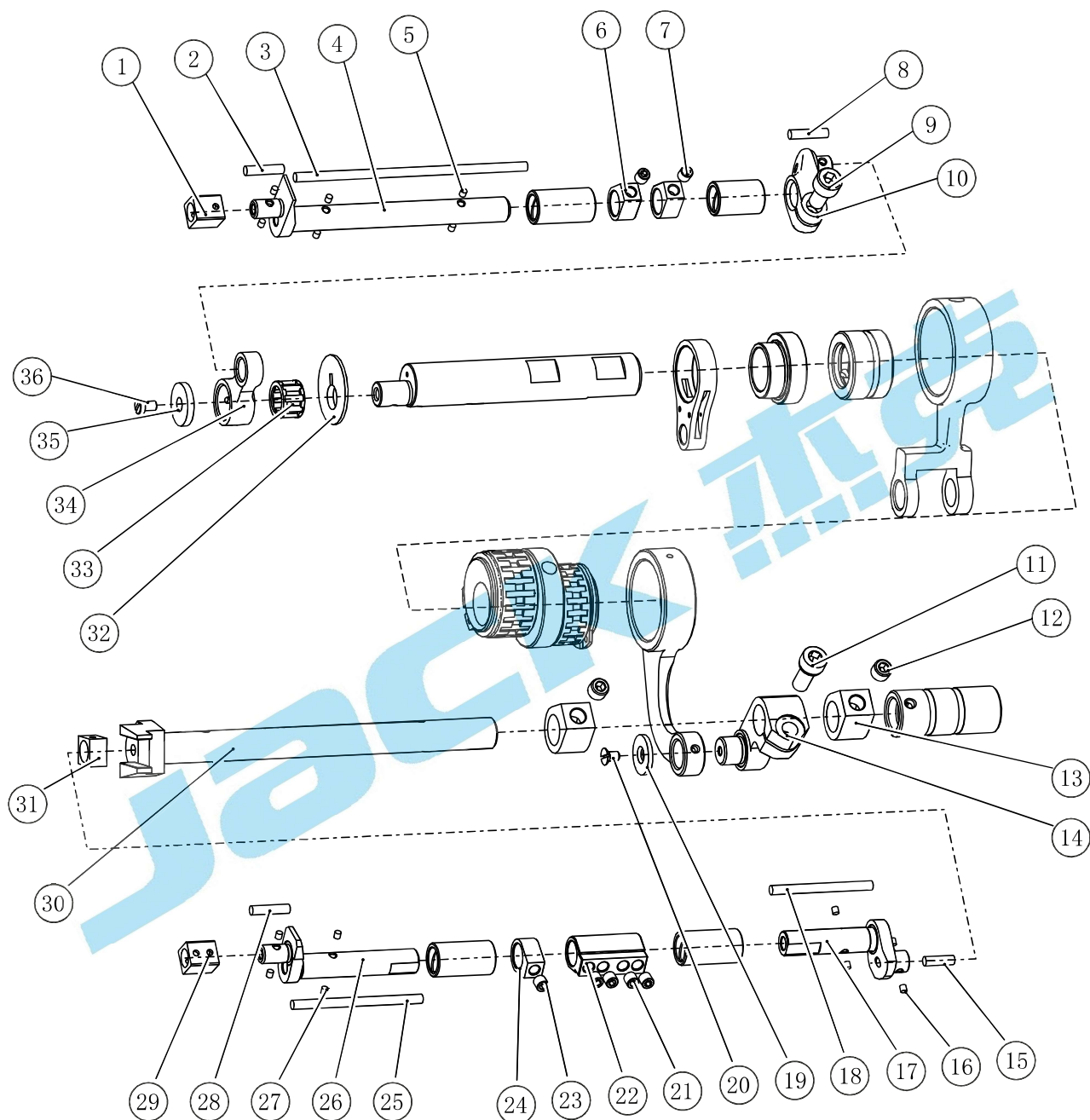
十、送布部件(2) /Feed mechanism(2)



十、送布部件(2)/Feed mechanism(2)

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
38	30123014	油线	oil wick	0.07m
39	30223009	油毛毡	felt	2
40	30705006	送料轴	shaft	1
41	S10029	内六角紧定螺钉M6×5	screw M6×5	2
42	30704008	曲柄	crank	1
43	30223009	油毛毡	felt	4
44	30123014	油线	oil wick	0.06m
45	30226008	曲柄销	hinge pin	1
46	30704003	滑块座曲柄	crank	1
47	30709002	滑块座	slide guide	1
48	30123014	油线	oil wick	0.06m
49	30705004	连杆	connecting rod	1
50	30726009	曲柄销	hinge pin	1
51	30223009	油毛毡	felt	4
52	S10007	内六角紧定螺钉M4×4	screw M4×4	2
53	30709001	滑块	slide block	1
54	S04004	复合槽螺钉M4×15	screw M4×15	2
55	302S16003	调节螺母	nut	1
56	30128014	碟形垫圈	gasket	1
57	302S30003	调节扳手螺钉	screw	1
58	301S11008	开槽球面圆柱头螺钉	screw	2
59	W01006	平垫圈	gasket	2
60	30103034	调节套	gasket	2
61	30212017	刻度板	scaleplate	1
62	20109005	调节滑块	nut	2
63	307S20003	轴位螺钉	screw	2
64	30702010	差动连接轴	shaft	1
65	400367	差动调节连杆	connecting rod	1
66	S05005	内六角螺钉M5×12	screw M5×12	1
67	30704005	曲柄	crank	1
68	3020201600	差动扳手轴组件	wrench shaft	1
69	30227007	差动弹簧	spring	1
70	30208001	抬牙轴挡块	stop plate	1
71	S10029	内六角紧定螺钉M6×5	screw M6×5	1
72	30222017	油封	oil seal	1
73	30704006	曲柄	crank	1
74	S05005	内六角螺钉M5×12	screw M5×12	1

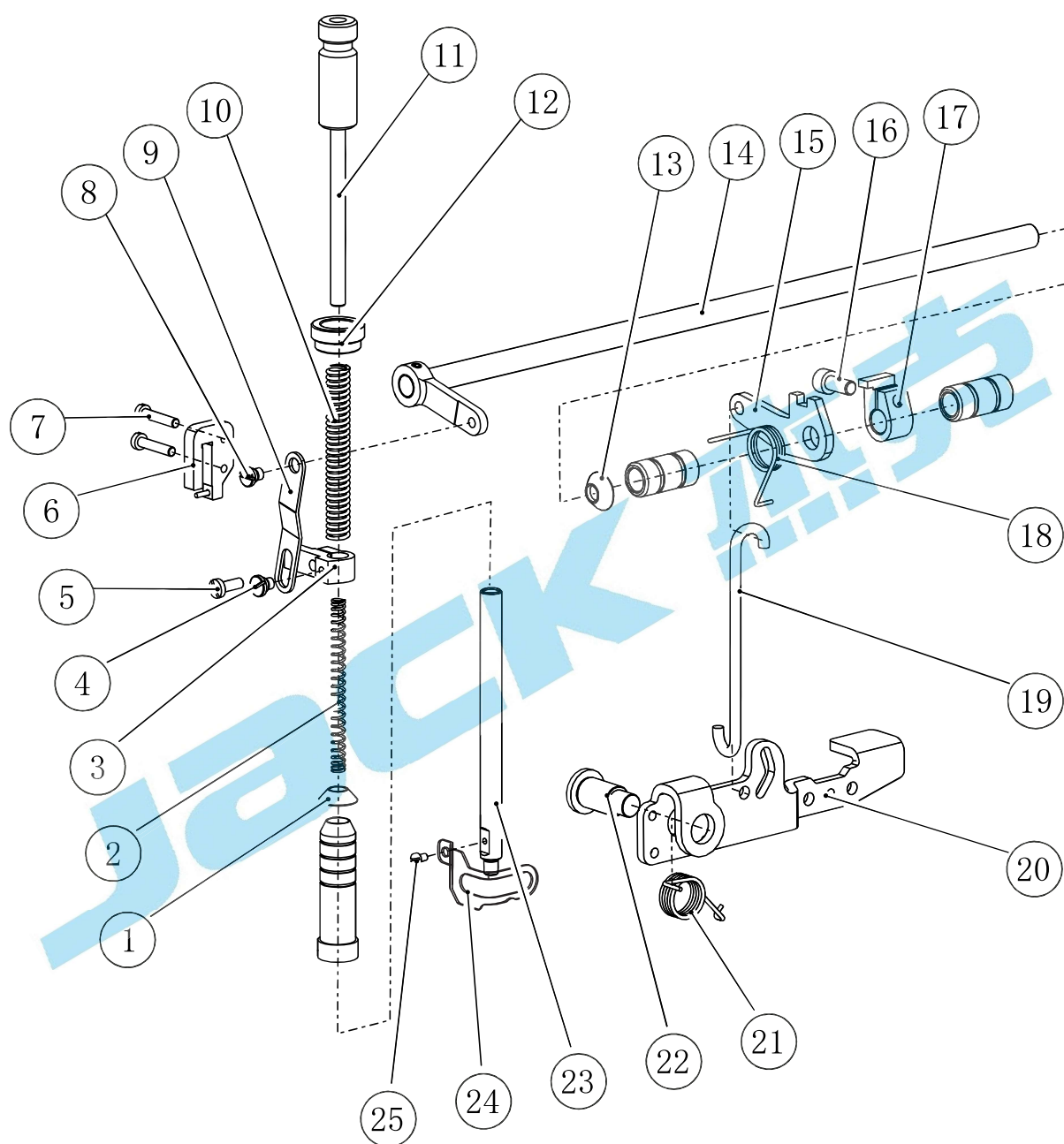
十一、送布部件(3) /Feed mechanism(3)



十一、送布部件(3)/Feed mechanism(3)

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30709005	滑块	slide block	1
2	30123014	油线	oil wick	0.04m
3	30123014	油线	oil wick	0.18m
4	30702014	送料轴	shaft	1
5	30223009	油毛毡	felt	6
6	30708003	送料轴挡块	stop plate	2
7	S10007	内六角紧定螺钉M4×4	screw M4×4	2
8	30123014	油线	oil wick	0.04m
9	S05003	内六角螺钉M5×10	screw M5×10	1
10	30704007	曲柄	crank	1
11	S05005	内六角螺钉M5×12	screw M5×12	1
12	S10029	内六角紧定螺钉M6×5	screw M6×5	2
13	30208001	抬牙轴挡块	stop plate	2
14	30204005	曲柄	crank	1
15	30123014	油线	oil wick	0.03m
16	30223009	油毛毡	felt	4
17	30702012	差动轴	shaft	1
18	30123014	油线	oil wick	0.08m
19	30228007	垫片	gasket	1
20	S02016	开槽沉头螺钉M3×3.2	screw M3×3.2	1
21	S10007	内六角紧定螺钉M4×4	screw M4×4	4
22	30708004	抬牙轴连接套	joint sleeve	1
23	S10007	内六角紧定螺钉M4×4	screw M4×4	1
24	30708003	送料轴挡块	stop plate	1
25	30123014	油线	oil wick	0.1m
26	30702013	送料轴	shaft	1
27	30223009	油毛毡	felt	4
28	30123014	油线	oil wick	0.04m
29	30709005	滑块	slide block	1
30	30702011	抬牙轴	shaft	1
31	30709004	送料轴滑块	slide block	1
32	400517	垫片	gasket	1
33	30724001	滚针轴承	bearing	1
34	30705009	开启环	connecting rod	1
35	30128019	挑线轴垫圈	gasket	1
36	207S11009	开槽圆柱头螺钉	screw	1

