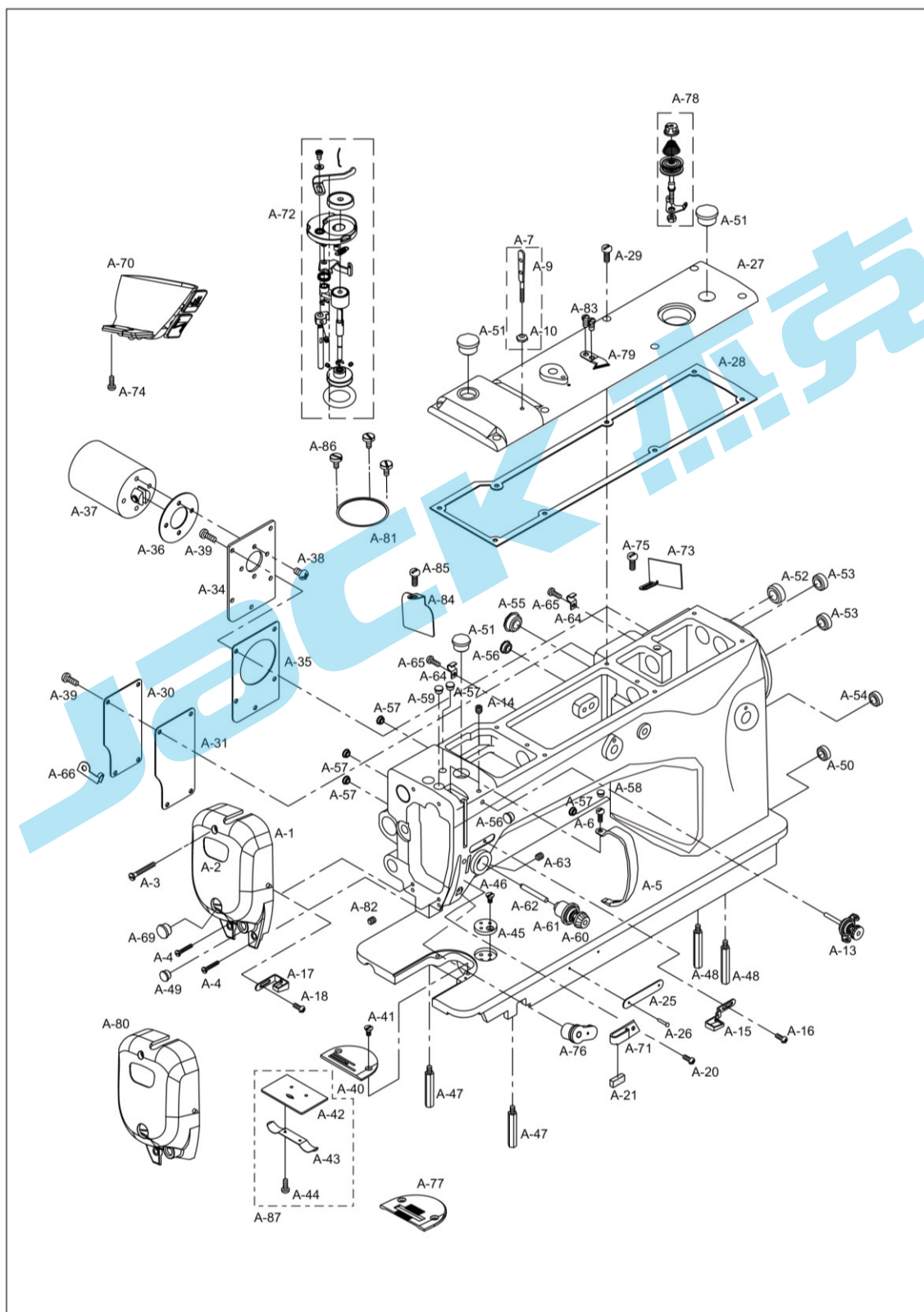


A 机壳部件/Machine Body & Thread Tension Adjusting Mechanism



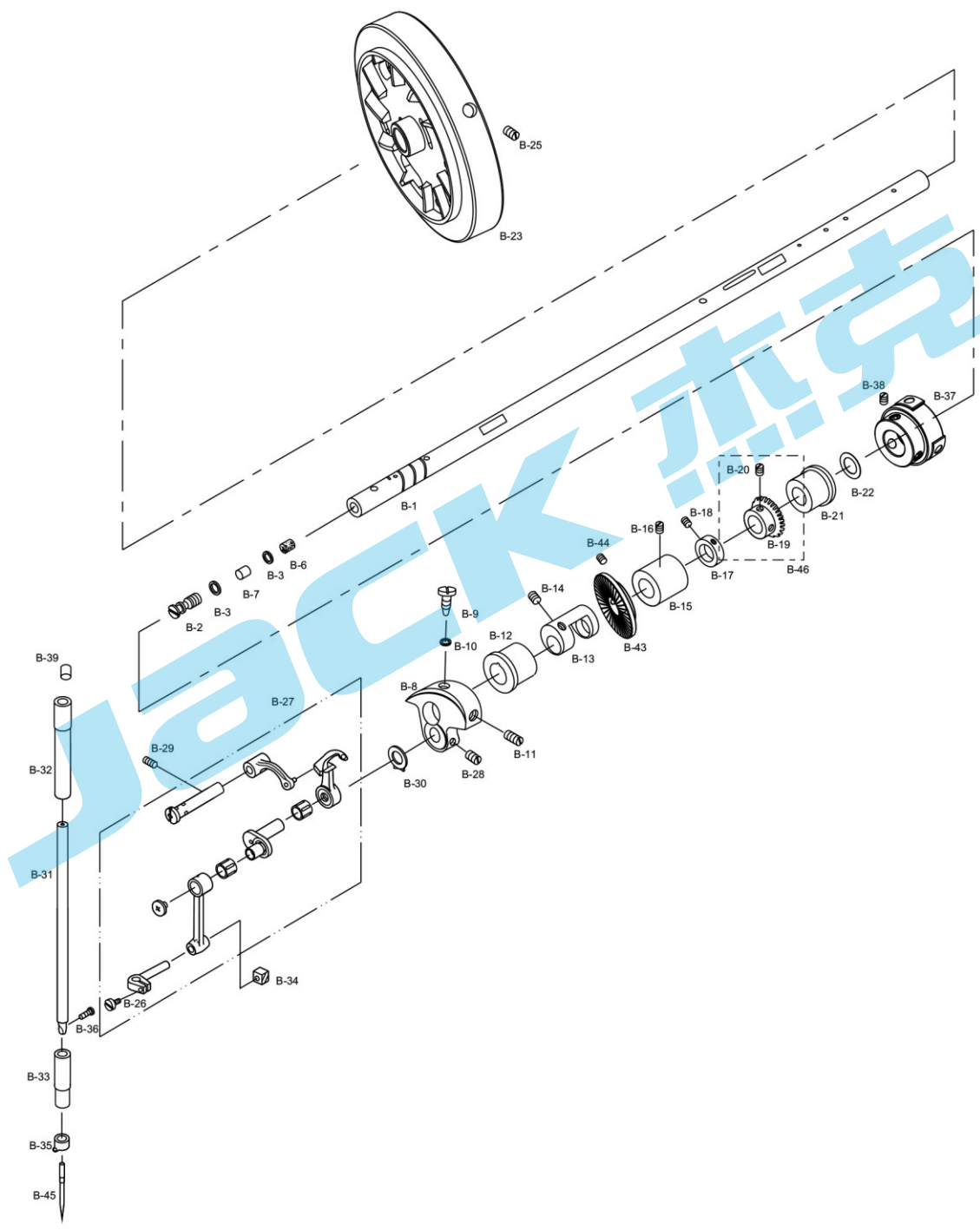
A 机壳部件/Machine Body & Thread Tension Adjusting Mechanism

序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
A-1	14201001	面板	Face Plate	1	1		
A-2	13837002	商标牌	Trademark	1	1	1	1
A-3	142511001	面板上螺钉	Screw(11/64"n=40)	1	1	1	1
A-4	135511047	面板下螺钉	Screw(11/64"n=40)	2	2	1	1
A-5	14212071	挑线杆防护罩	Thread Take Up Cover	1	1	1	1
A-6	401511031	挑线杆防护罩螺钉	Screw(11/64"n=40)	1	1	1	1
A-7	1421300100	上过线组件		1	1	1	1
A-9	14213001	针杆上过线	Upper Thread Guide Pin Assembly	1	1	1	1
A-10	142516001	针杆上过线锁紧螺母	Nut (11/64"n=40)	1	1	1	1
A-13	1351300100	小夹线器组件	Sub Upper Thread Tension Assembly Control	1	1	1	1
A-14	113514020	小夹线器支头螺钉	Screw(11/64"n=40)	1	1	1	1
A-15	14213004	机壳线勾	Arm Thread Guide	1	1	1	1
A-16	101511005	机壳线勾螺钉	Screw(9/64"n=40)	1	1	1	1
A-17	14213005	面板线勾	Face Plate Thread Guide	1	1	1	1
A-18	101511005	面板线勾螺钉	Screw(9/64"n=40)	1	1	1	1
A-20	101511005	线勾螺钉	Screw(9/64"n=40)	1	1	1	1
A-21	14223001	机针过线夹硅油毡	Upper Thread Oil Felt	1	1	1	1
A-25	13837003	机器型号牌	Model Mark	1	1	1	1
A-26		机号牌铆钉	Pin For A-25	2	2	2	2
A-27	14201002	上盖	Top Cover	1	1	1	1
A-28	14222001	上盖密封垫	Gasket For Top Cover	1	1	1	1
A-29	201511020	上盖螺钉	Screw(11/64"n=40)	8	8	8	8
