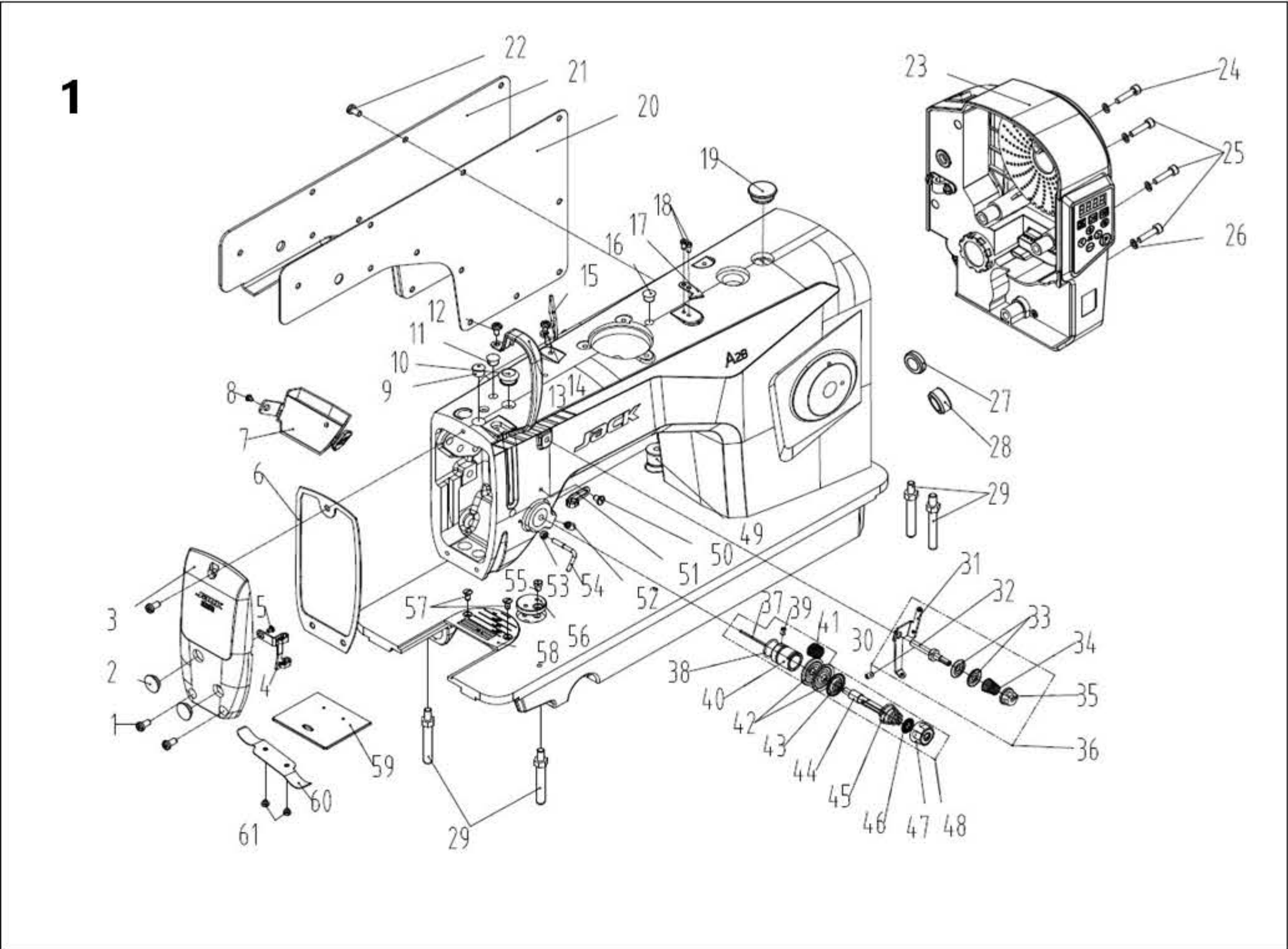
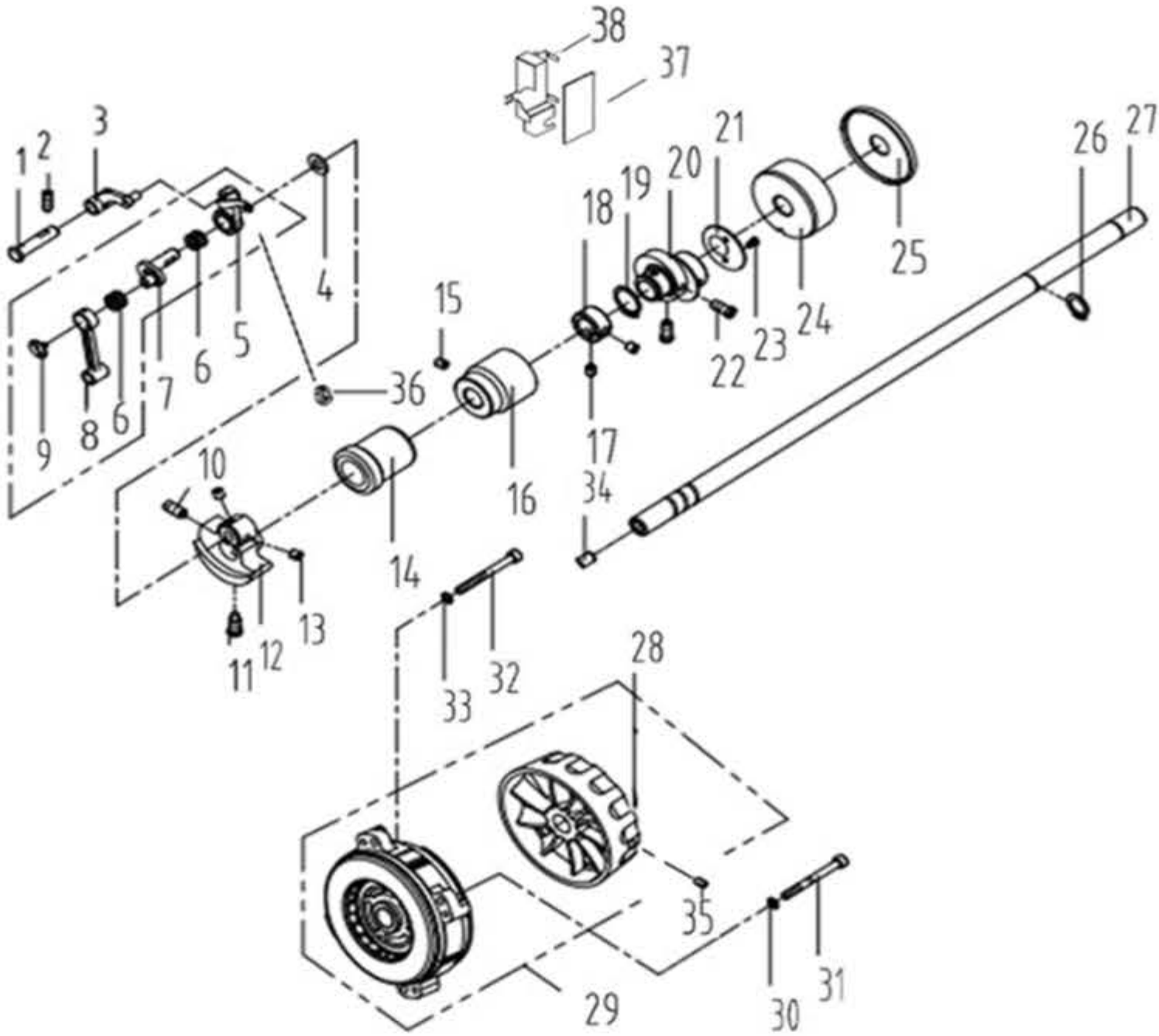