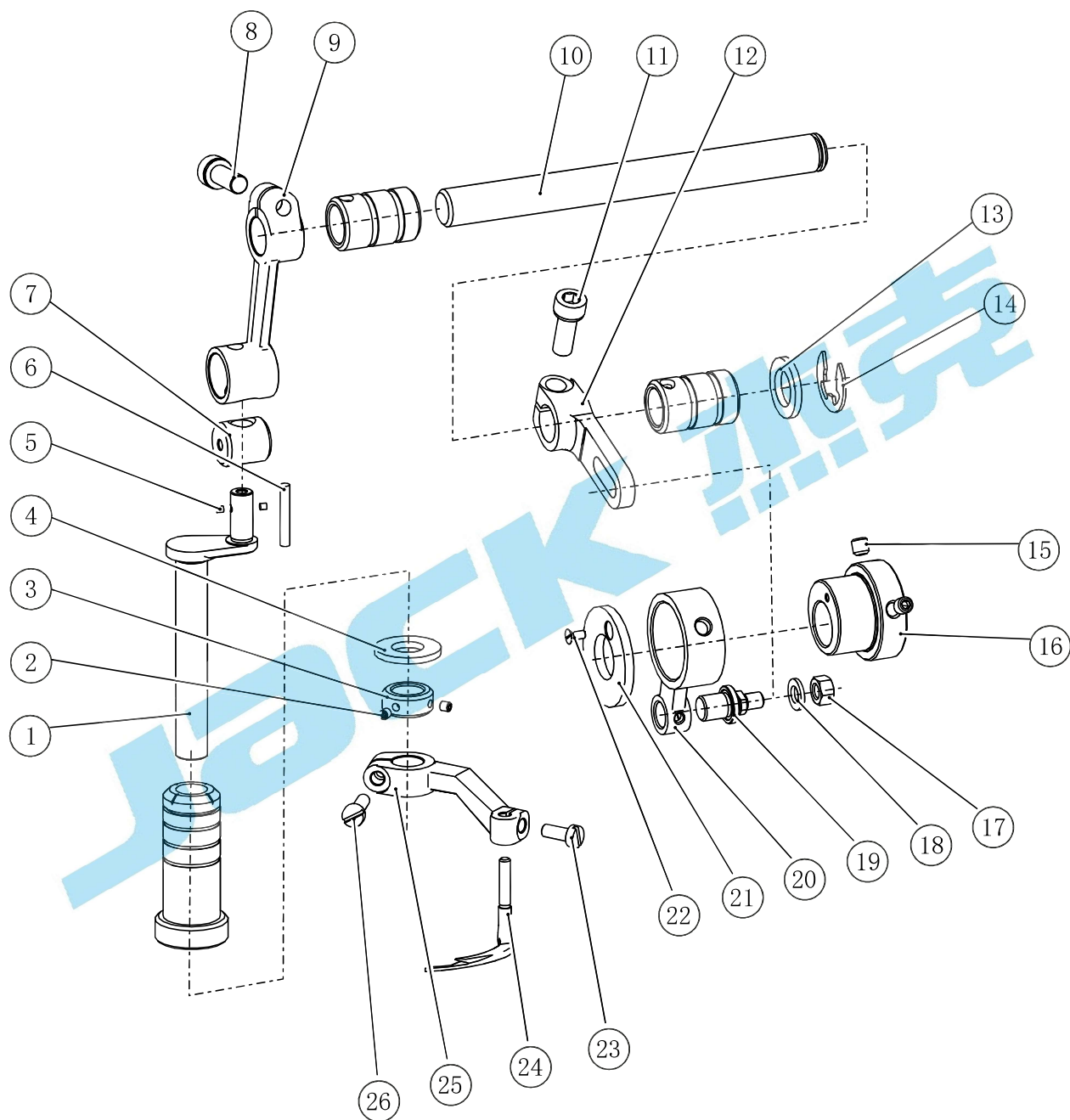
十二、压脚部件/Presser foot assemblies



十二、压脚部件/Presser foot assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30122023	抬压轴油封	oil seal	1
2	30227009	压脚轴小弹簧	spring	1
3	30104017	压脚轧头	presser foot clamp	1
4	301S20007	开槽圆柱头轴位螺钉	screw	1
5	301S11009	压脚轧头螺钉	screw	1
6	3010901700	导块销簧组件	slide guide	1
7	S11025	开槽圆柱头螺钉M4×20	screw M4×20	2
8	301S20007	开槽圆柱头轴位螺钉	screw	1
9	30112016	压脚轧头连接板	junction plate	1
10	30227008	压脚轴大弹簧	spring	1
11	3100201000	调压螺杆组件	pressure screw	1
12	301S16005	调压螺母	nut	1
13	30122023	抬压轴油封	oil seal	1
14	13120402900	抬压轴曲柄组件	shaft	1
15	131212040	抬压拉板	pulling plate	1
16	S05017	内六角螺钉M6×13.5	screw M6×13.5	1
17	20608004	抬压脚复位圈	reset crank	1
18	131227014	抬压轴簧	spring	1
19	131602004	抬压扳手拉钩	grag hook	1
20	131612035	抬压扳手	bellcrank	1
21	20727007	扭簧	spring	1
22	207S20008	抬压脚螺钉	screw	1
23	30202017	压脚轴	shaft	1
24	30112017	压脚护罩	shield	1
25	S01006	开槽圆柱头螺钉M3×4.5	screw M3×4.5	1

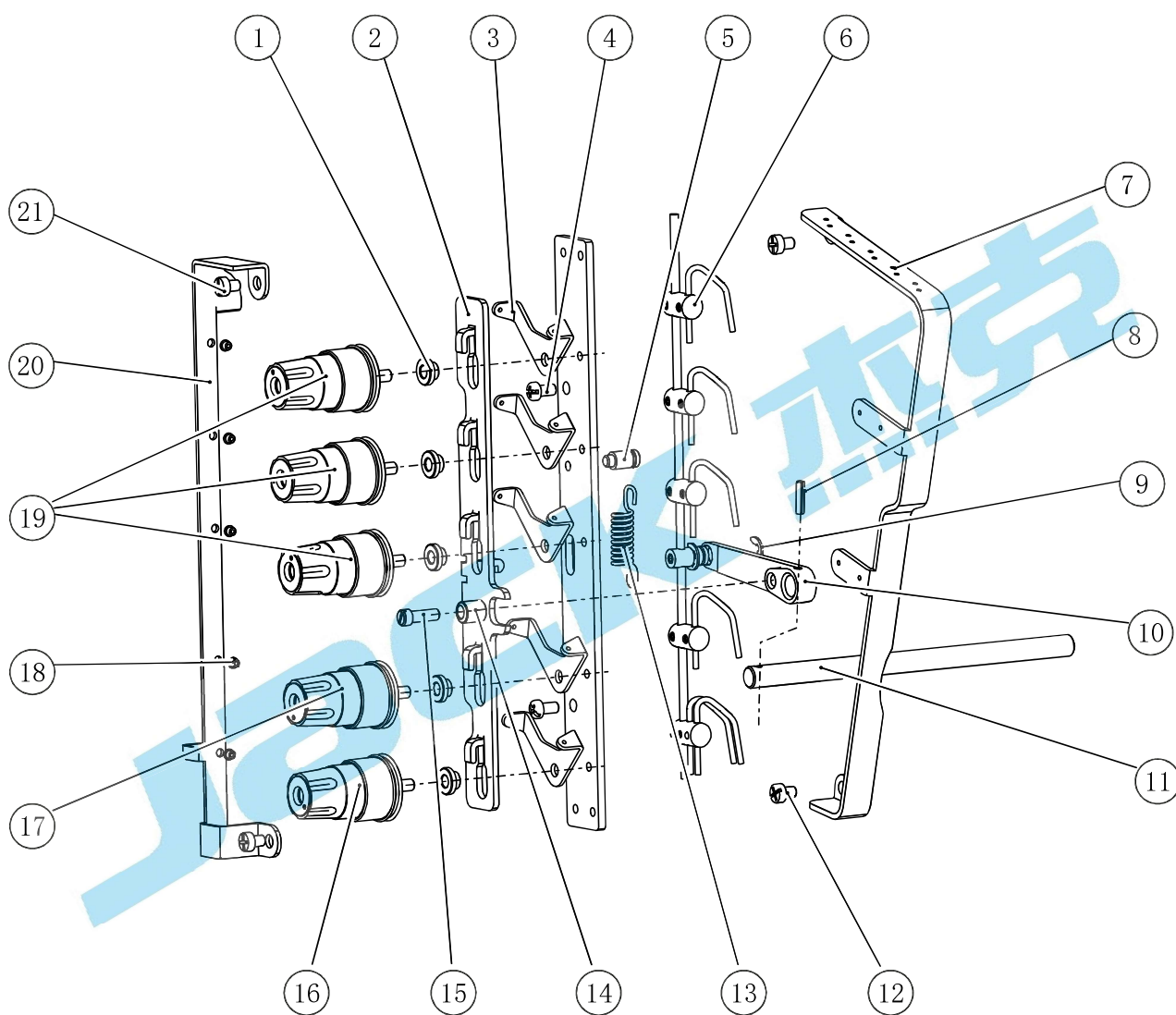
十三、喂针部件/Needle feeding assemblies



十三、喂针部件/Needle feeding assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30202018	喂针摆动架	shaft	1
2	S10026	内六角紧定螺钉M3×3	screw M3×3	2
3	20108006	压脚轴挡圈	stop collar	1
4	30128018	喂针摆动轴垫圈	gasket	1
5	30223009	油毛毡	felt	2
6	20123021	油线	oil wick	0.05m
7	30126005	喂针摆动销	pin	1
8	S05002	内六角螺钉M6×15.2	screw M6×15.2	1
9	131205013	喂针摆动连杆	connecting rod	1
10	30102024	摆动连杆轴	shaft	1
11	S05002	内六角螺钉M6×15.2	screw M6×15.2	1
12	131204021	喂针摆动曲柄	crank	1
13	30128015	摆动连杆轴垫圈	gasket	1
14	H05004	开口挡圈	split washer	1
15	S10002	内六角紧定螺钉M5×5	screw M5×5	1
16	131210004	喂针凸轮	cam	1
17	N01004	六角螺母M5	nut	1
18	30128032	摆动曲柄垫圈	gasket	1
19	131226011	喂针摆动曲柄连杆销	hinge pin	1
20	131205012	喂针连杆	connecting rod	1
21	131212022	喂针凸轮挡板	stop plate	1
22	301S02001	开槽沉头螺钉M2.5×4	screw M2.5×4	1
23	S01005	开槽圆柱头螺钉M4×10	screw M4×10	1
24	30117005	喂针	needle	1
25	30104022	喂针架	needle holder	1
26	207S11008	开槽圆柱头螺钉	screw	1