A-30	14212002	后前盖板	Back Cover(A)	1	1	1	1
A-31	14222002	后前盖板密封垫	Gasket For Back Cover(A)	1	1	1	1
A-34	14212004	电磁铁盖板	B/T Solenoid Bracket	1	1	1	1
A-35	14222004	电磁铁盖板密封垫	Gasket for B/T Solenoid Bracket	1	1	1	1
A-36	14212005	电磁铁连接垫板	Gasket for B/T Solenoid	1	1	1	1
A-37	14230001	倒缝电磁铁组件	B/T Solenoid Asm	1	1	1	1
A-38	116511017	螺钉 11/64×40×8	Screw(11/64"n=40)	4	4	4	4
A-39	402511003	螺钉 11/64×40×10	Screw(11/64"n=40)	9	9	9	9
A-40	14215001	针板	Needle Plate	1	1		
A-41	101517002	针板螺钉	Needle Plate Screw	2	2	2	2
A-87	1421500200	推板组件		1	1	1	1
A-42	14215002	推板	Slide Plate	1	1	1	1
A-43	14227001	推板簧	Slide Plate Spring	1	1	1	1
A-44	101511019	推板簧螺钉	Screw For A-43	2	2	2	2
A-45	13512001	夹边座	Gauge Plate	1	1	1	1
A-46	101511025	复位板螺钉	Screw(11/64"n=40)	2	2	2	2
A-47	142530002	机头前支撑杆	Bed Base(Front)	2	2	2	2
A-48	142530003	机头后支撑杆	Bed Base(Rear)	2	2	2	2
A-49	12922001	橡皮塞 φ12.5	Face Plate Rubber Capφ12.5	1	1	1	1
A-50	13522008	橡皮塞 φ25.5	Bed Rubber Capφ25.5	1	1	1	1
A-51	14222007	橡皮塞 φ18.5	Top Cover Rubber Capφ18.5	3	3	3	3
A-52	14222008	橡皮塞 φ29	Rubber Capφ29	1	1	1	1
A-53	14222009	橡皮塞 φ23	Rubber Capφ23	2	2	2	2
A-54	14222010	橡皮塞 φ20	Rubber Capφ20	1	1	1	1
A-55	13522008	橡皮塞 φ25.5	Rubber Cap(Large) φ25.5	1	1	1	1
A-56	12922001	橡皮塞 φ12.5	Rubber Cap(Middle)φ12.5	2	2	3	3
A-57	10122005	橡皮塞 φ8.5	Rubber Cap(Small)φ8.5	6	6	6	6