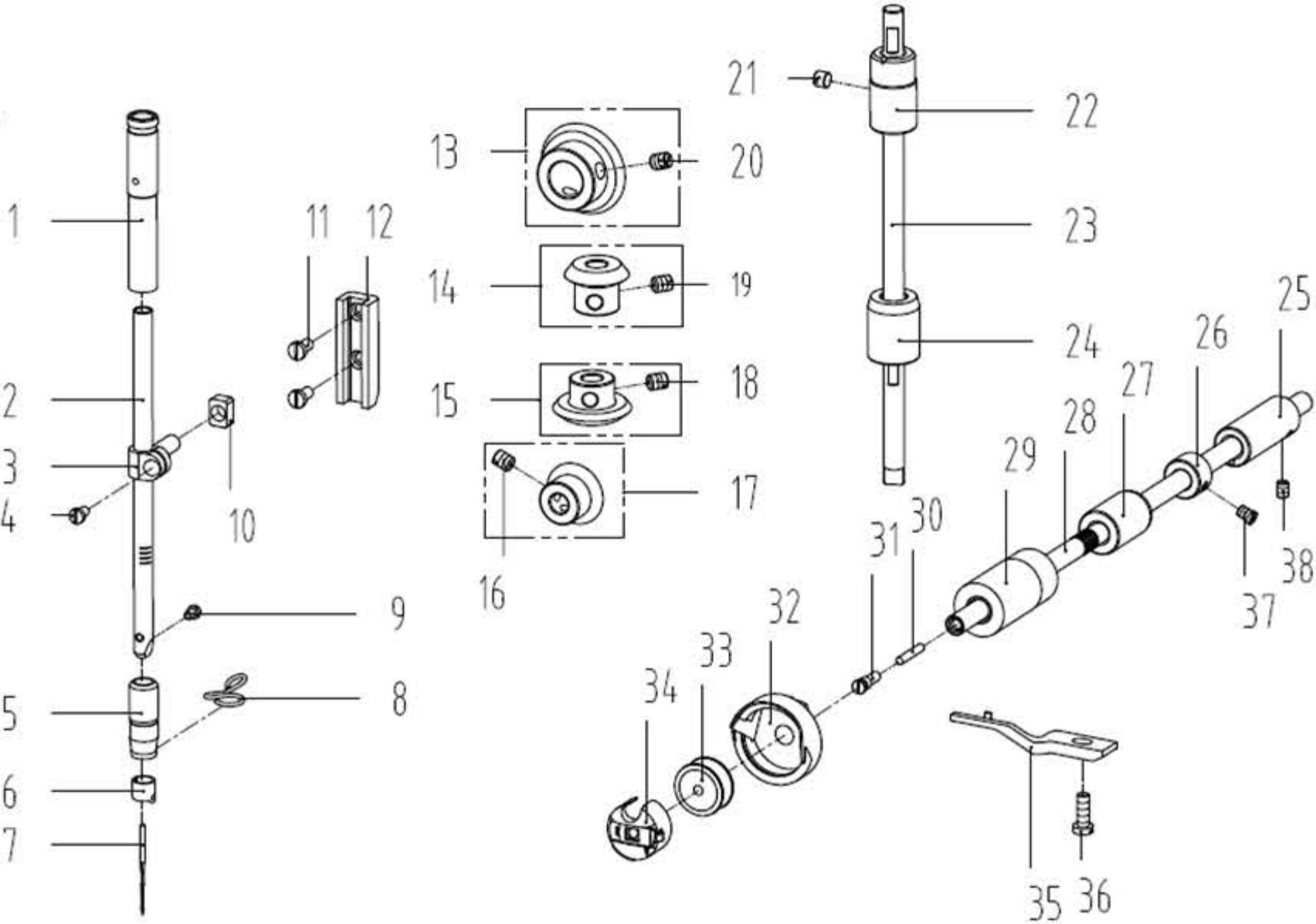
1. 机壳、外装分组件/Machine Frame & Miscellaneous Cover Components

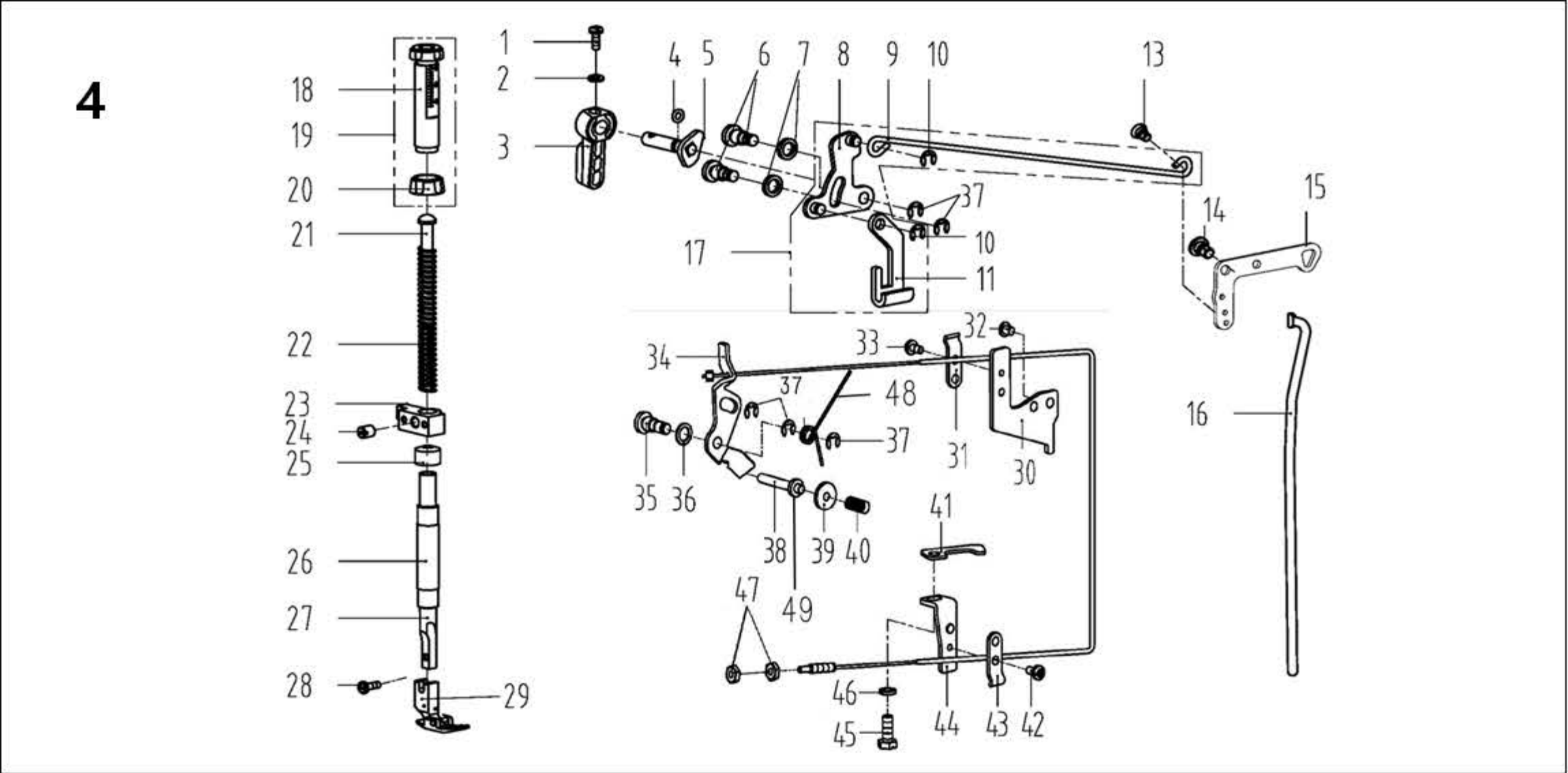
序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	101S11001		螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9			3
2	10122003		面板调节孔螺塞		Rubber plug			2
3	110201010		面板		Face plate			1
4	13813005		左线钩		Thread guide left			1
5	101S11007		螺钉SM11/64"×40 L=6		Screw SM11/64"×40 L=6			1
6	110222006		面板垫		Face plate gasket			1
7	11023000900		LED灯开关组件		LED asm			1
8	101S11001		螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9			1
9	10122013		针杆上衬套孔塞		Rubber plug			1
10	10122004		针杆曲柄螺孔塞		Rubber plug			1
11	10122005		挑线连杆销螺孔塞		Rubber plug			1
12	101S11004		螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7			1
13	13812018		挑线杆防护罩		Thread take-up lever cover			1
14	101S11004		螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7			1
15	13512004		三孔线勾		3-hole thread guide			1
16	10122005		挑线连杆销螺孔塞		Rubber plug			1
17	11419001		割线刀		Knife			2
18	114S11015		螺钉SM9/64"×40 L=6		Screw SM9/64"×40 L=6			1
19	20722002		油塞		Rubber plug			1
20	110222007		后窗板垫		Side plate gasket			1
21	110212007		后窗板		Side plate			1
22	101S11001		螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9			11
23	11023301900		一体机控制器		Electronic control box			1
24	114S13001		螺钉M5 L=20		Screw M5 L=20			1
25	114S30001		螺栓M5 L=25		Screw M5 L=25			3
26	W01009		垫圈5		Wsher 5			4
27	10122006		送料调节器孔塞		Rubber plug			1
28	10122007		下轴工艺孔塞		Rubber plug			1
29	101S12001		底板支柱		Machine head stud			4
30	138S08006		螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7			1
31	13812066		过线板		Thread tension guide plate			1
32	13810008		小夹线器螺柱		Thread tension post			1
33	11212004		小夹线板		Thread tension disk			2
34	11227001		小夹线弹簧		Thread tension spring			1
35	138S16019		小夹线器螺母		Thread tension nut			1
36	1381300400		小夹线器组件		Thread tension asm.			1
37	10126030		松线钉		Tension release pin			1
38	10122014		挑线簧调节座O型圈		Rubber ring			1
39	101S15005		螺钉SM9/64"x40 L=5.5		Screw SM9/64"x40 L=5.5			1
40	10103011		挑线簧调节座		Thread tension base			1
41	10127001		挑线簧		Thread take-up spring			1
	10127031		挑线簧 (厚料)		Thread take-up spring (H)			1
42	10112005		夹线板		Thread tension disk			2
43	10112006		松线板		Disk stopper			1
44	101s30002		夹线螺钉		Thread tension post			1
	10127002		夹线弹簧		Thread tension spring			1
45	11427050		夹线弹簧 (厚料)		Thread tension spring (H)			1
46	10112007		夹线制动板		Thread disk rotating stopper			1
47	138S16013		夹线螺母		Thread tension nut			1
48	1381300500		夹线器组件		Thread tension asm			1
	1381300700		夹线器组件 (厚料)		Thread tension asm (H)			1
49	10122110		橡皮塞 (单孔)		Rubber plug (one-hole)			1
50	101S11007		螺钉SM11/64"×40 L=6		Screw SM11/64"×40 L=6			1
51	10113004		右线钩		Thread guide right			1
52	101S15010		螺钉SM15/64"×28 L=10.5		Screw SM15/64"×28 L=10.5			1
53	401S16001		螺母SM9/64"x40		Nut SM9/64"x40			1
54	11413011		固定式缓线钩		Thread guide			1
55	101S11002		螺钉SM11/64"x40 L=5.5		Screw SM11/64"x40 L=5.5			1
56	13812019		卷边器座		Ruler stop seat			1
57	104S17002		螺钉SM11/64"×40 L=6.5		Screw SM11/64"×40 L=6.5			2
58	11414006		针板		Needle plate			1
	11315001		针板 (厚料)		Needle plate (H)			1
59	10115002		推板		Slide plate			1
60	10127009		推板簧		Slide plate spring			1
61	101S11019		螺钉SM3/32"x56 L=2		Screw SM3/32"x56 L=2			2