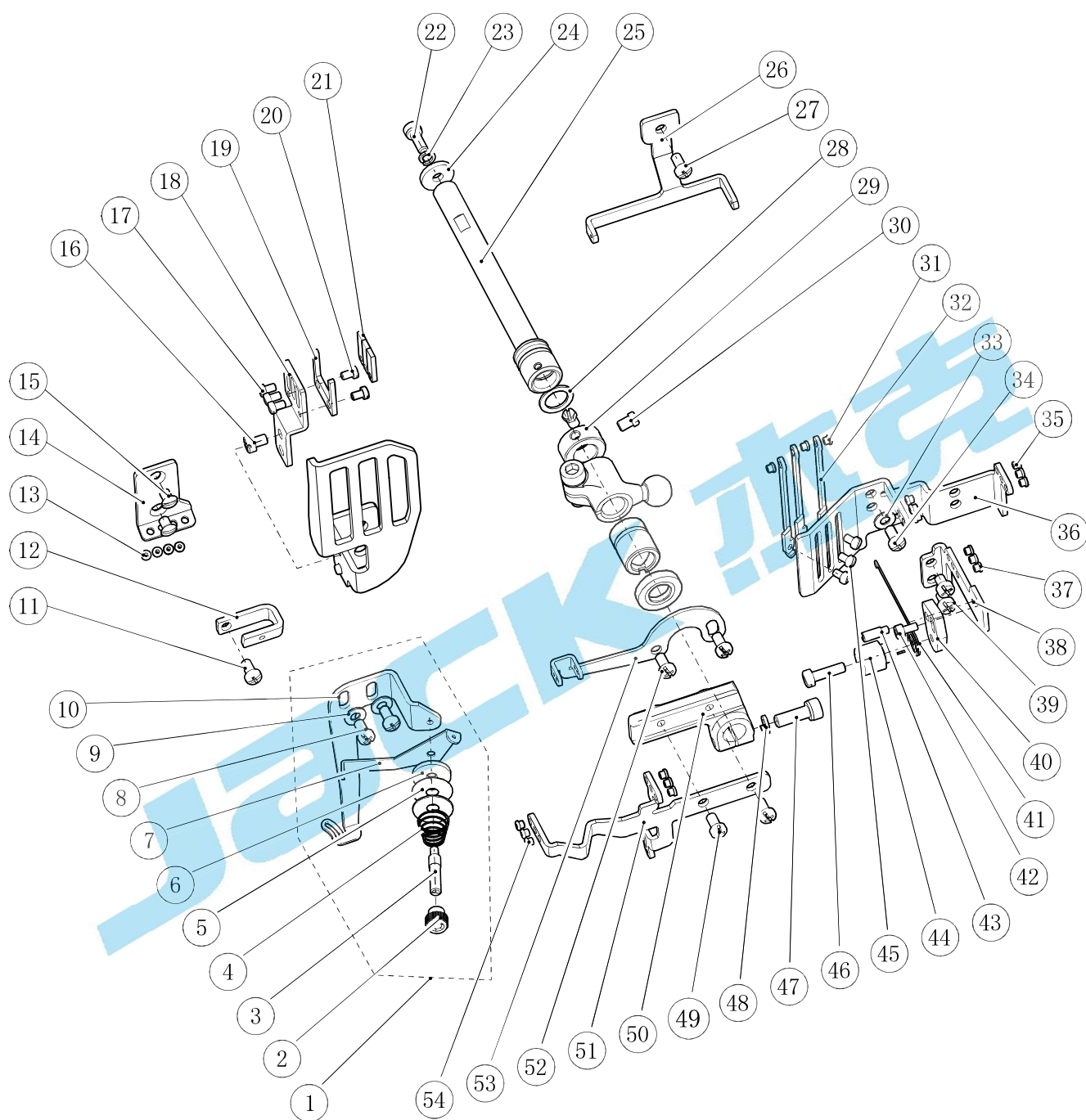
十四、松线部件/Thread loosing assemblies



十四、松线部件/Thread loosing assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30103041	调节套	regulating sleeve	5
2	30112022	过线调节板	regulating plate	1
3	30113007	二孔过线板	thread guide	5
4	207S11007	十字槽圆柱头螺钉	screw	2
5	301S30009	调节板螺钉	screw	1
6	3011210500	挑线组件	thread releaser	1
7	30104048	过线架	thread guide plate	1
8	P03011	弹性圆柱销	pin	1
9	H05006	开口挡圈	split washer	2
10	400659	松线曲柄	crank	1
11	400657	松线轴	shaft	1
12	S04010	复合槽螺钉M4×5.5	screw M4×5.5	2
13	30127010	调节板簧	spring	1
14	30103041	轴套	sleeve	1
15	301S11013	开槽圆柱头螺钉	screw	1
16	13161302000	调线组件(弱)	thread tension regulator	1
17	13161301900	调线组件(中)	thread tension regulator	1
18	30113046	过线管	thread guide	5
19	13161301800	调线组件(强)	thread tension regulator	3
20	30128061	过线板	thread guide	1
21	S04010	复合槽螺钉M4×5.5	screw M4×5.5	2

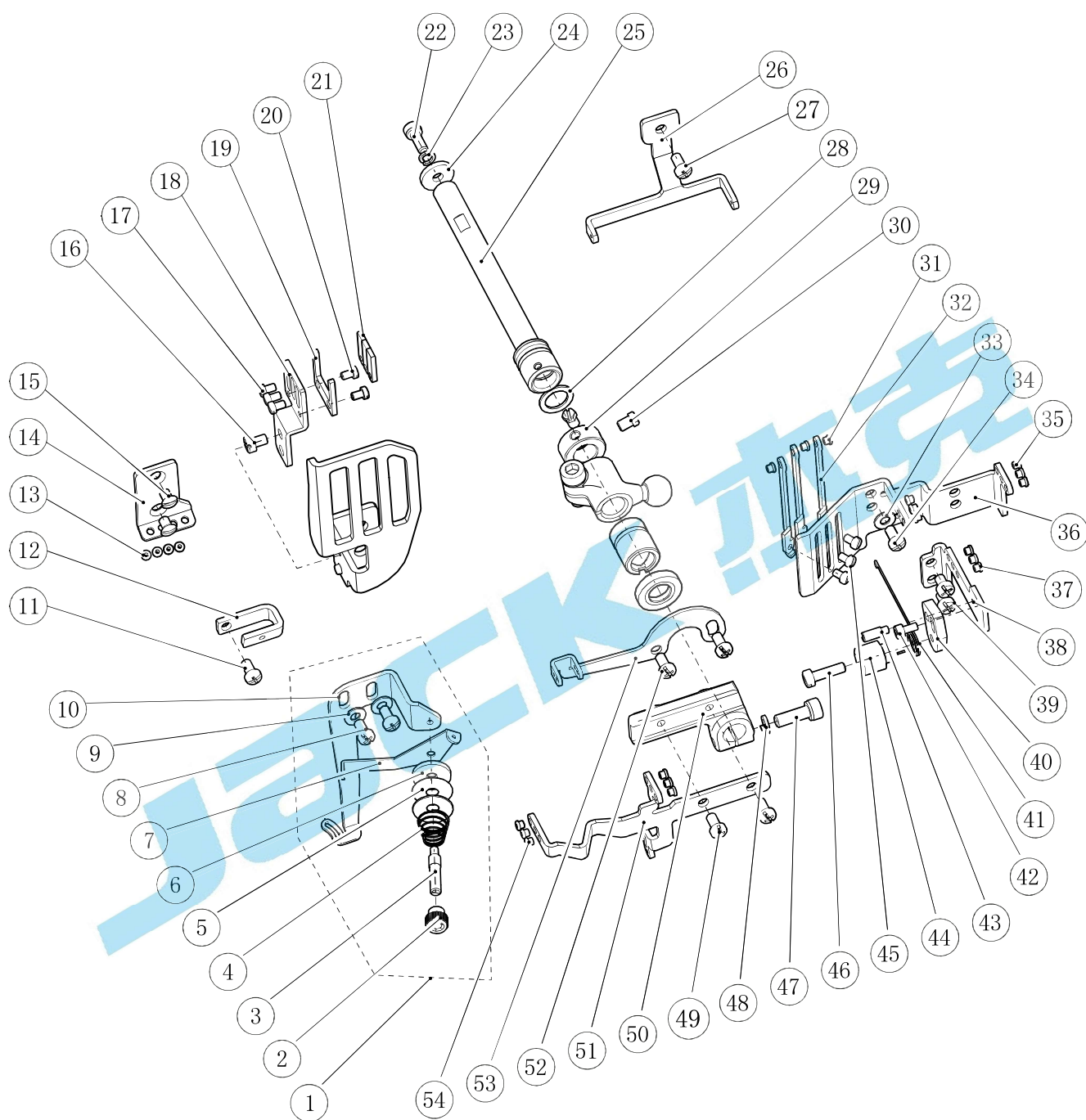
十五、过线部件/Thread guide assemblies



十五、过线部件/Thread guide assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	3011203200	喂针二眼过线组件	thread guide	1
2	1311NS16002	自锁调压螺母	nut	1
3	301S30055	调压螺钉	screw	1
4	12927012	小夹线弹簧	spring	1
5	12928036	小夹线垫片	thread retainer	2
6	10128001	松线辅钉垫片	mat	1
7	30112032	喂针二眼过线	thread guide	1
8	207S11007	十字槽圆柱头螺钉	screw	2
9	W01001	平垫圈	gasket	2
10	31112008	喂针过线板	thread guide	1
11	207S11007	十字槽圆柱头螺钉	screw	1
12	30112024	U型夹线座	thread guide	1
13	30113046	过线管	line pipe	4
14	13161300600	针杆过线板组件	thread guide	1
15	206S30016	螺钉M4×4.5	screw M4×4.5	2
16	S04010	复合槽螺钉M4×5.5	screw M4×5.5	1
17	S01006	开槽圆柱头螺钉M3×4.5	screw M3×4.5	3
18	131613007	调节片安装板	mounting plate	1
19	131613014	调节片限位板	limit plate	1
20	S01006	开槽圆柱头螺钉M3×4.5	screw M3×4.5	2
21	131613013	调节片	regulator	3
22	S05048	内六角螺钉M4×10	screw M4×10	1
23	W02002	标准型弹簧垫圈	gasket	1
24	30128019	挑线轴垫圈	gasket	1
25	30102028	过线座轴	shaft	1
26	30112030	过线板	thread guide	1
27	207S11007	十字槽圆柱头螺钉	screw	1
28	30128008	摆架轴垫圈	gasket	1
29	30108008	过线座轴挡圈	stop collar	1
30	301S12001	曲柄螺钉	screw	2
31	30113046	过线管	line pipe	3
32	13161301100	小过线杆组件	thread guide	3
33	W01001	平垫圈	gasket	1
34	207S11007	十字槽圆柱头螺钉	screw	1
35	30113046	过线管	line pipe	6
36	13161301000	硅油盒固定板组件	mounting plate	1
37	30113046	过线管	line pipe	3

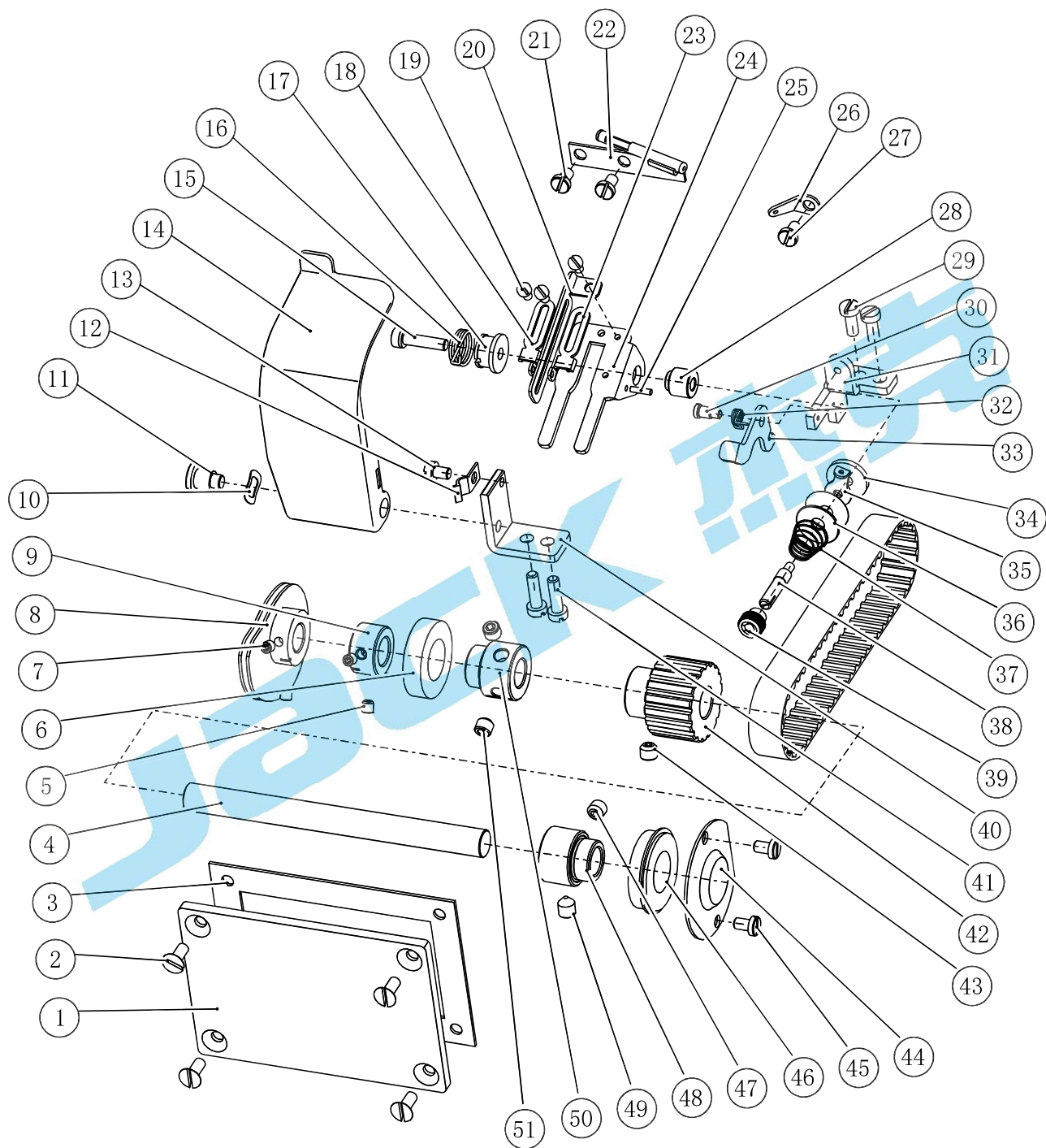
十五、过线部件/Thread guide assemblies



十五、过线部件/Thread guide assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
38	13161301200	挑线簧安装板组件	mounting plate	1
39	S04010	复合槽螺钉M4×5.5	screw M4×5.5	2
40	131212034	挑线簧安装板	mounting plate	1
41	131227010	挑线簧	spring	1
42	311S05001	针杆螺钉M3×6	screw M3×6	1
43	131226012	销	pin	1
44	131226013	挑线簧圆柱	sleeve	1
45	S01006	开槽圆柱头螺钉M3×4.5	screw M3×4.5	3
46	S01017	开槽圆柱头螺钉M4×14	screw M4×14	1
47	S05004	内六角螺钉M5×14	screw M5×14	1
48	W02001	标准型弹簧垫圈	gasket	1
49	207S11007	十字槽圆柱头螺钉	screw	2
50	30101018	过线座	holder	1
51	13161300900	长过线板组件	thread guide	1
52	207S11007	十字槽圆柱头螺钉	screw	2
53	30112029	喂针过线	thread guide	1
54	30113046	过线管	line pipe	3