A 机壳部件/Machine Body & Thread Tension Adjusting Mechanism

序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
A-58	14222014	橡皮塞 Φ9	Rubber Cap(Large) Φ9	1	1	1	1
A-59	10122013	针杆上套橡皮塞	Arm Upper Part Rubber Cap(Small)	1	1		
A-60	11421300100	夹线器组件	Thread Tension Control Assembly	1	1	1	1
A-61	14222016	夹线器防油圈	Rubber Cap For A-60	1	1	1	1
A-62	14226002	松线钉	Tension Release Pin	1	1	1	1
A-63	101S15010	夹线器紧固螺钉	Screw(15/64"n=28)	1	1	1	1
A-64	14212007	电线夹	Cable Holder	4	4	4	4
A-65	101S11025	电线夹螺钉	Screw(11/64"n=40)	3	3	4	4
A-66	14212008	侧盖板电线夹	Holder for Upper Thread Oil Supply	1	1	1	1
A-69	14222007	面板橡皮塞 Φ18.5	Rubber CapΦ18.5	1	1	1	1
A-70	1423001000	倒送料开关组件	Reverse Feed Assembly	1	1	1	1
A-71	14213011	下过线勾	Arm Thread Guide Plate(L)	1	1	1	1
A-72	1423102600	绕线器组件	Bobbin Winder Assembly	1	1	1	1
A-73	14212067	挡油板	Keep off Plate	1	1	1	1
A-74	421S13061	开关固定螺钉	Screw(M3)	2	2	2	2
A-75	421S13038	螺钉 M3×6	Screw(M4)	2	2	2	2
A-76	1423001100	电子夹线器	Electronic Thread Clamp Device	1	1	1	1
A-77	14215003	针板(三同步)	Needle plate (triple sync)			1	1
A-78	4031360100	张力控制组件	Tension control Component	1	1	1	1
A-79	11419001	割线刀	Thread Cutter	1	1	1	1
A-80	14201014	面板(三同步)	Panel (triple Sync)			1	1
A-81	114S11003	绕线器螺钉	Screw	3	3	3	3
A-82	207S14007	内六角支头螺钉 M4×6	Screw(M4)	1	1	1	1
A-83	114S11015	螺钉	Screw(9/64"×40)	2	2	2	2
A-84	14212073	前挡油板	Front Keep off Plate	1	1	1	1
A-85	201S11014	螺钉	Screw(11/64"×40)	1	1	1	1
A-86	11422062	绕线器垫	Washer	1	1	1	1

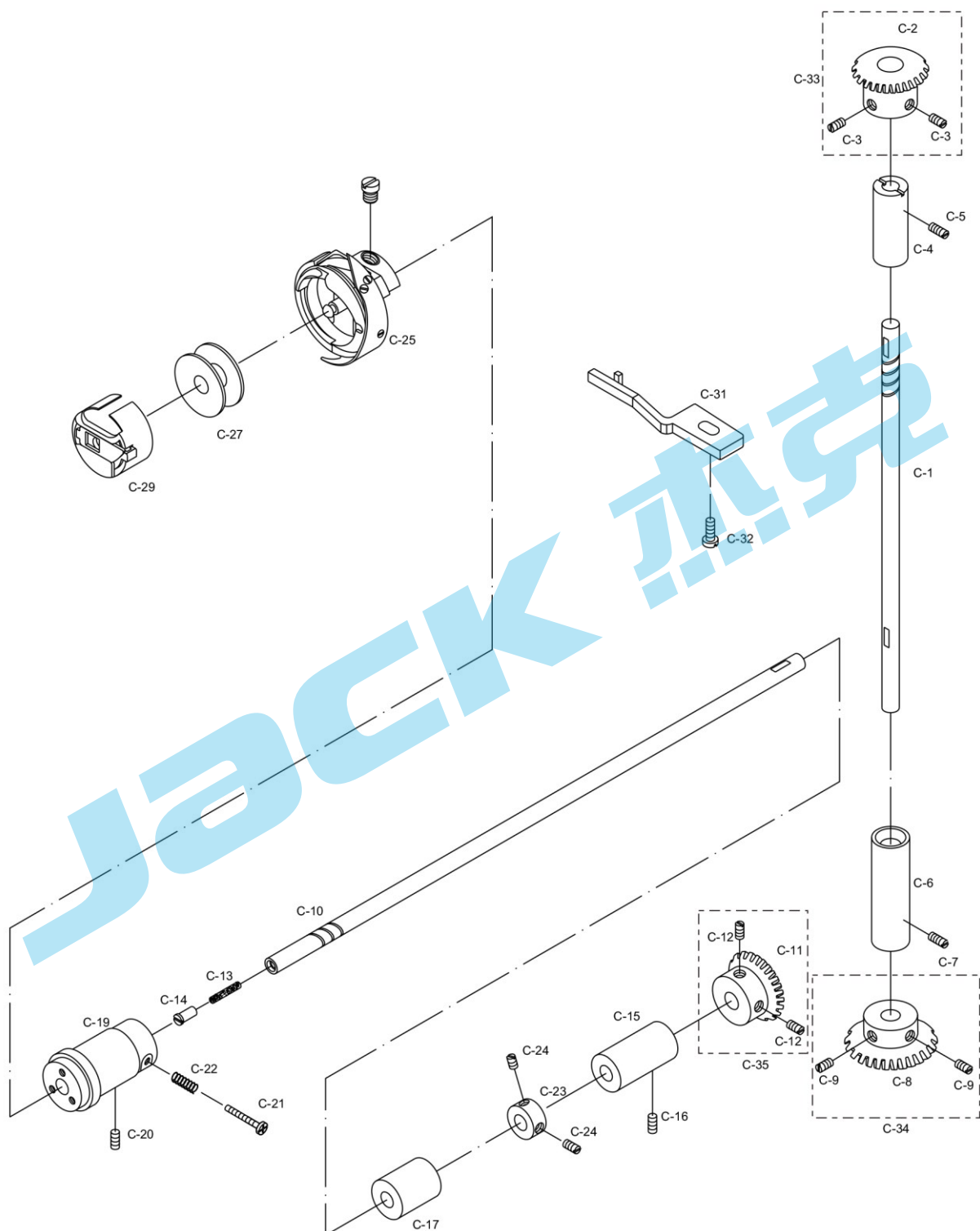
B 上轴针杆部件/Upper Shaft & Needle Bar Mechanism