2. 上轴挑线分组件/Main Shaft & Thread Take-up Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	10126001		挑线连杆销		Thread take-up connecting rod pin		1	
2	101S15001		螺钉SM15/64"x28 L=15		Screw SM15/64"x28 L=15		1	
3	10105001		挑线连杆		Thread take-up connecting rod		1	
4	10112003		针杆曲柄护板		Needle bar crank protecting plate		1	
5	1013800100		挑线杆分组件		Thread take-up lever asm		1	
	1133800200		挑线杆组件 (厚料)		Thread take-up lever asm (H)		1	
6	10124001		挑线杆滚针轴承		Needle bearing		2	
	11310012		挑线曲柄分部件		Thread take-up crank		1	
7	11310010		挑线曲柄分部件 (H-M)		Thread take-up crank (H-M)		1	
	1011000400		挑线曲柄分部件 (厚料)		Thread take-up crank (H)		1	
8	10105002		针杆连杆		Needle bar connecting rod		1	
9	101S17001		螺钉SM9/64×40 (左旋) L=4.8		Screw SM9/64×40 (left hand) L=4.8		1	
10	101S15004		螺钉 SM9/32"x28 L=16		Screw SM9/32"x28 L=16		1	
11	101S11003		螺钉SM9/32"x28 L=16		Screw SM9/32"x28 L=16		1	
12	113804014		针杆曲柄		Needle bar crank		1	
	115404010		针杆曲柄 (厚料)		Needle bar crank (H)		1	
13	101S15002		螺钉SM1/4"x40 L=6		Screw SM1/4"x40 L=6		2	
14	11380302600		上轴前轴套组件		Main shaft bushing front		1	
15	101S15010		螺钉SM15/64"x28 L=7		Screw SM15/64"x28 L=7		1	
16	10403023		主轴中轴套		Main shaft bushing mid		1	
17	101S14001		螺钉SM1/4"x40 L=6		Screw SM 1/4"x40 L=6		2	
18	10108001		上轴挡圈		Main shaft thrust collar		1	
19	H03002		挡圈20		Snap ring 20		1	
	11310014		送料偏心轮		Feed eccentric cam		1	
20	400006		送料偏心轮 (H-M)		Feed eccentric cam (H-M)		1	
	400006		送料偏心轮 (厚料)		Feed eccentric cam (H)		1	
21	10112017		送料偏心轮盖板		Cover plate		1	
22	101S11013		螺钉SM1/4"x40 L=13		Screw SM1/4"x40 L=13		2	
23	101S11005		螺钉SM9/64"x40 L=5		Screw SM9/64"x40 L=5		2	
24	12803014		上轴后轴套		The rear axle sleeve		1	
25	10122008		上轴后套挡油油封		Oil seal		1	
26	H03001		挡圈15		Snap ring 15		1	
27	10102026		上轴		Main shaft		1	
28	110211022		手轮		Handwheel		1	
29	110233038		平缝一体机电机		Motor		1	
30	W03002		弹垫5		Spring washer 5		3	
31	114S13001		螺钉M5 L=20		Screw M5 L=20		3	
32	S05218		螺钉M5 L=22		Screw M5 L=22		1	
33	W03002		弹垫5		Spring washer 5		1	
34	10122012		上轴孔塞		Rubber plug		1	
35	S09007		螺钉M6 L=8		Screw M6 L=8		2	
36	14422008		挑线杆断油橡胶		Thread take-up lever rubber		1	
37	14123001		防油罩油棉		Oil cotton		1	
38	14112004		防油罩		Oil shield		1	