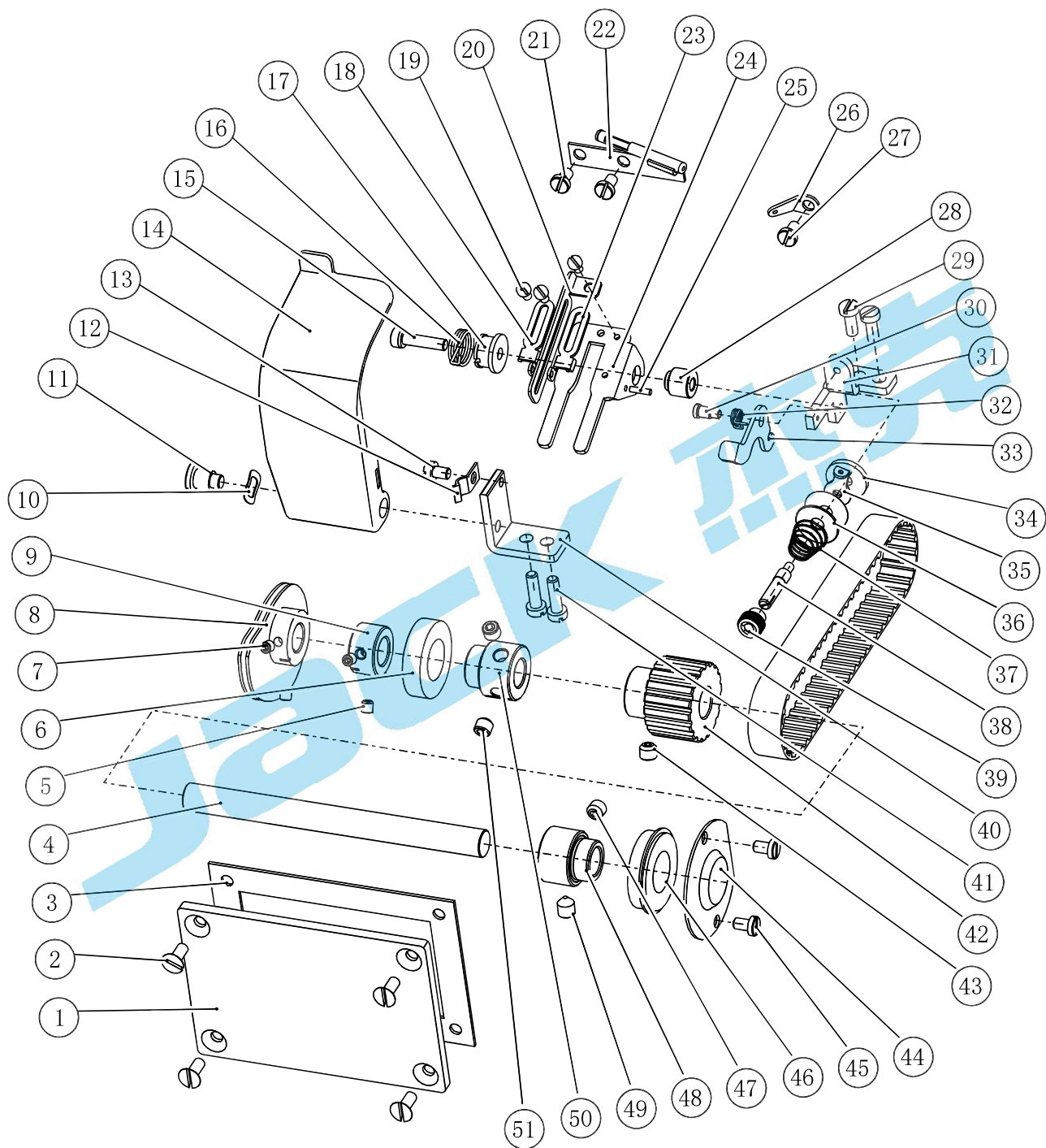
十六、打线凸轮部件/Cam assemblies



十六、打线凸轮部件/Cam assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	930001090	凸轮座盖板(喷漆)	cover	1
2	301S11024	滑块导座螺钉M4×8	screw M4×8	4
3	30222030	凸轮座盖板垫	mat	1
4	30202099	凸轮轴	shaft	1
5	S10007	内六角紧定螺钉M4×4	screw M4×4	2
6	B04042	深沟球轴承	bearing	1
7	S10007	内六角紧定螺钉M4×4	screw M4×4	2
8	3101302700	打线凸轮组件(外移)	cam	1
9	31008027	定位挡圈	stop collar	1
10	W03007	波形弹性垫圈	gasket	1
11	302S20005	轴位螺钉M5×3.5	screw M5×3.5	1
12	30227031	卡簧片	circlip	1
13	S04021	复合槽螺钉M4×4	scre M4×4	1
14	302315	凸轮护罩(喷漆)	shield	1
15	207S13008	内六角圆柱头螺钉	screw	1
16	30227016	复位弹簧	spring	1
17	30208020	打线架挡圈	stop collar	1
18	30313020	打线凸轮右过线	thread guide	1
19	S01006	开槽圆柱头螺钉M3×4.5	screw M3×4.5	3
20	30212084	打线片	thread guide	1
21	S01002	开槽圆柱头螺钉M4×6.5	screw M4×6.5	2
22	30713006	过线管组件	thread guide	1
23	30313019	打线凸轮左过线	thread guide	1
24	30212068	打线架	bracket	1
25	P01014	圆柱销	pin	1
26	130213002	过线	thread guide	1
27	S01002	开槽圆柱头螺钉M4×6.5	screw M4×6.5	1
28	30208022	打线凸轮架止动圈	stop collar	1
29	S01005	开槽圆柱头螺钉M4×10	screw M4×10	2
30	302S20010	轴位螺钉M3×3.5	screw M3×3.5	1
31	30212191	打线架安装板	mounting plate	1
32	30227017	复位弹簧	spring	1
33	30212085	打线架扳手	release plate	1
34	10128001	松线辅钉垫片	mat	1
35	30213024	二眼过线	thread guide	1
36	12928036	小夹线垫片	thread retainer	2
37	12927012	小夹线弹簧	spring	1

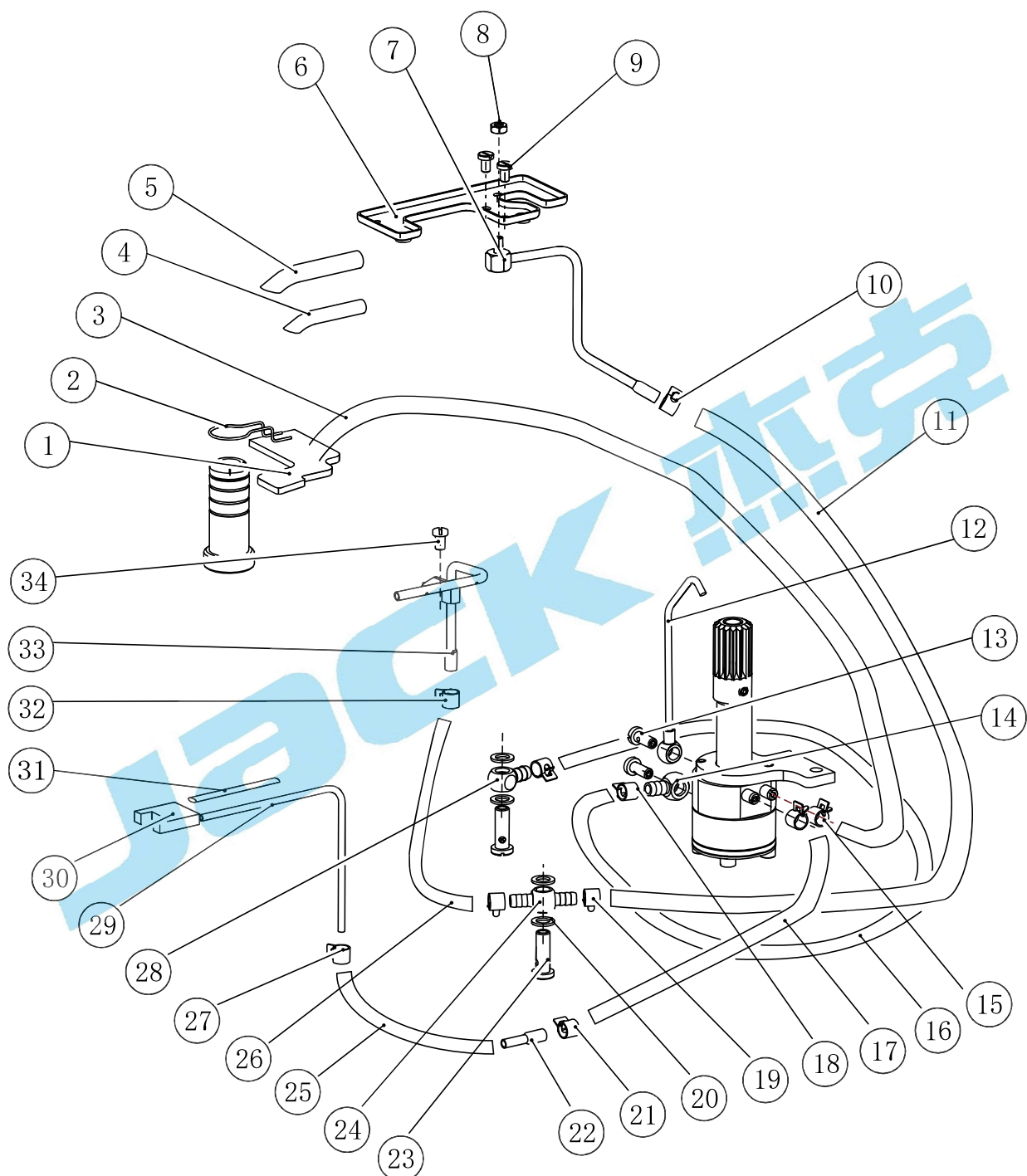
十六、打线凸轮部件/Cam assemblies



十六、打线凸轮部件/Cam assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
38	301S30055	调压螺钉	screw	1
39	1311NS16002	自锁调压螺母	nut	1
40	30212192	打线罩安装板	mounting plate	1
41	S01017	开槽圆柱头螺钉M4×14	screw M4×14	2
42	30235027	凸轮轴小同步带轮	synchronous pulley	1
43	S10029	内六角紧定螺钉M6×5	screw M6×5	2
44	30212138	轴承盖板	bearing retainer	1
45	S01002	开槽圆柱头螺钉M4×6.5	screw M4×6.5	2
46	30224004	油封轴承	bearing	1
47	S10029	内六角紧定螺钉M6×5	screw M6×5	1
48	30203038	凸轮轴轴承套	bearing bush	1
49	S12003	内六角紧定螺钉M6×7	screw M6×7	1
50	30203038	凸轮轴轴承套	bearing bush	1
51	S10029	内六角紧定螺钉M6×5	screw M6×5	2