B 上轴针杆部件/Upper Shaft & Needle Bar Mechanism

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
B-1	14202001	上轴	Upper Shaft	1	1	1	1
B-2	14226003	上轴油量调节销	Oil Adjusting Pin For B-1	1	1	1	1
B-3	114222002	调节销 O 型圈	O-Ring For B-2	2	2	2	2
B-6	14223003	油量调节销滤油毡	Upper Shaft Felt	1	1	1	1
B-7	14228002	油量调节销橡胶垫圈	Upper Shaft Urethan Washer	1	1	1	1
B-8	14204001	针杆曲柄	Link Cam	1	1	1	1
B-9	142530004	针杆曲柄定位螺钉	Screw(9/32×28)	1	1	1	1
B-10	114222002	O 型圈	O-Ring for B-9	1	1	1	1
B-11	101515004	针杆曲柄紧固螺钉	Screw(9/32"n=28)	1	1	1	1
B-12	14203001	上轴前轴套	Upper Shaft Front Bushing	1	1	1	1
B-13	14210001	上轴平衡块	Balance Cam	1	1	1	1
B-14	101514001	上轴平衡块螺钉	Screw(1/4"n=40)	2	2	2	2
B-15	14203002	上轴中轴套	Upper Shaft Middle Bushing	1	1	1	1
B-16	135515008	上轴中轴套支头螺钉	Screw(15/64"n=28)	1	1	1	1
B-17	14208001	上轴紧圈	Upper Shaft Collar	1	1	1	1
B-18	101515007	上轴紧圈螺钉	Screw(1/4"n=40)	2	2	2	2
B-46	1422500100	上轴齿轮组件	Upper Shaft Gear Ass'y	1	1	1	1
B-19	14225001	上轴齿轮	Upper Shaft	1	1	1	1
B-20	101515002	上轴齿轮螺钉	Screw(1/4"n=40)	2	2	2	2
B-21	14203003	上轴后轴套	Upper Shaft Rear Bushing	1	1	1	1
B-22	14222020	上轴后轴套油封	Oil Seal for B-21	1	1	1	1
B-23	13635002	主动轮	Pulley	1	1	1	1
B-25	S10009	手轮紧固螺钉	Screw(15/64"n=28)	2	2	2	2
B-26	101511005	螺钉	Screw(9/64"n=40)	1	1	1	1
B-27	1423800100	挑线杆组件	Thread Take-Up Lever Assembly	1	1	1	1
B-28	101515002	挑线杆柄定位螺钉	Screw(1/4"n=40)	2	2	2	2
B-29	136514002	挑线杆销紧固螺钉	Screw(15/64"n=28)	1	1	1	1
B-30	10112003	挑线杆组件后定位片	Protection Plate for B-8	1	1	1	1
B-31	14202002	针杆	Needle Bar	1	1	1	1
B-32	14203004	针杆上轴套	Upper Bushing	1	1		
B-33	14203005	针杆下轴套	Lower Bushing	1	1		
B-34	14209001	针杆接头滑块	Guide SlideBlock	1	1		
B-35	13513011	针杆过线环	Thread Guide	1	1	1	1
B-36	101511006	针杆过线环螺钉	Screw(1/8"n=44)	1	1	1	1
B-37	1420302800	联轴器组件	Coupling (type d)	1	1	1	1
B-38	S10018	联轴器螺钉	Screw(M6)	6	6	6	6
B-39	13523001	羊毛毡	Upper Shaft Felt	1	1		
B-43	14235001	绕线驱动轮	Winding wheel	1	1	2	2
B-44	403514008	内六角平端紧定螺钉	Screw	2	2	2	2
B-45	13517001	机针(DP×17 23#)	Needle(DP×17 23#)	1	1	1	1