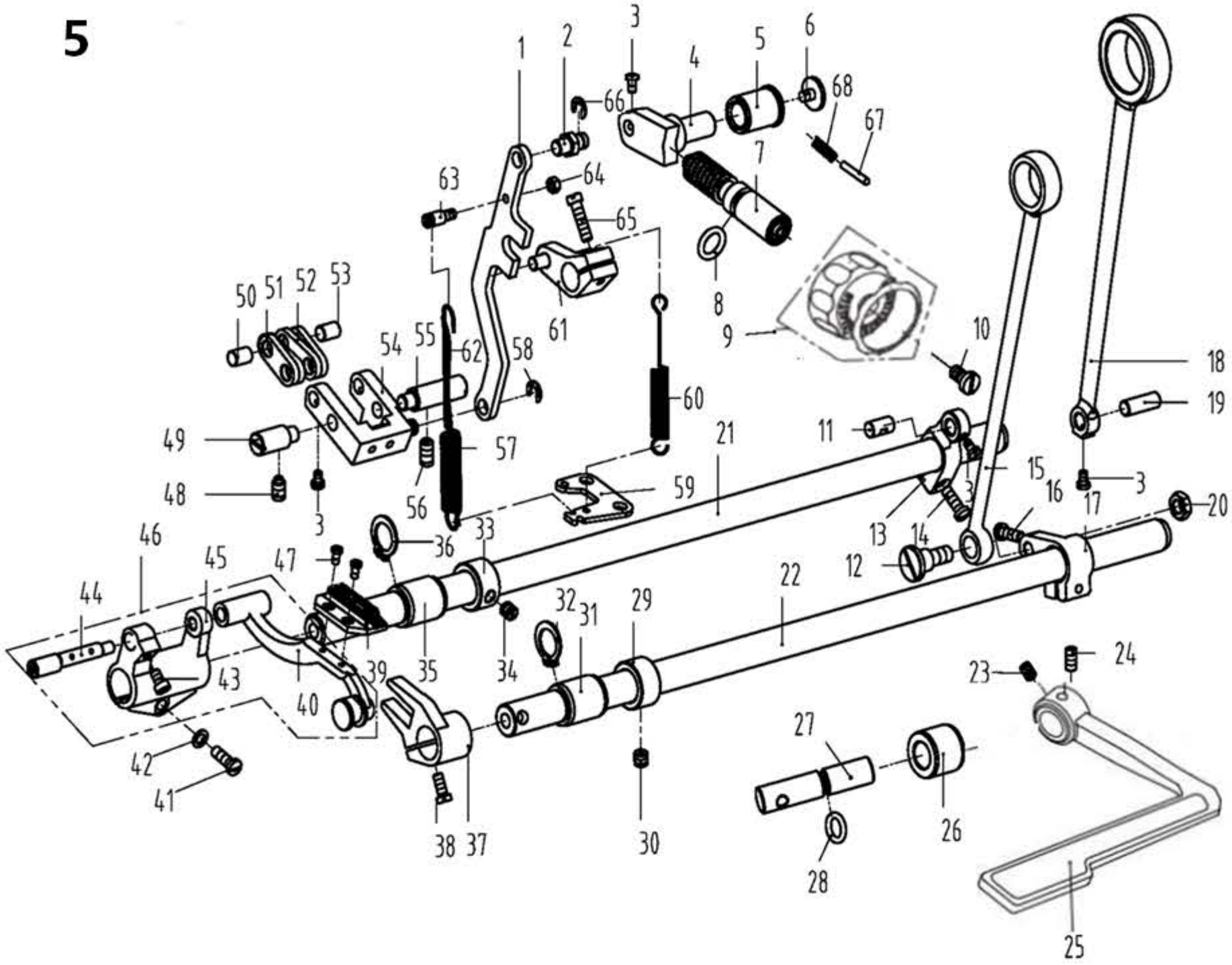


4. 压料、自动抬压脚分组件/Presser Bar & Auto Lifter Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	101S11010		螺钉SM9/64"x40 L=11		Screw SM9/64"x40 L=11		1	
2	10128002		压脚扳手螺钉垫圈		Washer		1	
3	13811029		压脚扳手		Hand lifter		1	
4	O01004		O型圈		Rubber ring		1	
5	1011000200		压脚扳手凸轮分部件		Hand lifter cam asm		1	
6	101S20001		前杠杆螺纹销		Screw		2	
7	10128015		螺纹销橡胶垫圈		Washer		2	
8	1011200100		抬压脚前杠杆分部件		Lift front lever component		1	
9	10112013		抬压脚拉杆		Knee lifter pull rod		1	
10	H05003		挡圈5		Snap ring 5		2	
11	10112010		压脚升降板		Lifting plate		1	
13	101S20004		抬压脚拉杆螺钉SM3/16"x32		Hinge Screw SM3/16"x32		1	
14	101S20003		后杠杆轴位螺钉SM15/64"x28		Hinge screw SM15/64"x28		1	
15	10112014		抬压脚后杠杆		Knee lifter back lever		1	
16	10112015		抬压脚顶杆		Knee lifter connecting rod		1	
17	1011200200		抬压脚前杠杆组件		Knee lifter lever asm		1	
18	113811018		调压螺钉		Press regulating screw		1	
	1138NS30003		调压螺钉 (厚料)		Press regulating screw (H)		1	
19	11381101800		调压螺钉组件		Presser regulating screw nut asm		1	
20	13811028		调压螺母		Press regulating nut		1	
	1138NS16005		调压螺母 (厚料)		Press regulating nut (H)		1	
21	10102003		调压导杆		Press regulating guide bar		1	
22	113827010		调压簧		Press regulating spring		1	
	10127024		调压簧 (厚料)		Press regulating spring (H)		1	
23	13809030		压杆导架		Presser bar guide bracket		1	
24	101S15007		螺钉SM1/4"x40 L=8		Screw SM1/4"x40 L=8		1	
25	10122112		压杆防油套		Pressure bar oil cover		1	
26	113803007		压杆衬套		Presser bar bushing		1	
27	10102004		压杆		Presser bar		1	
28	101S11009		螺钉SM9/64"x40 L=10.5		Screw SM9/64"x40 L=10.5		1	
29	1131600600		压脚组件		Presser foot asm		1	
	1131600300		压脚组件 (厚料)		Presser foot asm(H)		1	
30	11212009		松线导管上架		Wire release bracket upper		1	
31	11212008		松线导管压板		Wire release press plate		1	
32	101S11004		螺钉SM3/16"x28 L=7		Screw SM3/16"x28 L=7		1	
33	113S11004		螺钉M4 L=8		Screw M4 L=8		1	
34	1141206000		松线顶板组件		Wire release plate asm		1	
35	101S20002		松线顶板螺纹销		Wire release plate pin		1	
36	10128015		螺纹销橡胶垫圈		Washer		1	
37	11329020		挡圈5		Snap ring 5		5	
38	10126003		松线辅钉		Thread release supporting pin		1	
39	10128001		松线辅钉垫片		washer		1	
40	10127003		松线辅钉弹簧		Spring		1	
41	10112022		旋梭供油管压板		Tube press plate		1	
42	113S11004		螺钉M4 L=8		Screw M4 L=8		1	
43	11212008		松线导管压板		Wire presser		1	
44	11312001		松线导管下支架		Wire release bracket lower		1	
45	116S30003		螺钉SM15/64"x28 L=14.5		Screw SM15/64"x28 L=14.5		1	
46	W02004		弹性垫圈		Spring washer		1	
47	113S12001		螺母 M5		Nut M5		2	
48	11427009		松线顶板复位簧		Reset spring		1	
49	H05012		松线辅钉挡圈		Snap ring		1	