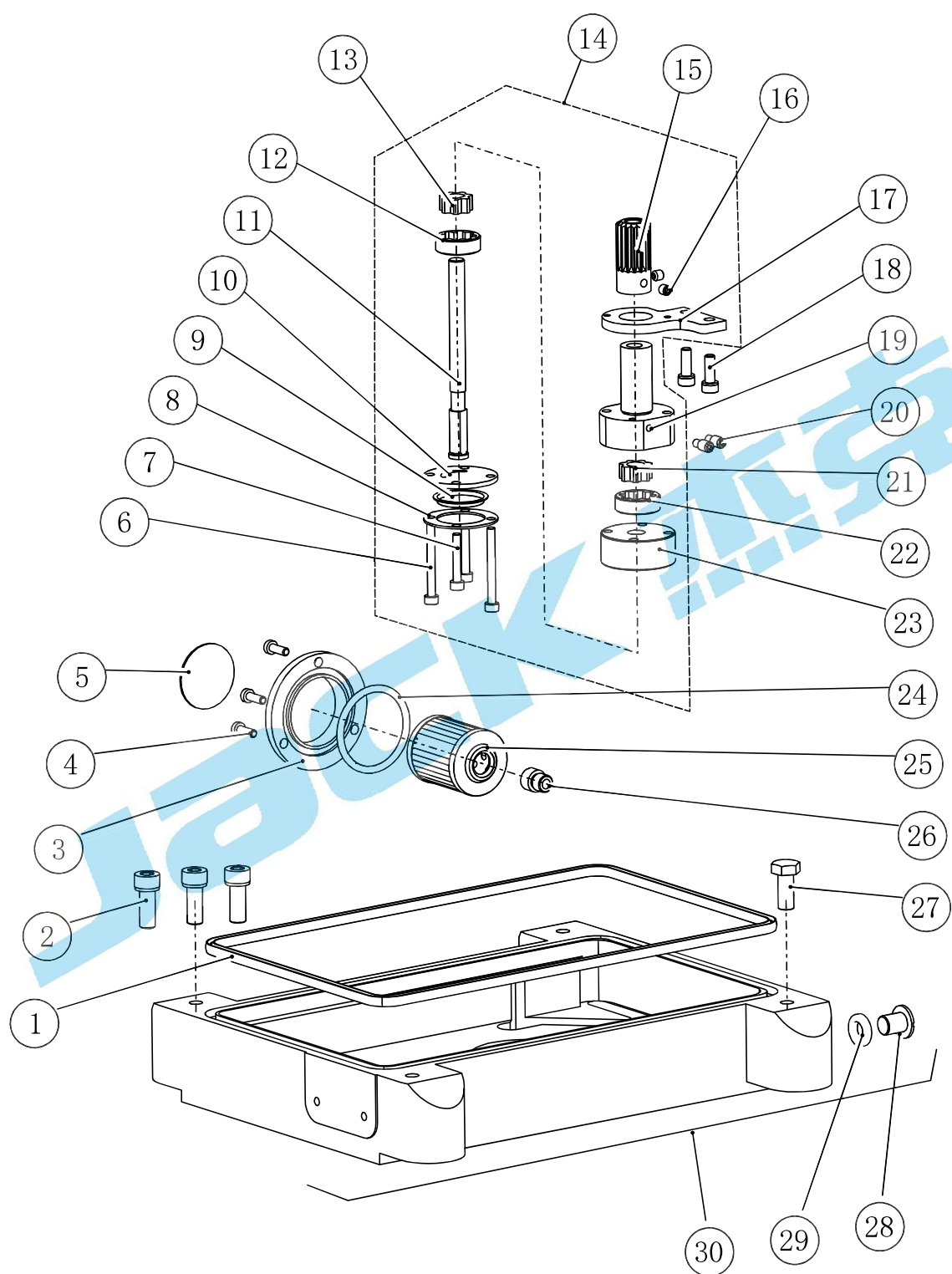
十七、润滑部件/Lubrication assemblies



十七、润滑部件/Lubrication assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	31023001	针杆回油毡	felt	1
2	31027005	回油毡卡簧	circlip	1
3	12921005	油管 (φ 4 × φ 6)	tube	0.3m
4	30123010	油毡	felt	1
5	30221003	铜油管	oil pipe	1
6	131612023	接油盘	oil release plate	1
7	131621003	喷油管	oil pipe	1
8	N01001	六角螺母	nut	1
9	S01002	开槽圆柱头螺钉M4×6.5	screw M4×6.5	2
10	20429001	油管卡簧	clamp	1
11	12921005	油管 (φ 4 × φ 6)	tube	0.42m
12	30136003	铜油管接头	oil pipe	1
13	301S30012	油管螺钉	screw	2
14	20736007	油管接头	joint	1
15	20429001	油管卡簧	clamp	2
16	12921003	油管 (φ 5 × φ 8)	tube	0.26m
17	12921005	油管 (φ 4 × φ 6)	tube	0.3m
18	20729005	油管卡簧	clamp	1
19	20429001	油管卡簧	clamp	2
20	20122033	垫片	gasket	4
21	20429001	油管卡簧	clamp	1
22	30736003	油管接头	joint	1
23	301S30013	过油螺钉	screw	2
24	30136005	双头油管接头	joint	1
25	12921002	油管 (φ 3 × φ 5)	tube	0.36m
26	30121021	油管 (φ 5 × φ 7)	tube	0.15m
27	30711004	油管卡簧	clamp	1
28	20736007	油管接头	joint	1
29	30736001	油管	oil pipe	1
30	30723007	油毡	felt	1
31	30123014	油线	oil wick	0.05m
32	20429001	油管卡簧	clamp	1
33	3022100800	油管组件	oil pipe	1
34	S01001	开槽圆柱头螺钉M4×7	screw M4×7	1

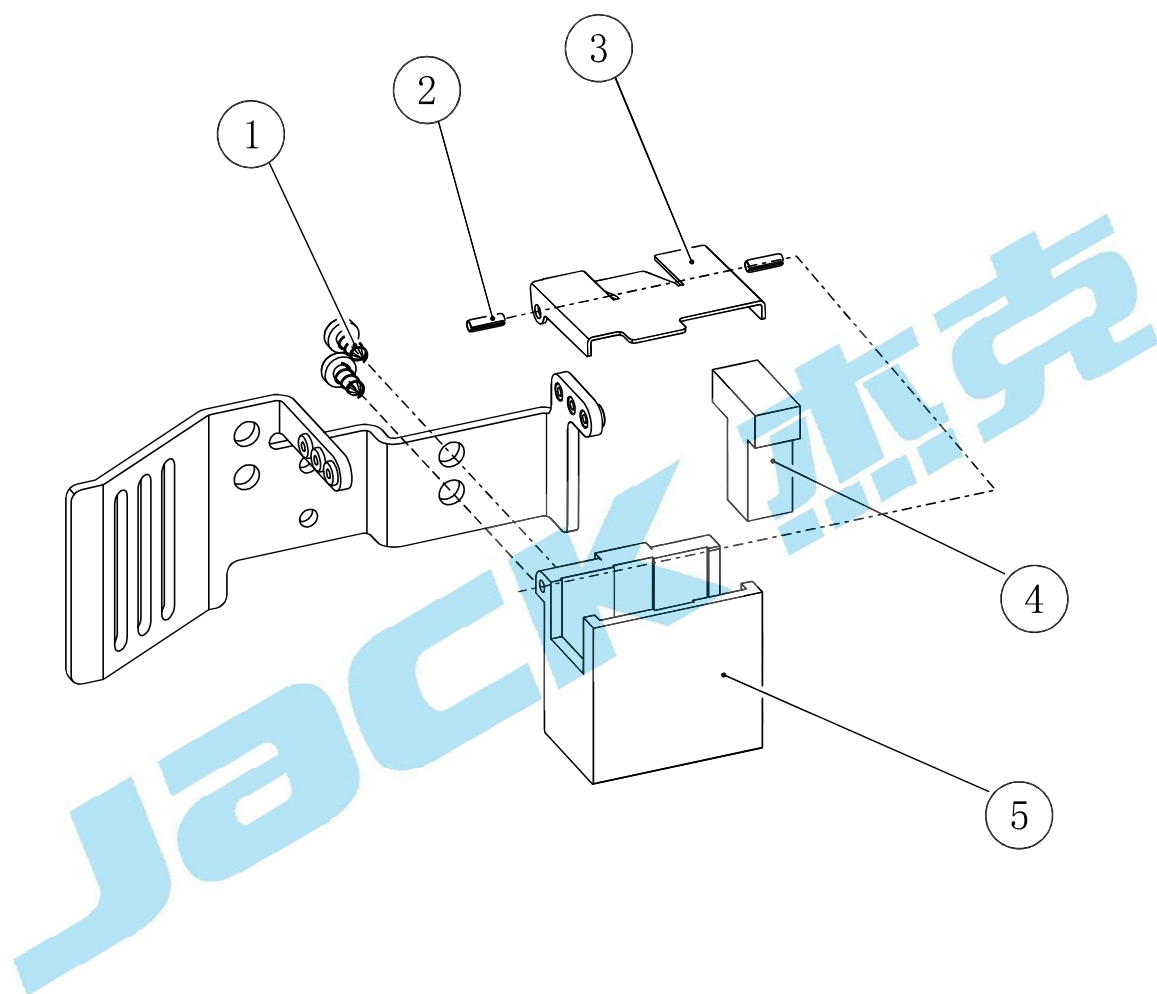
十八、油泵部件/Oil pump assemblies



十八、油泵部件/Oil pump assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30222014	油盘密封圈	seal ring	1
2	S05007	内六角螺钉M8×20	screw M8×20	3
3	300140	滤油器盖(喷漆)	gasket	1
4	S04019	十字槽盘头螺钉M4×12	screw M4×12	3
5	30131004	提示说明	notice	1
6	301S20011	油泵螺钉	screw	2
7	S05006	内六角螺钉M4×25	screw M4×5	2
8	30112207	滤油网盖	cover plate	1
9	30120010	滤油网	oil screen	1
10	30120008	油泵盖	cover	1
11	30102031	油泵轴	shaft	1
12	30120005	从动轮	driven wheel	1
13	30120007	主动轮	drive wheel	1
14	3022000100	油泵组件	oil pump	1
15	30125003	油泵蜗轮	worm wheel	1
16	S10002	内六角紧定螺钉M5×5	screw M5×5	2
17	30120002	油泵固定板	fixed plate	1
18	S05004	内六角螺钉M5×14	screw M5×14	2
19	30220017	油泵体(上)	pump body	1
20	1311NS10005	过油螺钉	screw	2
21	30120004	主动轮	drive wheel	1
22	30120005	从动轮	driven wheel	1
23	30120006	油泵体(下)	pump body	1
24	O01010	O型圈	O ring	1
25	20736004	滤油器组件	oil filter	1
26	201S30030	滤油器接头	screw	1
27	302S12003	外六角螺钉M8×12	screw M8×12	1
28	207S13002	开槽球面螺钉	screw	1
29	20528012	油盘放油垫圈	oil seal	1
30	30201029	油盘	oil reservoir	1