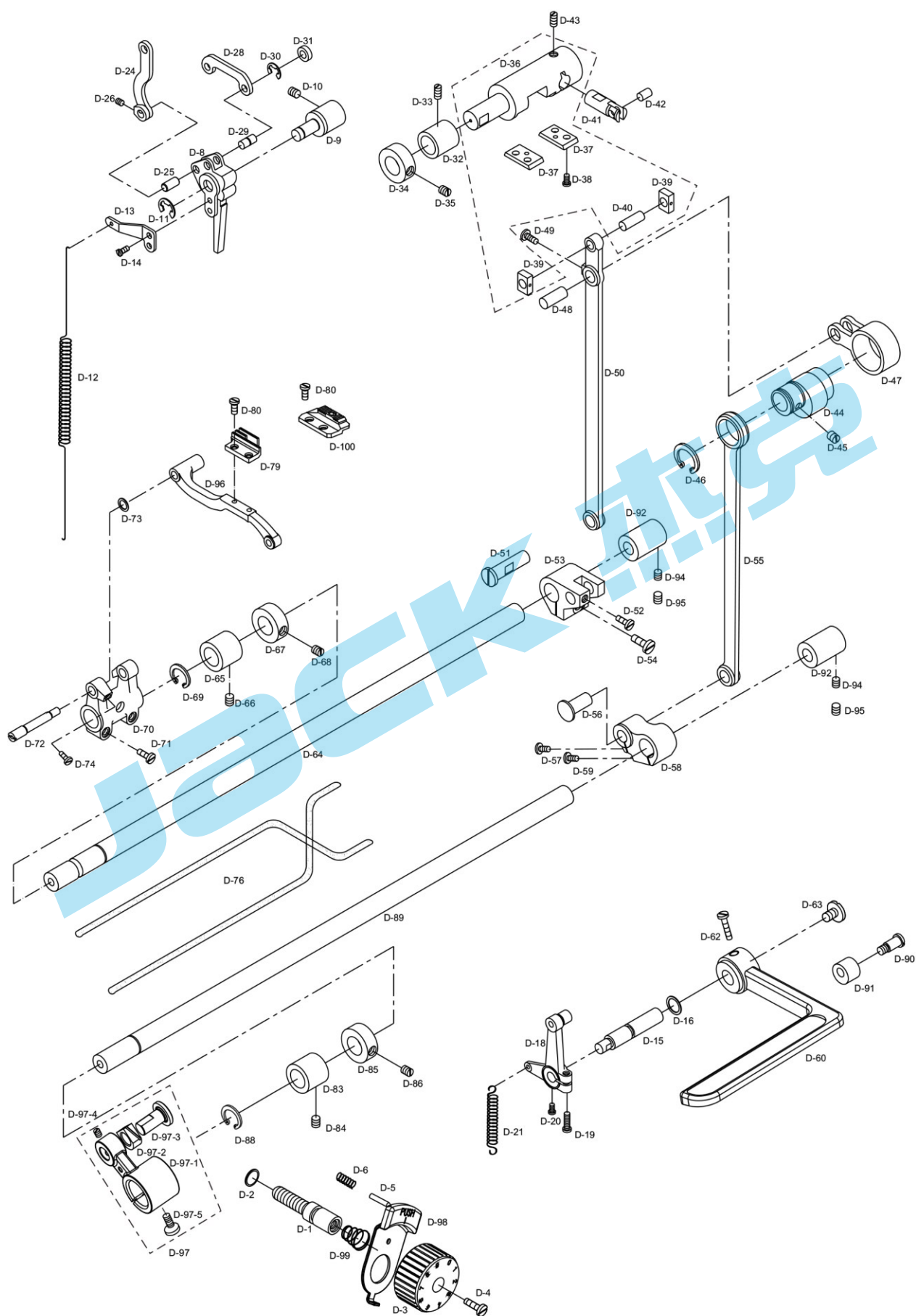
C 竖轴下轴部件/Upright Shaft & Lower Shaft Mechanism



C 竖轴下轴部件/Upright Shaft & Lower Shaft Mechanism

序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
C-1	14202003	竖轴	Upright Shaft	1	1	1	1
C-33	1422500200	竖轴上齿轮组件	Upright Shaft Upper Gear Asm	1	1	1	1
C-2	14225002	竖轴上齿轮	Upright Shaft Upper	1	1	1	1
C-3	101S15002	竖轴上齿轮螺钉	Screw(1/4"n=40)	2	2	2	2
C-4	14203006	竖轴上轴套	Upright Shaft Upper Bushing	1	1	1	1
C-5	135S15008	竖轴上轴套紧固螺钉	Screw(15/64"n=28)	1	1	1	1
C-6	14203007	竖轴下轴套	Upright Shaft Lower Bushing	1	1	1	1
C-7	135S15008	竖轴下轴套紧固螺钉	Screw(15/64"n=28)	1	1	1	1
C-34	1422500300	竖轴下齿轮组件	Upright Shaft Lower Gear Asm	1	1	1	1
C-8	14225003	竖轴下齿轮	Upright Shaft Lower	1	1	1	1
C-9	101S15002	竖轴下齿轮螺钉	Screw(1/4"n=40)	2	2	2	2
C-10	14202004	下轴	Lower Shaft	1	1	1	1
C-35	1422500400	下轴齿轮组件	Lower Shaft Gear Asm	1	1	1	1
C-11	14225004	下轴齿轮	Lower Shaft	1	1	1	1
C-12	101S15002	下轴齿轮紧固螺钉	Screw(1/4"n=40)	2	2	2	2
C-13	10123003	下轴滤油塞	Lower Shaft Felt	1	1	1	1
C-14	135S20007	下轴滤油塞螺钉	Cap Screw for Lower Shaft Oil Felt	1	1	1	1
C-15	14203008	下轴后轴套	Lower Shaft Rear Bushing	1	1	1	1
C-16	135S15009	下轴后轴套紧固螺钉	Screw(15/64"n=28)	1	1	1	1
C-17	14203009	下轴中轴套	Lower Shaft Middle Bushing	1	1	1	1
C-19	14203011	下轴前轴套	Lower Shaft Front Bushing	1	1	1	1
C-20	135S15008	下轴前轴套紧固螺钉	Screw(15/64"n=28)	1	1	1	1
C-21	142S30007	下轴油量调节螺钉	Screw(3/16"n=32)	1	1	1	1
C-22	14227002	油量调节弹簧	Spring for C-23	1	1	1	1
C-23	10108002	下轴紧圈	Lower Shaft Collar	1	1	1	1
C-24	101S11012	下轴紧圈螺钉	Screw(11/64"n=40)	2	2	2	2
C-25	13618003	旋梭组件	Rotary Hook Asm	1	1	1	1
C-27	10818501	梭心	Bobbin	1	1	1	1
C-29	13618001	梭心套组件	Bobbin Case Asm	1	1	1	1
C-31	13612005	旋梭定位勾	Inner Bobbin Stopper	1	1	1	1
C-32	201S11020	旋梭定位勾螺钉	Screw(11/64"n=40)	1	1	1	1