3. 针杆、竖轴、下轴部件/Needle bar & Upright Shaft & Hook Driving Shaft Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	10103009		针杆上衬套		Needle bar bushing upper		1	
2	10102002		针杆		Needle bar		1	
	10102021		针杆 (厚料)		Needle bar (H)		1	
3	10138002		针杆连接柱		Needle bar connecting rod		1	
4	101S11005		螺钉SM9/64"x40 L=6		Screw SM9/64"x40 L=6		1	
5	10103010		针杆下衬套		Needle bar bushing lower		1	
	110103003		针杆下衬套 (厚料)		Needle bar bushing lower (H)		1	
6	10113002		针杆线勾		Needle bar thread guide		1	
	11412063		针杆线勾 (厚料)		Needle bar thread guide (H)		1	
7	10117001		机针DB×1#14		Needle DB×1#14		1	
	10117002		机针DP×5#21 (厚料)		Needle DP×5#21 (H)		1	
8	10413001		针杆下衬套线勾		Lower bushing thread guide		1	
	10113009		针杆下轴套线勾 (厚料)		Lower bushing thread guide (H)		1	
9	104S11006		螺钉SM1/8"x44 L=4.5		Screw SM1/8"x44 L=4.5		1	
10	10109001		针杆连接柱滑块		Slide block		1	
11	101S11008		螺钉SM11/64"x40 L=8		Screw SM11/64"x40 L=8		2	
12	10109002		针杆接头滑块导轨		Needle bar guide		1	
13	10425004		上轴伞齿轮		Upper shaft bevel gear		1	
14	10425003		竖轴上伞齿轮		Upper small bevel gear asm		1	
15	10425002		竖轴下伞齿轮		lower large bevel gear asm		1	
16	101S15007		螺钉SM1/4"x40 L=7		Screw SM1/4"x40 L=7		2	
17	10425001		下轴伞齿轮		Hook drive shaft bevel gear		1	
18	101S15007		螺钉SM1/4"x40 L=7		Screw SM1/4"x40 L=7		2	
19	101S15007		螺钉SM1/4"x40 L=7		Screw SM1/4"x40 L=7		2	
20	101S15007		螺钉SM1/4"x40 L=7		Screw SM1/4"x40 L=7		2	
21	101S15006		螺钉SM15/64"x28 L=4.7		Screw SM15/64"x28 L=4.7		1	
22	113803012		竖轴上轴套		Upright shaft bushing upper		1	
23	10102007		竖轴		Upright shaft		1	
24	10403013		竖轴下轴套		Upright shaft bushing lower		1	
25	113803014		下轴后轴套		Hook driving shaft bushing back		1	
26	10108002		下轴挡圈		Hook driving shaft snap ring		1	
27	110203002		下轴中套		Lower shaft middle bushing		1	
28	13802303		下轴		Hook driving shaft		1	
29	13803320		下轴前轴套		Hook driving shaft bushing front		1	
30	13823001		下轴限油芯		Oil wick		1	
31	101S30005		下轴限油螺钉		set screw		1	
32	110218001		旋梭		Hook asm		1	
	11418002		旋梭 (厚料)		Hook asm (H)		1	
33	10118003		梭心		Bobbin		1	
34	11218504		梭壳		Bobbin case asm		1	
35	10112016		旋梭定位钩		Finger postioner		1	
	10112032		旋梭定位勾 (厚料)		Finger postioner (H)		1	
36	116S11005		螺钉SM11/64"x40 L=13		Screw SM11/64"x40 L=13		1	
37	101S11012		螺钉SM11/64"x40 L=4.8		Screw SM11/64"x40 L=4.8		2	
38	113S14020		螺钉SM11/64"x40 L=6		Screw SM11/64"x40 L=7		1	
	101S11007		螺钉SM11/64"x40 L=6(厚料)		Screw SM11/64"x40 L=7(H)			



5. 送料分组件/Feed Mechanism Components

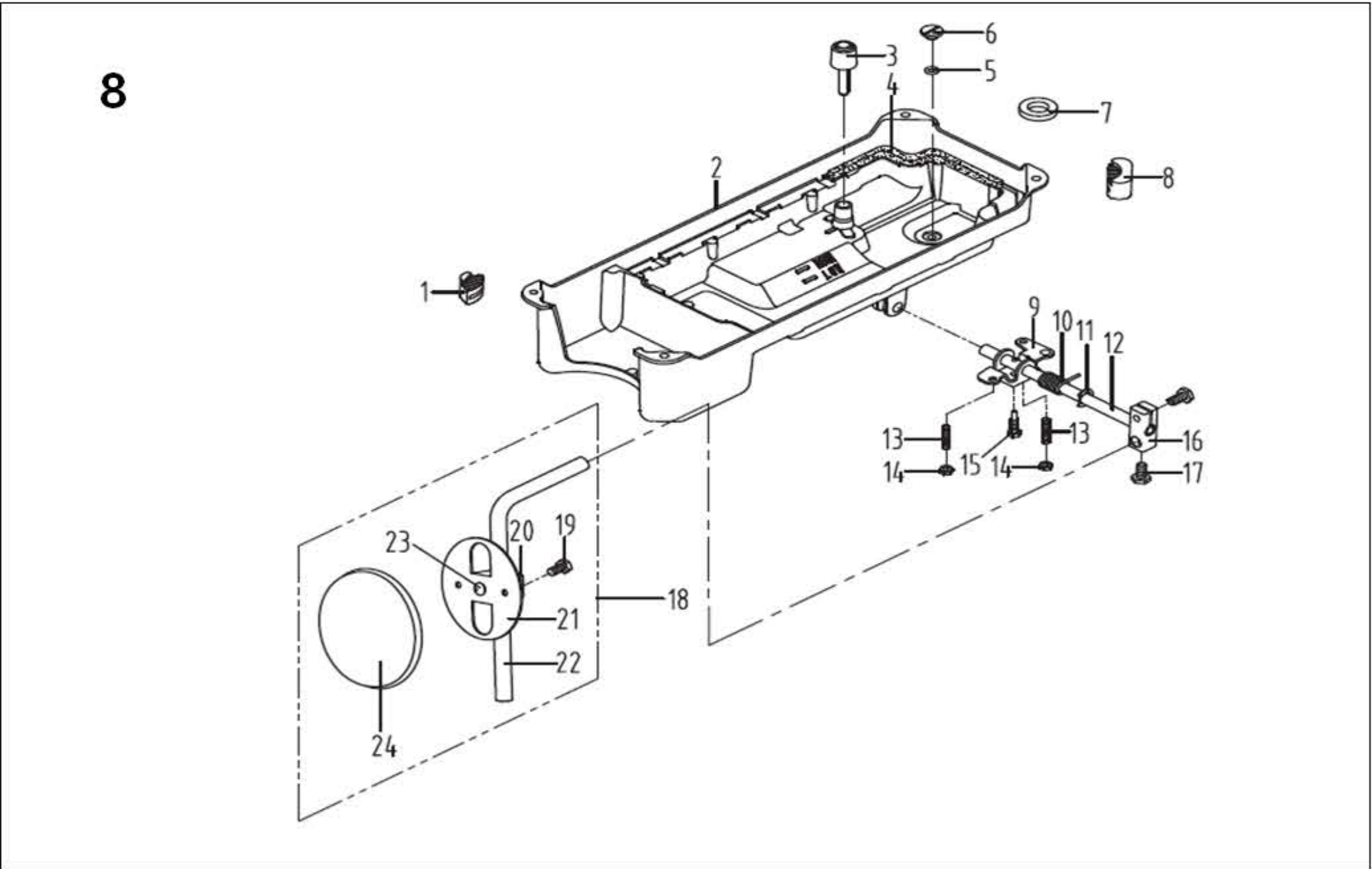
序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	10105007		倒送料连杆		Reverse feed connecting rod		1	
2	11426021		倒送料连杆销		Connecting rod pin		1	
	11326011		倒送料连杆销 (-7)		Connecting rod pin (-7)		1	
3	101S11005		螺钉SM9/64"x40 L=6		Screw SM9/64"x40 L=6		6	
4	10101053		送料调节器		Feed regulator		1	
5	10403017		送料调节器轴套		Feed regulator bushing		1	
6	101S11023		螺钉SM3/16"x28 L=6.5		Screw SM3/16"x28 L=6.5		1	
7	10126045		标盘螺柱		Feed regulator stud		1	
8	10122016		送料调节螺钉O形圈		Rubber ring		1	
9	1011107000		标盘旋钮组件		Knob component		1	
	1011107100		标盘旋钮组件 (-7)		Knob component (-7)		1	
10	101S11022		螺钉SM3/16"x28 L=18		Screw SM3/16"x28 L=18		1	
11	10126011		送料曲柄销		Feed rocker crank pin		1	
12	101S20005		抬牙连杆轴位螺钉 SM9/32"x28		hinge Screw SM9/32"x28		1	
13	10104002		送料曲柄		Feed rocker shaft crank		1	
	11304010		送料曲柄 (-7)		Feed rocker shaft crank (-7)		1	
14	101S11016		螺钉SM3/16"x28 L=14		Screw SM3/16"x28 L=14		1	
15	115405003		抬牙连杆		Connecting rod		1	
16	101S11016		螺钉SM3/16"x28 L=14		Screw SM3/16"x28 L=14		1	
17	10104004		抬牙后曲柄		Feed driving shaft crank		1	
18	115405002		送料连杆		Rocker shaft connecting rod		1	
	400083		送料连杆 (-7)		Rocker shaft connecting rod (-7)		1	
19	10126006		送料连杆销		Connecting rod pin		1	
	11326011		送料连杆销 (-7)		Connecting rod pin (-7)		1	
20	101S16003		螺母 SM9/32"x28		Hinge Screw SM9/32"x28		1	
21	10102008		送料轴		Feed rocker shaft		1	
22	11202001		抬牙轴		Feed driving shaft		1	
23	101S15006		螺钉SM15/64×28 L=7		Screw SM15/64×28 L=7		1	
24	101S15013		螺钉SM15/64"x28 L=10		ScrewSM15/64"x28 L=10		1	
25	10131086		倒缝扳手		Reverse feed lever		1	
26	10103024		倒送料轴轴套		Reverse feed shaft bushing back		1	
27	10102023		倒缝送料轴		Reverse feed shaft		1	
28	10122017		倒送料轴O形圈		Rubber ring		1	
29	10108003		送料轴挡圈		Feed rocker shaft snap ring		1	
30	101S15002		螺钉 SM1/4"x40 L=6		Screw SM1/4"x40 L=6		2	
31	10403015		轴套		Bushing		2	
32	H03001		挡圈15		Snap ring 15		1	
33	10108003		送料轴挡圈		Feed rocker shaft snap ring		1	
34	101S15002		螺钉SM1/4"x40 L=6		Screw SM1/4"x40 L=6		2	
35	10403015		轴套		Bushing		2	
36	H03001		GB/T894.1-1986挡圈15		Snap ring 15		1	
37	10104007		抬牙叉形曲柄		Driving shaft crank		1	
	113804011		抬牙叉形曲柄 (厚料)		Driving shaft crank (H)		1	
38	116S11005		螺钉SM11/64"x40 L=13		Screw SM11/64"x40 L=13		1	
	1138NS30004		螺钉SM11/64"x40 L=13 (厚料)		Screw SM11/64"x40 L=13 (H)		1	
39	11414002		送料牙		Feed dog		1	
	11314001		送料牙 (厚料)		Feed dog (H)		1	
40	470060		牙架		Feed bar asm.		1	
41	101S11016		螺钉SM3/16"x28 L=14		Screw SM3/16"x28 L=14		1	
42	10128003		牙架座螺钉垫圈		Washer		1	
43	101S11025		螺钉SM11/64"x40 L=7		Screw SM11/64"x40 L=7		1	
44	10401007		牙架销		Feed bar pin		1	
45	480095		牙架座		Feed bar bed		1	
46	11380700300		牙架组件 (成品)		Feed bar sam		1	
47	101S11018		螺钉SM1/8"x44 L=6		Screw SM1/8"x44 L=6		2	
48	113S14010		螺钉SM15/64"x28 L=10.5		Screw SM15/64"x28 L=10.5		1	
49	10126009		送料摆动板座左销		Left pin		1	
50	10126007		短摆动板连杆销		Connecting pin		1	
51	10109005		送料短摆动板		Feed short shaking plate		2	
52	10109004		送料长摆动板		Feed long shaking plate		2	
53	10126007		短摆动板连杆销		Connecting pin		1	
54	1010100200		送料摆动板座分部件		Feed shaking plate bed		1	
55	10126010		送料摆动板座右销		Component right pin		1	
56	101S15010		螺钉SM15/64"x28 L=10.5		Screw SM15/64"x28 L=10.5		1	
57	11427011		送料调节弹簧		Spring		1	
58	11329020		开口挡圈5		Snap ring 5		1	
59	13812081		拉簧固定板		Pull spring fixing plate		1	
60	10127011		倒送料拉簧		Reverse feed pull spring		1	
61	1140402700		倒送料曲柄组件		Feed reverse crank asm		1	
	1130402800		倒送料曲柄组件 (-7)		Feed reverse crank asm (-7)		1	
62	11321005		油管		Tube		1	
63	114S30007		螺钉SM11/64×40 L=7.5		Screw SM11/64×40 L=7.5		1	
64	114S16004		螺母SM11/64"x40		Nut SM11/64"x40		1	
65	S01102		螺钉SM3/16"x28 L=18		Screw SM3/16"x28 L=18		1	
66	11329020		挡圈5		Snap ring 5		1	
67	10126015		送料距锁合销		Pin		1	
68	10127010		送料距锁合簧		Spring		1	