十九、硅油盒装置部件/Silicon oil delice assemblies

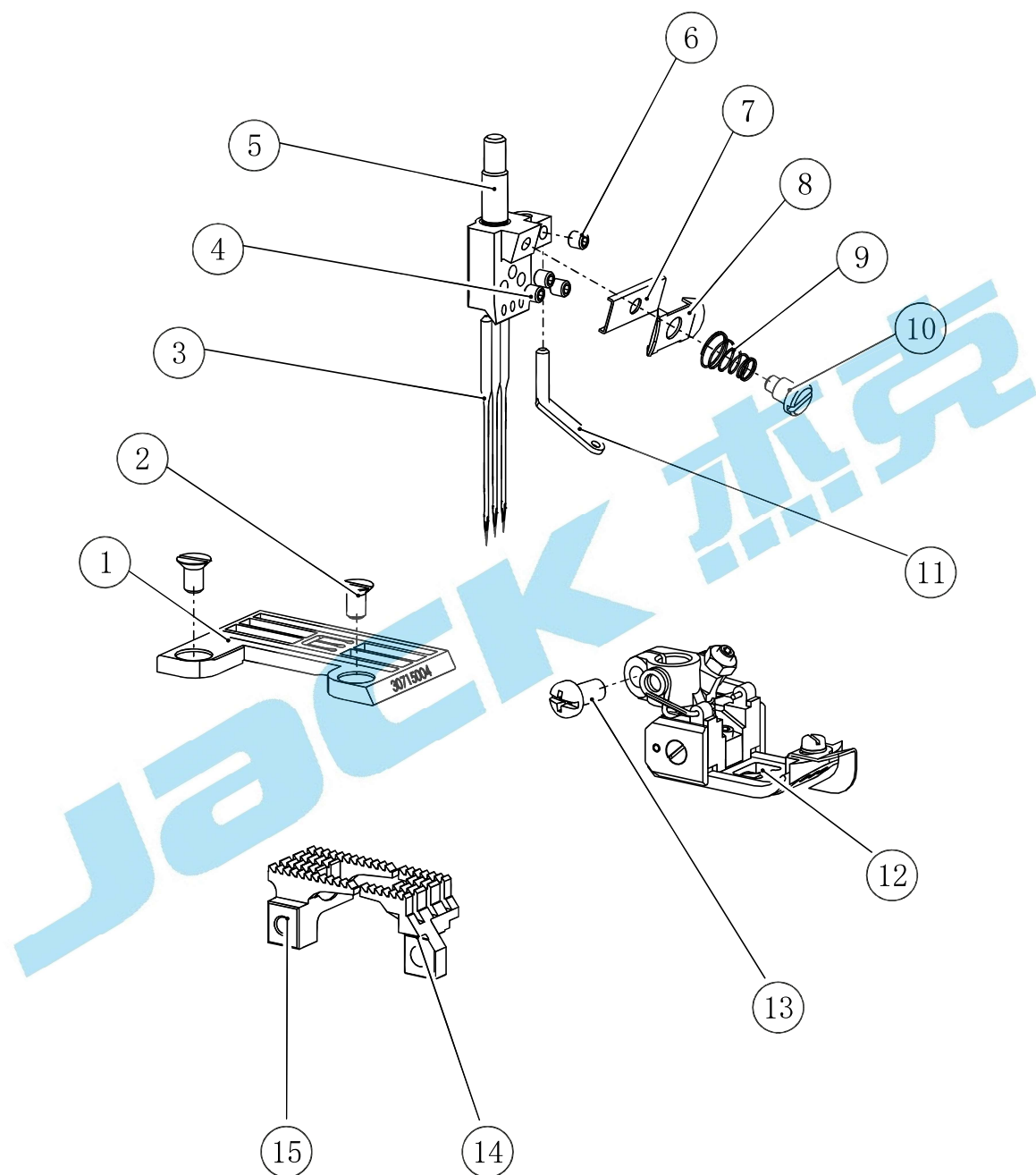


十九、硅油盒装置部件/Silicon oil delice assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	S16002	十字槽自攻螺钉ST3.5×8	screw	2
2	P03008	弹性圆柱销	pin	2
3	30112040	硅油盒盖	cover	1
4	30123011	硅油盒毡	felt	1
5	30111070	上硅油盒	silicon oil delice	1

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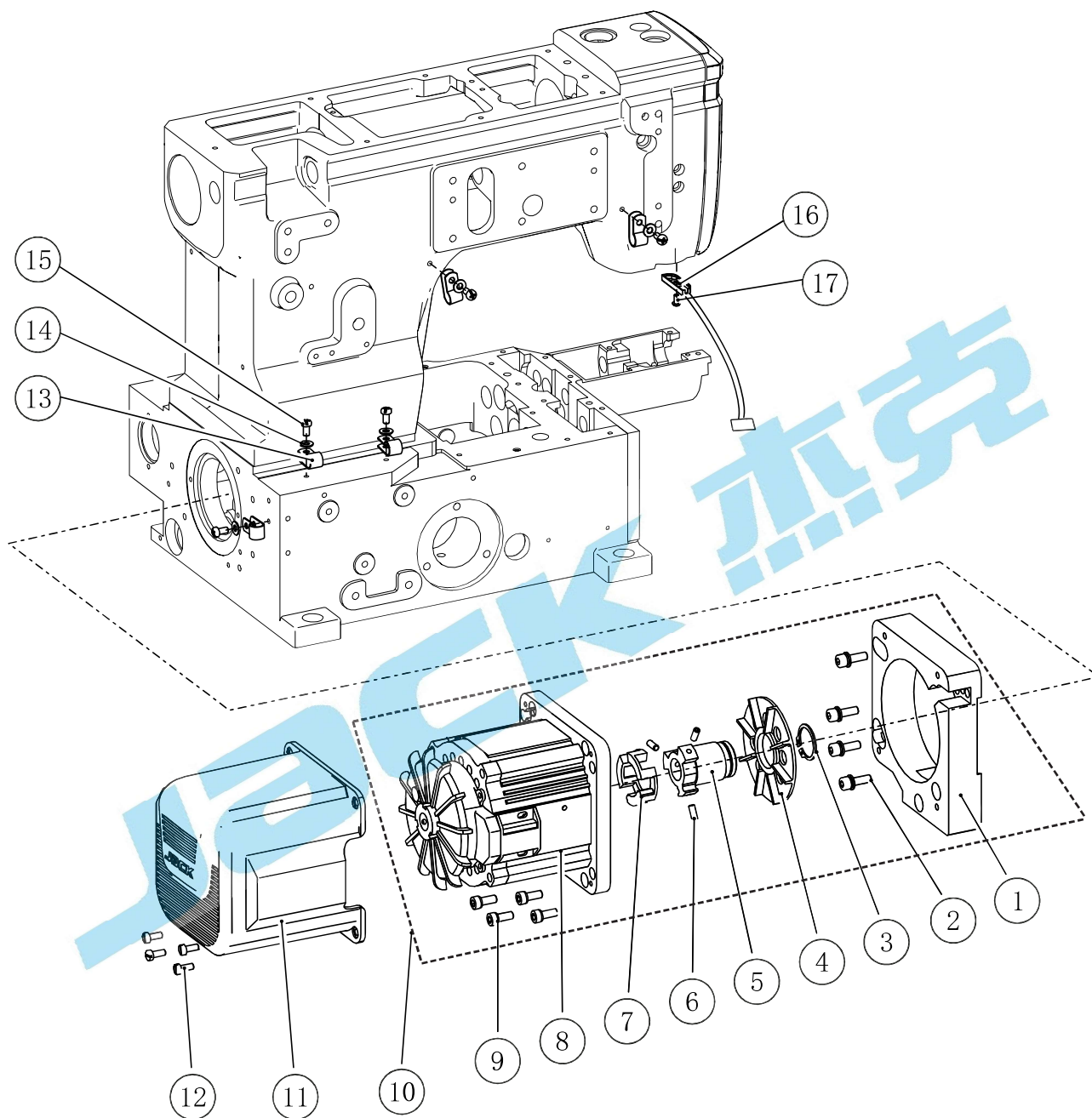
二十、针位组部件/Gauge set assemblies



二十、针位组部件/Gauge set assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	30715004	针板 (01CB×356)	needle plate	1
	30715006	针板 (01CB×364)	needle plate	1
	30715003	针板 (03FB×356)	needle plate	1
	30715005	针板 (03FB×364)	needle plate	1
2	302S17001	开槽沉头螺钉SM9/64	screw SM9/64	2
3	30117001	机针 (UY128GAS 11#)	needle	3
4	S10026	内六角紧定螺钉M3×3	screw M3×3	3
5	30134001	针古 (364)	needle holder	1
	30134002	针古 (364)	needle holder	1
6	S10026	内六角紧定螺钉M3×3	screw M3×3	1
7	30112025	夹线板	trapper	1
8	30112026	压线板	trapper	1
9	131227003	调压簧	spring	1
10	301S20009	轴位螺钉	screw	1
11	30112033	喂针小过线	thread guide	1
12	3021601000	压脚组件	presser foot	1
13	301S11010	压脚固定螺钉	screw	1
14	30714004	差动送布牙 (01)	diff feed dog	1
	30714002	差动送布牙 (03)	diff feed dog	1
15	30714003	主送布牙 (01)	main feed dog	1
	30714001	主送布牙 (03)	main feed dog	1

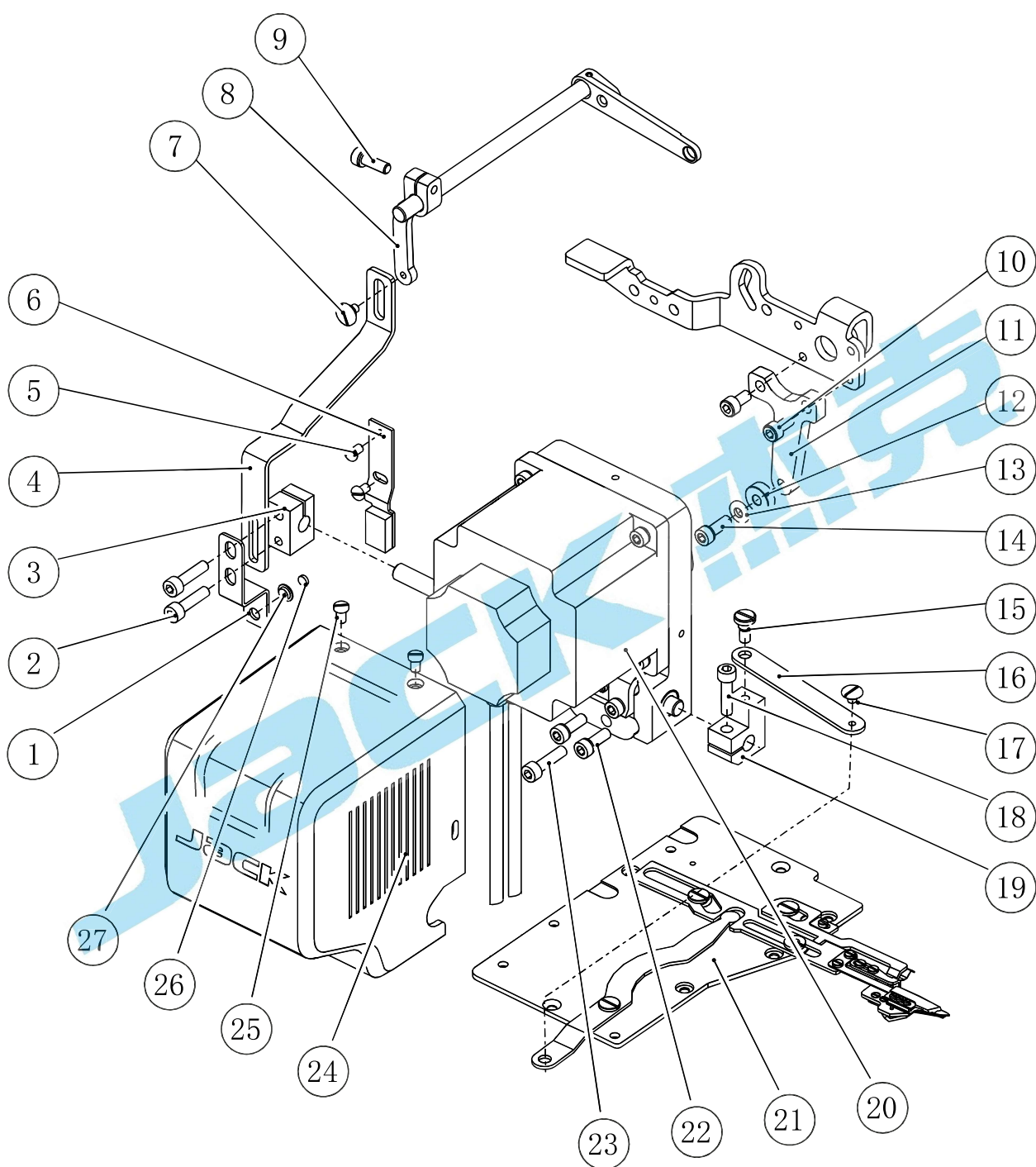
二十一、电机电控部件/Electric control assemblies



二十一、电机电控部件/Electric control assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	131601018	电机安装座	mounting plate	1
2	421S13065	螺钉M5×16(带垫)	screw M5×16	4
3	H03060	轴用弹性挡圈	split washer	1
4	131601019	电机风扇	fan	1
5	131601020	电机风扇轴套	fan sleeve	1
6	S09015	内六角紧定螺钉M4×10	screw M4×10	3
7	131622009	三爪垫	three-jaw chuck	1
8	30133015	电机	electric machine	1
9	S05005	内六角螺钉M5×12	screw M5×12	4
10	13163300100	绷缝直驱电机	electric machine	1
11	131644001	电机罩壳	case	1
12	S01005	开槽圆柱头螺钉M4×10	screw M4×10	4
13	20711212	R型线夹	cable clip	5
14	W01001	平垫圈	gasket	5
15	207S11007	十字槽圆柱头螺钉	screw	5
16	13113002600	LED灯组件	LED light	1
17	S05190	螺钉M3×6	screw M3×6	1