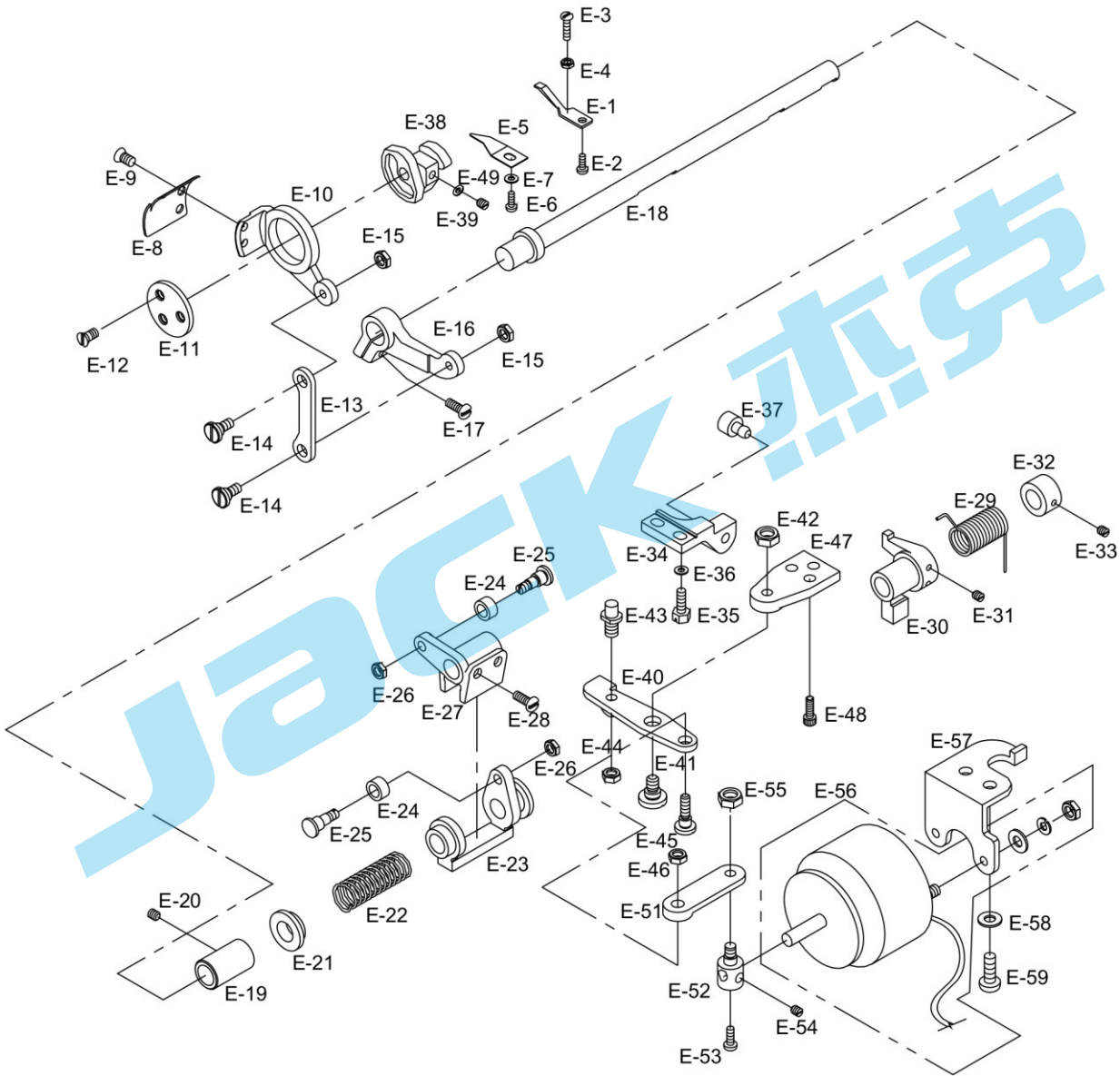
D 针距调节部件/Lower Feed Mechanism



D 针距调节部件/Lower Feed Mechanism							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
D-1	142S30008	针距调节螺杆	Feed Regulator Dial Shaft	1	1	1	1
D-2	001046	针距调节螺杆 O 型圈	O-Ring For D-1	1	1	1	1
D-3	1421100100	针距标盘	Dial	1	1	1	1
D-4	101S11022	针距标盘螺钉	Screw(3/16"n=28)	1	1	1	1
D-5	112326008	止动销	Stopper pin	1	1	1	1
D-6	11427034	止动销簧	Spring for stopper pin	1	1	1	1
D-8	14201006	针距座	Feed Regulator	1	1	1	1
D-9	14226005	针距座销	Feed Adjusting Shaft	1	1	1	1
D-10	136S14002	针距座销支头螺钉	Screw(15/64"n=28)	1	1	1	1
D-11	H05032	针距座销开口挡圈	E-Ring For D-8	1	1	1	1
D-12	14227004	针距座拉簧	Spring For D-8	1	1	1	1
D-13	14212013	针距座拉簧板	Holder For D-12	1	1	1	1
D-14	402S11003	针距座拉簧板螺钉	Screw(11/64"n=40)	2	2	2	2
D-15	14202005	倒缝扳手轴	Reverse feed lever shaft	1	1	1	1
D-16	001137	O 型圈	O-Ring For D-15	1	1		
D-18	1420400300	倒缝扳手曲柄组件	Reverse Feed Lever Crank Ass'y	1	1	1	1
D-19	409S11015	曲柄夹紧螺钉	Screw(3/16"n=28)	1	1	1	1
D-20	201S11020	倒缝扳手曲柄支头螺钉	Screw(11/64"n=40)	1	1	1	1
D-21	14227005	倒缝扳手曲柄拉簧	Return Spring For D-17, D-18	1	1	1	1
D-24	14205001	针距连杆	Connecting Rod For Feed Regulator Shaft	1	1	1	1
D-25	14226006	针距连杆销	Pin For D-24	1	1	1	1
D-26	509006	螺钉 M4×4	Screw(M4)	1	1	1	1
D-28	14205002	倒缝连杆	B/T Solenoid Crank	1	1	1	1
D-29	14226007	倒缝连杆销	Pin For D-28	1	1	1	1
D-30	H05029	倒缝连杆销开口挡圈	E-Ring For D-29	1	1	1	1
D-31	14212064	倒缝连杆垫圈	B/T Solenoid Crank Spacer	1	1	1	1
D-32	14203025	倒缝台轴套	Feed Regulator Shaft Bushing	1	1	1	1
D-33	135S15008	倒缝台轴套紧固螺钉	Screw(15/64"n=28)	1	1	1	1
D-34	14208001	倒缝台紧圈	Stopper Collar For D-32	1	1	1	1
D-35	101S15007	倒缝台紧圈螺钉	Screw(1/4"n=40)	2	2	2	2
	1420202300	倒缝台组件		1	1	1	1
D-36	14202023	倒缝台	Feed Regulator Shaft	1	1	1	1
D-37	14212065	倒缝台滑块导板	Slide Block Guide Plate	2	2	2	2
D-38	101S11008	滑块导轨螺钉	Screw(11/64"n=40)	4	4	4	4
D-39	14209012	倒缝台滑块	Slide Block	2	2	2	2
D-40	14202024	倒缝台滑块轴	Slide Block Shaft	1	1	1	1
D-41	14202025	倒缝台支承轴	Reverse Shaft For D-32	1	1	1	1
D-42	14226020	倒缝台支承轴销	Connecting Pin For D-41	1	1	1	1
D-43	136S14002	支承轴紧固螺钉	Screw(15/64"n=28)	1	1	1	1
D-44	14210006	抬牙送布凸轮	Feed Cam	1	1	1	1
D-45	101S15007	抬牙送布凸轮螺钉	Screw(1/4"n=40)	2	2	2	2
D-46	H04003	送布凸轮开口挡圈	C-Ring For D-44	1	1	1	1
D-47	14205012	送布连杆	Connecting Rod D-44	1	1	1	1
D-48	14226023	送布连杆销	Pin For D-47	1	1	1	1
D-49	116S11017	送布连杆销螺钉	Screw(11/64"n=40)	1	1	1	1
D-50	14205013	送布轴连杆	Feed Connecting Rod	1	1	1	1