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The main housing (34) is shown with internal components like the shaft (3) and impeller (23). The diagram includes various fasteners (screws 33, 32, 29, 27, 24, 25, 20, 19, 18, 17, 16, 15, 14, 13, 12, 11, 10), seals (1, 2, 28), and structural parts (31, 30, 26, 22, 21, 20, 19, 18, 17, 16, 15, 14, 13, 12, 11, 10, 9, 8, 7, 6, 5, 4, 3, 2, 1). The assembly is shown in a disassembled state to show the relationship between parts.

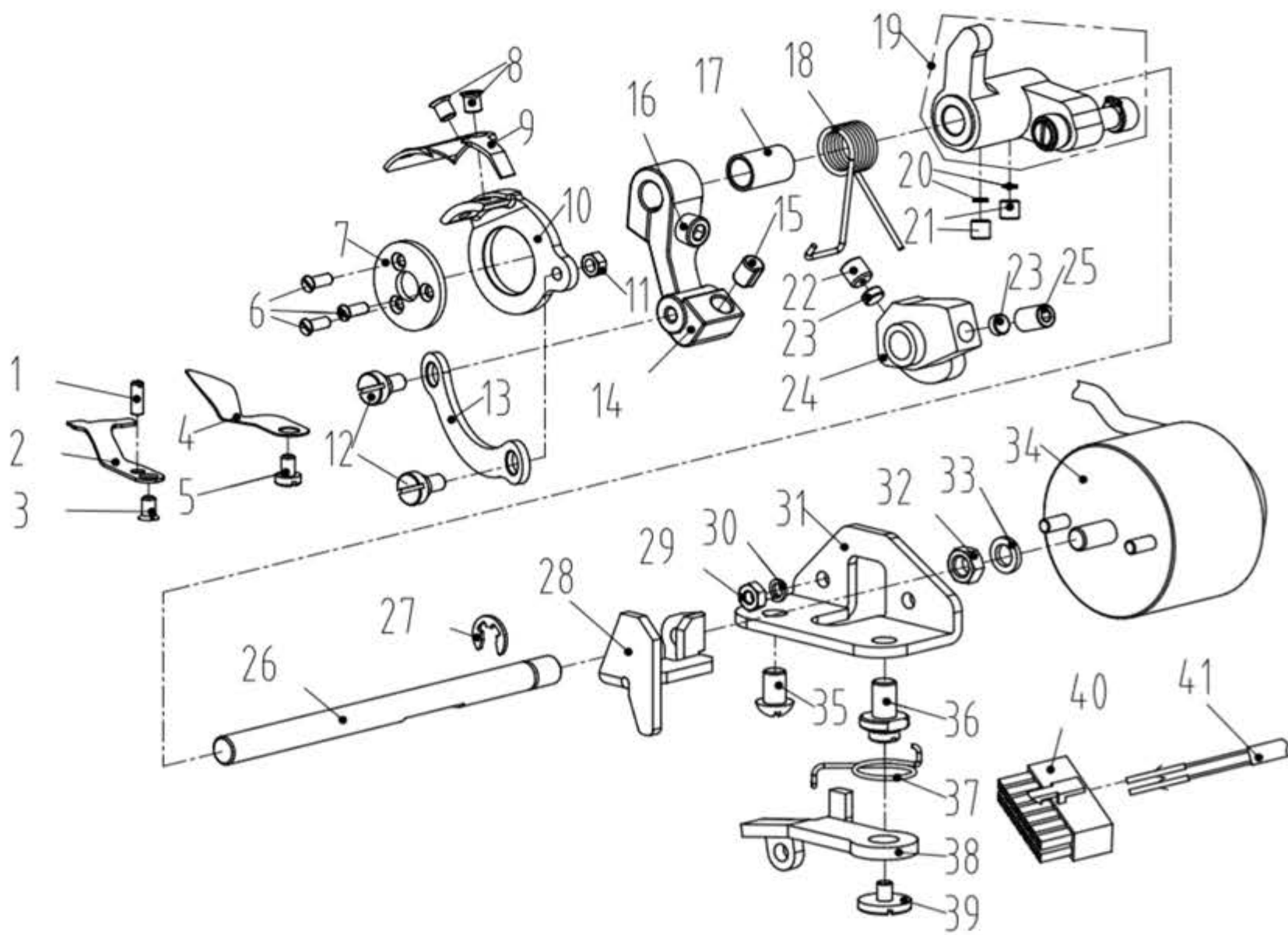
序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	10111004	油窗	Oil sight window	1
2	10122019	油窗O形圈	Rubber ring	1
3	14121001	上轴供油管	Main shaft oil tube	1
4	101S30008	油泵连接螺柱	Oil pump connecting stud	1
5	10121001	下轴供油管	Hook driving shaft oil tube	1
6	10112020	油泵安装板	Oil pump installing base	1
7	W03002	弹垫	Spring washer	1
8	209S12001	螺钉SM11/64"x40 L=10.5	Screw SM11/64"x40 L=10.5	1
9	10103022	油泵体衬套	Oil pump bushing	1
10	101S30007	柱塞螺钉M7X0.75 L=5	Plunger Screw M7X0.75 L=5	1
11	10127013	柱塞簧	Plunger spring	1
12	10122018	回油柱塞	Plunger	1
13	10120001	油泵体	Oil pump	1
14	S04093	螺钉M3 L=6	Screw M3 L=6	3
15	10111003	油泵叶轮	Oil pump impeller	1
16	10112021	油泵叶轮托板	Oil pump impeller cover	1
17	10111007	油泵盖	Lubricating oil pump cover	1
18	101S30006	螺钉ST2.9 L=10	Screw ST2.9 L=10	3
19	1012000100	油泵分部件	Lubricating oil pump component	1
20	101S11026	螺钉SM15/64"×28 L=9	Screw SM15/64"×28 L=9	1
21	10136001	供油管接头	Rubber joint	1
22	W02004	弹垫M6	Spring Washer M6	1
23	115021003	供油管	Hook oil tube	1
24	13827014	油量调节螺钉弹簧	Spring	1
25	113S30001	螺钉SM11/64×40 L=19	Screw SM11/64×40 L=19	1
26	10423005	油线	Oil wick	1
27	10127015	回油毡夹	Oil felt clamp	1
28	10123006	回油毡	Oil felt felt	1
29	101S11004	螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
30	10112053	回油管夹	Oil tube clamp	1
31	11502100100	回油管部件	Oil return tube component	1
32	10112025	油线固定板	Oil wick fixing plate	1
33	101S11010	螺钉SM9/64"×40 L=11	Screw SM9/64"×40 L=11	2
34	10123010	油线	Oil wick	1
35	10112053	油线夹	Wick	1