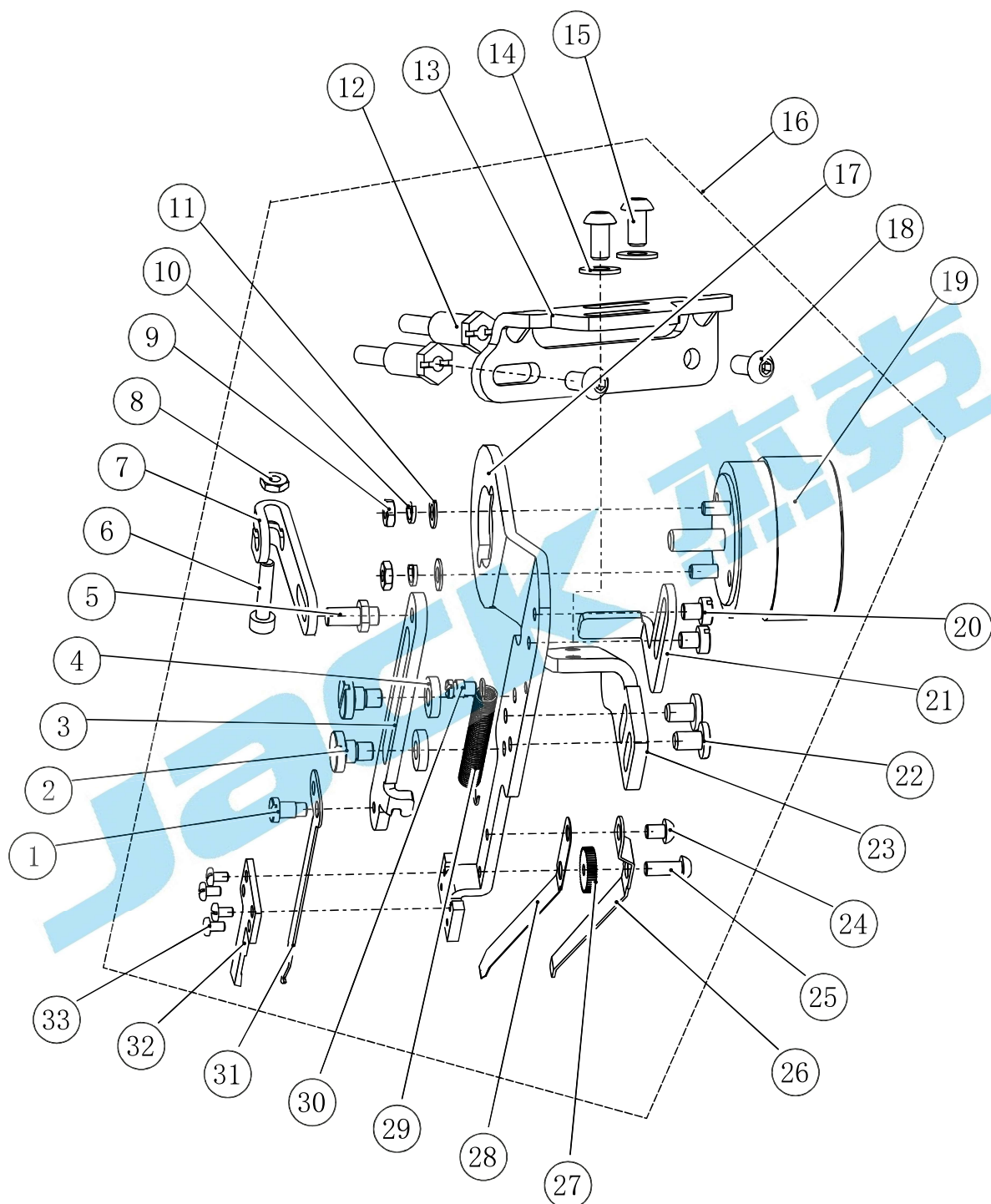
二十二、步进剪线部件/Trim thread assemblies



二十二、步进剪线部件/Trim thread assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	131612037	感应支架	bracket	1
2	S05068	内六角螺钉M5×20	screw M5×20	2
3	30104066	曲柄块	crank block	1
4	131612036	松线推板	connecting rod	1
5	S01055	开槽圆柱头螺钉M4×6	screw M4×6	2
6	31030013	安全开关组件	safety switch	1
7	206S20004	开槽圆柱头轴位螺钉	screw	1
8	400660	松线曲柄	crank	1
9	S05004	内六角螺钉M5×14	screw M5×14	1
10	S05003	内六角螺钉M5×10	screw M5×10	2
11	131612038	抬压脚转接板	mounting plate	1
12	131624001	轴承	bearing	1
13	30228002	垫圈	gasket	1
14	S05004	内六角螺钉M5×14	screw M5×14	1
15	423S20004	轴位螺钉	screw	1
16	30212190	剪线连杆	connecting rod	1
17	302S20014	螺钉	screw	1
18	S05068	内六角螺钉M5×20	screw M5×20	1
19	131604006	固定块	fixed block	1
20	13160101600	步进电机	stepping motor	1
21	3071900100	下切刀组件	lower knife	1
22	S05004	内六角螺钉M5×14	screw M5×14	2
23	S05068	内六角螺钉M5×20	screw M5×20	1
24	131211014	步进电机罩壳	case	1
25	S01001	开槽圆柱头螺钉M4×7	screw M4×7	2
26	30130017	磁铁	magnet	1
27	30112108	铜片	brass sheet	1

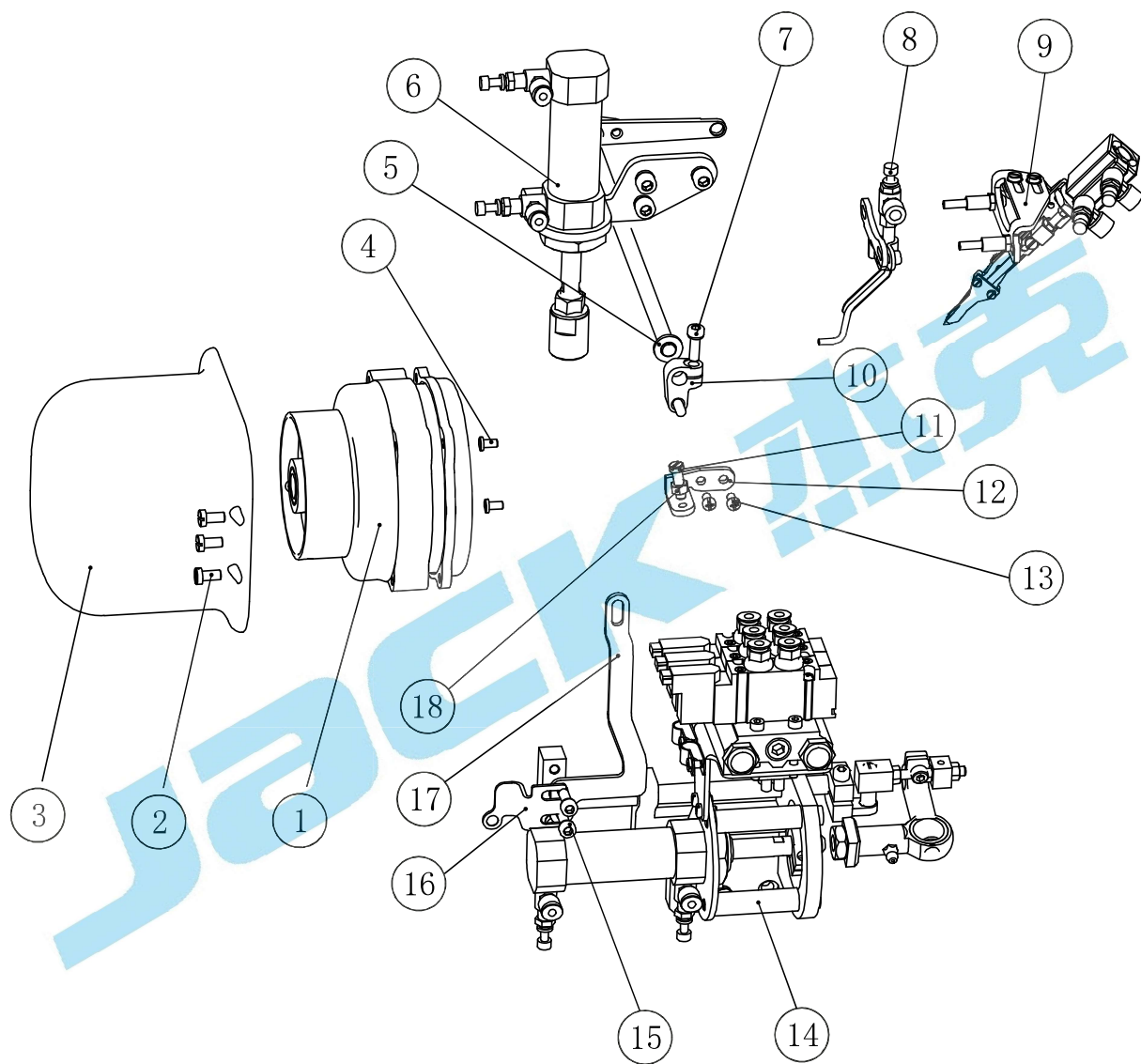
二十三、上剪线部件/Upper trim thread assemblies



二十三、上剪线部件/Upper trim thread assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	301S20022	上切刀动刀固定螺钉	screw	1
2	301S20021	螺钉M4×4	screw M4×4	2
3	30112120	刀架滑板	sliding carriage	1
4	30112121	垫片	gasket	2
5	301S30037	螺钉	screw	1
6	S05114	内六角螺钉M3×14(滚花)	screw M3×14	1
7	30112251	刀盘锁紧板	locking plate	1
8	N01013	六角螺母M3	nut	1
9	N01013	六角螺母M3	nut	2
10	W02025	标准型弹簧垫圈	gasket	2
11	W01005	平垫圈	gasket	2
12	301S30041	刀座安装板连接螺钉	screw	2
13	31012014	左剪线刀安装板	mounting plate	1
14	W01001	平垫圈	gasket	2
15	S05304	内六角平圆头螺钉M4×8	screw M4×8	2
16	3101900100	上切刀组件	upper knife	1
17	30112118	刀座安装底板	mounting plate	1
18	S05304	内六角平圆头螺钉M4×8	screw M4×8	2
19	31030005	电磁铁组件	electromagnet motor	1
20	S01087	开槽圆柱头螺钉M3.5×4	screw M3.5×4	2
21	30112122	限位板	limit plate	1
22	S01089	开槽圆柱头螺钉M4×6	screw M4×6	2
23	30112125	刀座安装连接板	mounting plate	1
24	301S30038	压片固定螺钉	screw	1
25	301S30039	压片调节螺钉	screw	1
26	30112123	压片一	plate	1
27	301S16014	调节螺母	nut	1
28	30112124	压片二	plate	1
29	30127039	弹簧	spring	1
30	301S30036	拉簧螺钉	screw	1
31	30119008	动刀	moving blade	1
32	30119009	定刀	fixed blade	1
33	S01088	开槽圆柱头螺钉M2×3.5	screw M2×3.5	4