D-51	14226021	送布轴连杆下连杆销	Pin For D-50	1	1	1	1
D-52	135S11009	下连杆销支头螺钉	Screw(15/64"n=28)	1	1	3	3
D-53	14204021	送布轴连杆下曲柄	Level Feed Shaft Crank(Rear)	1	1	1	1

D 针距调节部件/Lower Feed Mechanism							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
D-54	402S13011	下曲柄夹紧螺钉	Screw(15/64"n=28)	1	1	1	1
D-55	14205014	抬牙连杆	Crank Rod	1	1	1	1
D-56	14226022	抬牙连杆销	Connecting Pin for D-55	1	1	1	1
D-57	201S11026	抬牙连杆销支头螺钉	Screw(3/16"n=32)	1	1	1	1
D-58	14204022	抬牙后曲柄	Feed Lifting Shaft Crank(Rear)	1	1	1	1
D-59	201S11026	抬牙后曲柄夹紧螺钉	Screw(3/16"n=32)	1	1	1	1
D-60	13531001	倒缝扳手(301763)	Reverse feed lever	1	1	1	1
D-62	135S11009	倒缝扳手夹紧螺钉	Screw(15/64"n=28)	2	2	2	2
D-63	135S11022	倒缝扳手轴螺钉	Screw(3/16"n=28)	1	1	1	1
D-64	14202006	送布轴	Level Feed Shaft	1	1	1	1
D-65	14203012	送布轴左轴套	Level Feed Shaft Bushing	1	1	1	1
D-66	409S15004	送布轴左轴套紧固螺钉	Screw(15/64"n=28)	1	1	1	1
D-67	10108003	送布轴紧圈	Collar for D-64	1	1	1	1
D-68	135S15004	送布轴紧固螺钉	Screw(1/4"n=40)	2	2	2	2
D-69	H03001	送布轴开口挡圈	C-Ring for D-64	1	1	1	1
D-70	14204004	牙架曲柄	Feed Bar Crank	1	1	1	1
D-71	101S11016	牙架曲柄夹紧螺钉	Screw(3/16"n=28)	2	2	2	2
D-72	14202007	牙架偏心轴	Feed Bar Shaft	1	1	1	1
D-73	13528004	牙架偏心轴垫圈	Washer For D-72	1	1	1	1
D-74	116S11017	牙架偏心轴螺钉	Screw(11/64"n=40)	1	1	1	1
D-76	10423005	送布抬牙轴油线	Oil wick	2	2	2	2
D-79	14214001	送布牙	Feed Dog	1	1		
D-80	101S11018	送布牙螺钉	Screw(1/8"n=44)	2	2	2	2
D-83	14203025	抬牙轴左轴套	Feed Lifting Shaft Bushing	1	1	1	1
D-84	135S15009	抬牙轴左轴套螺钉	Screw(15/64"n=28)	1	1	1	1
D-85	10108003	抬牙轴紧圈	Collar for D-89	1	1	1	1
D-86	135S15004	抬牙轴紧圈螺钉	Screw(1/4"n=40)	2	2	2	2
D-88	H03001	抬牙轴开口挡圈	C-Ring for D-89	1	1	1	1
D-89	14202008	抬牙轴	Feed Lifting Shaft	1	1	1	1
D-90	142S20001	倒缝扳手定位圈螺钉	Stud Screw for D-91	1	1	1	1
D-91	14222023	倒缝扳手定位圈	Upper Stopper Rubber for Reverse Lever	1	1	1	1
D-92	14203014	抬牙送布轴右轴套	Lifting tooth feeding shaft right Sleeve	2	2	2	2
D-94	409S15004	送布轴右轴套螺钉	Screw(15/64"n=28)	1	1	1	1
D-95	135S15009	抬牙轴右轴套螺钉	Screw(15/64"n=28)	1	1	1	1
D-96	14206002	牙架	Feed bar asm	1	1	1	1
D-97	1420600100	抬牙曲柄组件	Crank assembly				
D-97-1	14205003	抬牙曲柄	Lift crank	1	1	1	1
D-97-2	14209002	抬牙滑块	Lifting block	1	1	1	1
D-97-3	14202009	抬牙滑块轴	Lift shaft	1	1	1	1
D-97-4	116S11017	抬牙销螺钉	Screw(11/64"n=40)	1	1	1	1
D-97-5	101S11016	抬牙曲柄螺钉	Screw(3/16"n=28)	1	1	1	1
D-98	14212068	按键	Feed regulator key-press	1	1	1	1
D-99	13527009	按键簧	Dial spring for stopper pin	1	1	1	1
D-100	14214002	送布牙(三同步)	Send Bougat (triple sync)			1	1