The diagram illustrates the exploded view of a mechanical assembly, likely a pump or motor component. The main assembly is shown in a vertical cross-section, with various parts labeled with numbers 1 through 31. The components include a base (1), a central shaft (14), a top cover (21), and various internal components like a piston (12), a valve (13), and a spring (15). A detailed view of a sub-assembly is shown on the right, with components labeled 23 through 29. A detailed view of a shaft component is shown at the bottom right, with components labeled 30 and 31.

7. 绕线器组件/ Bobbin Components								
序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	1383103900		绕线器组件		Bobbin winder asm.		1	
2	114S11008		螺钉M4 L=6		Screw M4 L=6		1	
3	W01142		垫圈4		Washer 4		1	
4	10113030		压线控制板		Thread press control plate		1	
5	10111120		绕线衬垫		Winding pad		1	
6	13831101		绕线器装置主座		Bobbin winder bed		1	
7	H05006		开口挡圈5		Snap ring		1	
8	10127061		复位板拉簧		Spring		1	
9	13812110		调节板		Regulating plate		1	
10	10110030		绕线凸轮		Bobbin winder cam		1	
11	S09045		螺钉M5 L=5		Screw M5 L=5		1	
12	1380510600		绕线器连杆组件		Bobbin winder connecting rod		1	
13	13827103		满线复位簧		spring		1	
14	10127060		弹簧		Spring		1	
15	H05909		开口挡圈4		Snap ring 4		1	
16	13802111		绕线器主轴		Bobbin winder mian shaft		1	
17	13802026		绕线凸轮轴		Bobbin winder cam shaft		1	
18	S09103		螺钉M4 L=4		Screw M4 L=4		2	
19	13831102		绕线轮		Bobbin winder wheel		1	
20	O01110		O型圈		Ring		1	
21	11422062		密封垫		Washer		1	
22	1102NS11001		螺钉SM3/16"×28 L=10		Screw SM3/16"×28 L=10		3	
23	1381300600		底线夹线器		Bobbin thread tension asm.		1	
24	138s16019		夹线螺母		Thread tension nut		1	
25	11427006		小夹线弹簧		Spring		1	
26	10112005		夹线板		Thread tension disk		2	
27	11413022		夹线过线板		Thread tension guide plate		1	
28	112S13004		夹线螺钉		Screw		1	
29	114S16001		螺母SM11/64"×40		Nut SM11/64"×40		1	
30	11435013		绕线器驱动轮		Driving wheel		1	
31	S10009		螺钉M6 L=8		Screw M6 L=8		2	