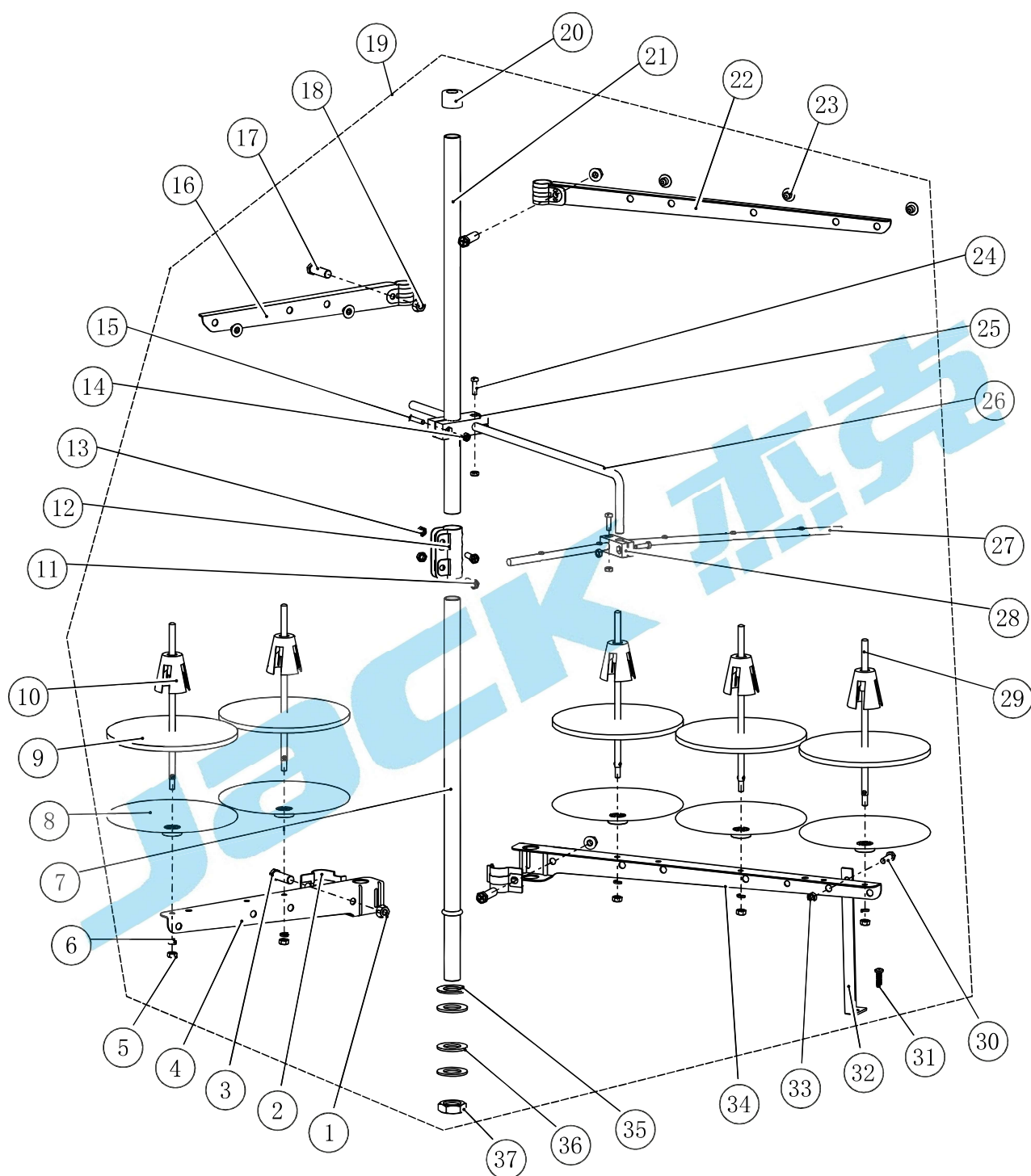
二十四、直驱与UTL部件/Direct drive and pneumatic assemblies



二十四、直驱与UTL部件/Direct drive and pneumatic assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	3013300300	直驱电机	direct drive motor	1
2	S01011	开槽圆柱头螺钉M5×10	screw M5×10	3
3	30211047	电机罩壳	case	1
4	207S11019	开槽圆柱头螺钉	screw	2
5	W01010	平垫圈	gasket	1
6	13163000700	抬压脚气动组件	pneumatic component	1
7	S05004	内六角螺钉M5×14	screw M5×14	1
8	3103001500	吹气装置	blow device	1
9	3103001600	上切刀组件(气动)	upper knife	1
10	3010403100	松线曲柄组件	crank	1
11	S01016	开槽圆柱头螺钉M5×17	screw M5×17	1
12	30112020	抬压曲柄座	crank block	1
13	207S11007	十字槽螺钉	screw	2
14	13163000600	气动剪线组件	pneumatic component	1
15	S05004	内六角螺钉M5×14	screw M5×14	2
16	30205018	接板	plate	1
17	30205017	摆板	plate	1
18	N01004	六角螺母M5	nut	1

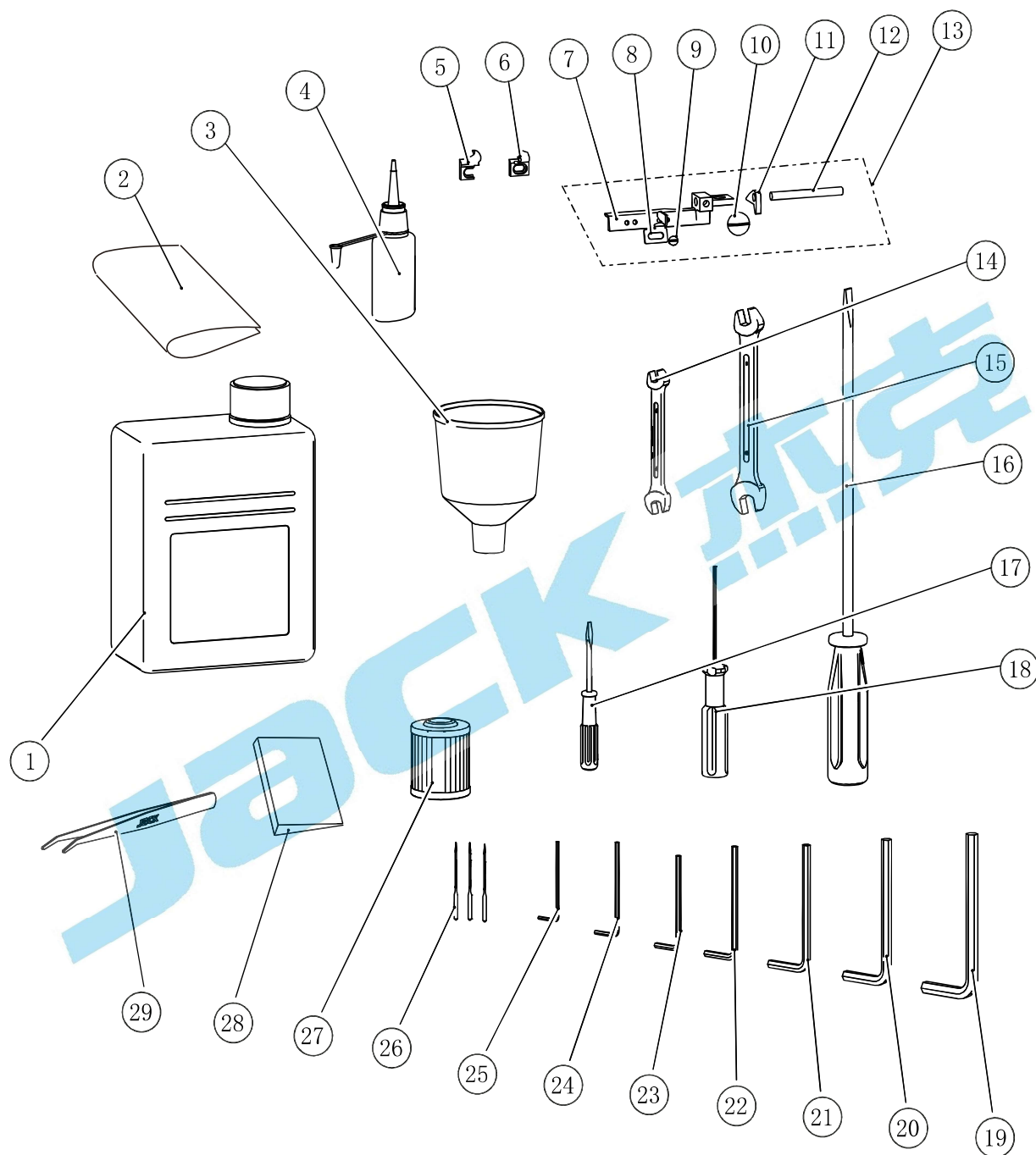
二十五、线架部件/Thread spool assemblies



二十五、线架部件/Thread spool assemblies

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	201S16006	导线环螺母	nut	2
2	21131011	导线环	thread guide	2
3	20131020	导线环螺钉	screw	2
4	21131009	导线架(短)	thread guide bracket	1
5	N01030	套螺母	nut	5
6	20128018	线盘垫圈	gasket	5
7	21131018	下管	steel tube	1
8	21131016	线盘	bobbin holder	5
9	20131010	线盘垫	mat	5
10	21131015	线圈定位套	bobbin sleeve	5
11	S04050	十字槽螺栓M5×16	screw M5×16	2
12	21131014	接套	joint	1
13	N01030	套螺母	nut	2
14	201S16004	螺母	nut	4
15	20131022	棒架螺钉	screw	1
16	121131007	过线架(短)	thread guide bracket	1
17	20131020	导线环螺钉	screw	2
18	201S16006	导线环螺母	nut	2
19	2113101900	线架组件(五线)	thread spool	1
20	20131019	棒帽	tube nut	1
21	121131009	上管	steel tube	1
22	21131008	长过线架	thread guide bracket	1
23	20131018	过线环	thread guide	5
24	20131021	棒架螺钉	screw	3
25	21131010	导线架固定块	fixed block	1
26	21131007	导线棒	stick	1
27	20131036	过线棒	stick	1
28	21131013	过线棒固定块	fixed block	1
29	20131006	线托棒	stick	5
30	S04050	十字槽螺栓M5×16	screw	1
31	301S30020	十字槽盘头自攻螺钉	screw	1
32	121113008	支撑架	bracket	1
33	N01030	套螺母	nut	1
34	21131012	导线架(长)	thread guide bracket	1
35	121128003	下管垫圈	gasket	2
36	20122049	橡胶垫圈	rubber washer	2
37	201S16005	下管固定螺母	nut	1

二十五、附件/Accessories



二十五、附件/Accessories

序号 Ref.No.	件号 Part No.	名称	Description	数量 Quantity
1	20131037	油壶(大)	oil container	1
2	114131001	机头罩	head cover	1
3	20131039	漏斗	funnel	1
4	20131048	油壶(小)	oil container	1
5	30701019	缝料导规左	fabric guide	1
6	30701018	缝料导规右	fabric guide	1
7	130709005	挡布板座	fabric guide block	1
8	130709001	挡布板	fabric guide	1
9	S01006	开槽圆柱头螺钉M3×4.5	screw M3×4.5	1
10	302S01118	球头螺钉	screw	1
11	130709003	挡料块	fabric guide	1
12	130709004	轴销	pin	1
13	13070900600	挡布板组件	fabric guide	1
14	30131005	双开口扳手(6mm-7mm)	wrench	1
15	30131006	双开口扳手(8mm-10mm)	wrench	1
16	20731047	螺丝刀	screw driver	1
17	10131004	螺丝刀	screw driver	1
18	20131044	内六角螺丝刀	screw driver	1
19	30131026	内六角扳手(6mm)	allen wrench	1
20	20131056	内六角扳手(5mm)	allen wrench	1
21	20131047	内六角扳手(4mm)	allen wrench	1
22	30131012	内六角扳手(3mm)	allen wrench	1
23	30131010	内六角扳手(2.5mm)	allen wrench	1
24	20131046	内六角扳手(2mm)	allen wrench	1
25	30131007	内六角扳手(1.5mm)	allen wrench	1
26	30117001	机针(UY128GAS 11#)	needle	3
27	20736004	滤油器组件	oil filter	1
28	30731001	说明书	instruction book	1
29	20131051	镊子	tweezers	1