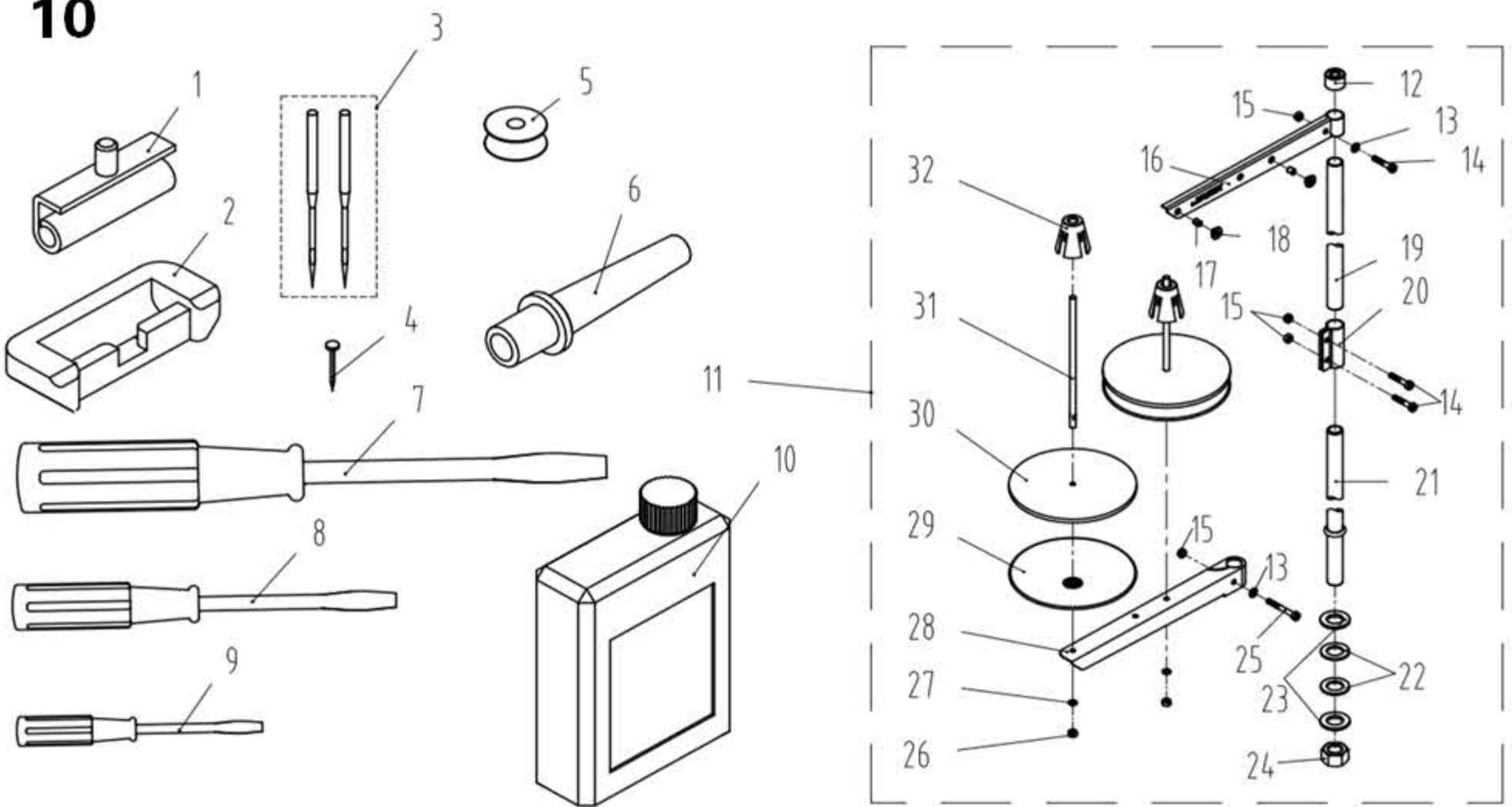


8. 油盘、膝抬压脚分组件/Oil Ceservoir & Knee Lifter Components								
序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	10122022		油盘座垫		Oil reservoir rubber cushion		2	
2	13801020		油盘		Oil Reservoir		1	
3	10111005		抬压脚顶杆		Knee lifter push rod		1	
4	10122020		油盘垫		Oil Reservoir gasket		1	
5	10122021		O型圈		Rubber ring		1	
6	101S11028		螺钉SM5/16"×24 L=7		Screw SM5/16"×24 L=7		1	
7	10131001		油盘磁铁		Oil reservoir magnet		1	
8	10122023		油盘支架		Oil reservoir rubber cushion		2	
9	10112027		抬压脚双向曲柄		Knee lifter crank		1	
10	10127016		双向曲柄扭簧		Knee lifter spring		1	
11	H05010		挡圈10		Snap ring 10		1	
12	10102011		抬压脚轴		Knee lifter shaft		1	
13	101S15012		螺钉M6 L=30		Screw M6 L=30		2	
14	101S16004		螺母 M6 L=4		Nut M6 L=4		2	
15	101S12002		螺钉M6 L=26		Screw M6 L=26		1	
16	10101008		抬压脚操纵杆节头		Bearing bracket		1	
17	101S12003		螺钉M8 L=16		Screw M8 L=16		2	
18	1011202800		操纵杆组件		Knee press plate asm		1	
19	101S12004		螺钉M6 L=11		Screw M6 L=11		1	
20	10112030		操纵杆节头		Knee press plate holder		1	
21	10112029		操纵板		Knee press plate		1	
22	10112028		操纵杆		Knee lifter plate rod		1	
23	10122025		操纵杆垫		Rubber		1	
24	10122024		操纵板软垫		Knee press plate cover		1	



9. 切线装置部件（薄料） /Thread Trimmer Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	113S15002		螺钉SM1/8"x44 L=9.5		Screw SM1/8"x44 L=9.5		1	
2	115019001		定刀		Secant knife		1	
3	113S17001		螺钉SM9/64×40 L=6		Screw SM9/64×40 L=6		1	
4	11312003		护针片		Needle guard patch		1	
5	201S11009		螺钉SM9/64"×40 L=5.5		Screw SM9/64"x40 L=5.5		2	
6	138S17301		螺钉M3 L=8		Screw M3 L=8		3	
7	13812303		刀架压板		Knife bracket press		1	
8	113S17002		螺钉SM11/64"×40 L=4.4		Screw SM11/64"x40 L=4.4		2	
9	11319002		活动刀		Motorial knife		1	
	11319003		活动刀（厚料）		Motorial knife（H）			
10	13807303		刀架		Knife bracket		1	
11	114S16004		螺母SM11/64"×40		Nut SM11/64"x40		1	
12	113S20001		连杆螺钉SM11/64"×40		hinge Screw SM11/64"x40		2	
13	13812302		连杆		Connecting rod		1	
14	13804301		切线曲柄		Thread Crank		1	
15	11322001		驱动曲柄止动块		Crank driver stopper block		1	
16	S05004		螺钉M5 L=14		Screw M5 L=14		1	
17	113803003		切线曲柄定位套		Tangent crank locating sleeve		1	
18	13827304		扭簧		Spring		1	
19	1380432400		剪线驱动组件		Crank asm		1	
20	13628003		垫片		Washer		2	
21	101S14001		螺钉SM1/4"×40 L=6		Screw SM1/4"x40 L=6		2	
22	101S14001		螺钉SM1/4"×40 L=6		Screw SM1/4"x40 L=6		1	
23	113809009		凸轮顶柱		Push rod		2	
24	13810306		凸轮		Cam		1	
25	116S14005		螺钉SM1/4"×40 L=10		Screw SM1/4"x40 L=10		1	
26	13802320		切线驱动轴		Tangent drive shaft		1	
27	H05013		挡圈6		Snap ring 6		1	
28	13812370		推板		Push plate		1	
29	N01005		螺母M4		Nut M4		2	
30	W02018		弹簧垫圈4		Washer 4		2	
31	11312006		切线磁铁支架		Solenoid bracket		1	
32	112S16006		螺母SM1/4"×40		Nut SM1/4"X40		1	
33	113822005		垫圈		Washer		1	
34	1383003300		剪线电磁铁组件		Thread trimmer solenoid asm.		1	
35	101S11026		螺钉SM15/64"x28 L=9		Screw SM15/64"x28 L=9		1	
36	138S30301		松线座螺钉		Screw		1	
37	13827303		松线扭簧		Loose wire torsion spring		1	
38	13812304		松线板		Thread release bed		1	
39	138S01302		螺钉M4 L=5		Screw M4 L=5		1	
40	11230004		14孔接线器		Plug		1	
41	11230005		电线插针		Pin		1	
42	101S11002		螺钉SM11/64"×40 L=5.5		Screw SM11/64"x40 L=5.5		1	



10. 机头附件/Machine Head Accessories

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	1011203100		机头连接钩部件		Hinge component		2	
2	10122060		机头连接钩座		Head connecting rubber cushion		2	
3	10117012		机针DB×1#14		NeedleDB×1#14		10	
	10117002		机针DP×5#21 (厚料)		NeedleDP×5#21 (H)		4	
4	101S30010		机头连接钩座钉 (P19)		Nail (P19)		6	
5	10118003		梭心		Bobbin		3	
6	115011003		机头支柱		Machine head rest pin		1	
7	20731047		螺丝刀 (大)		Screw driver (large)		1	
8	10131003		螺丝刀 (中)		Screw driver (medium)		1	
9	10131004		螺丝刀 (小)		Screw driver (small)		1	
10	1381101200		油壶组件		Oiler component		1	
11	11023100400		线架组件		Thread stand asm		1	
12	20131019		线架杆顶防护橡皮		Spool rest rod rubber cap		1	
13	W01047		垫圈M5		Washer M5		2	
14	S04050		螺栓M5 L=16		Screw M5 L=16		3	
15	N01034		螺母M5		Nut M5		4	
16	13831022		上线架过线杆		Spool rest arm upper		1	
17	10113011		过线圈 (内)		Thread guide ring		2	
18	10113010		过线圈 (外)		Thread guide ring		2	
19	13831019		线架杆上节		Spool rest rod upper		1	
20	13831021		线架杆接头		Spool rest rod joint		1	
21	13831020		线架杆下节		Spool rest rod lower		1	
22	10122106		橡胶垫圈		Spool rest rod rubber ring		2	
23	W01052		垫圈M16		Washer M16		2	
24	N02008		螺母M16		Spool rest rod nut M16		1	
25	S04051		螺栓M5 L=31.5		screw M5 L=31.5		1	
26	N01034		螺母M5		Nut M5		2	
27	W03002		弹簧垫圈 5		Spring washer 5		2	
28	13831023		下线架过线杆		Spool rest arm lower		1	
29	13831024		线盘		Spool rest		2	
30	20131010		线盘垫		Spool rest cushion		2	
31	20131006		线盘钉		Spool pin		2	
32	13831025		线团防松垫		Spool retainer		2	

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