€ 剪线部件/Thread Trimmer Mechanism



E 剪线部件/Thread Trimmer Mechanism

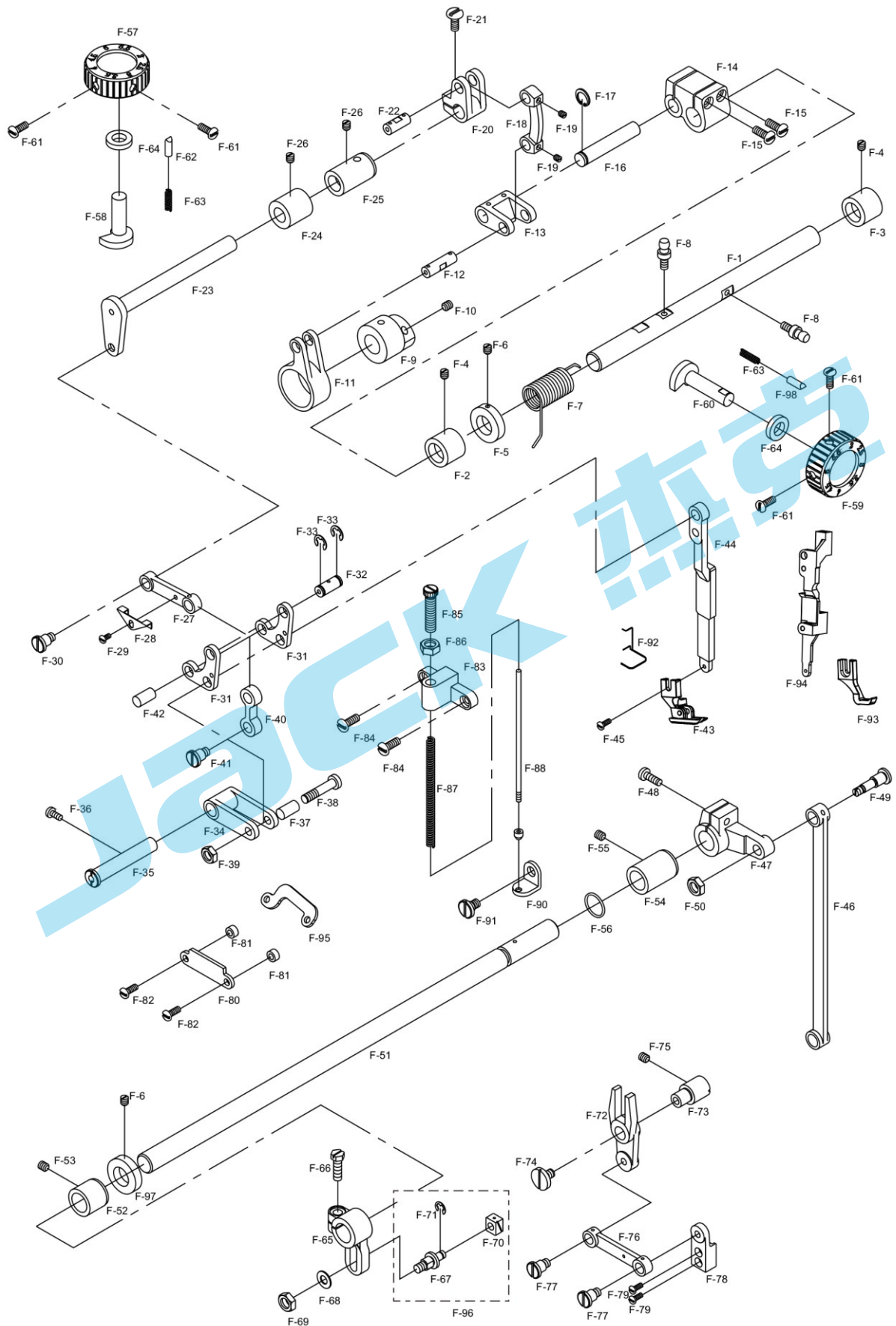
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
E-1	13619001	定刀	Fixed Mes	1	1		
	14219001	定刀	Fixed Mes			1	1
E-2	113517001	定刀螺钉	Screw(9/64"n=40)	1	1	1	1
E-3	113515002	定刀压力调节螺钉	Screw(1/8"n=40)	1	1	1	1
E-4	402516007	压力调节螺钉锁紧螺母	Nut(1/8"n=40)	1	1	1	1
E-5	14212019	分线板	Thread Retaining Plate	1	1	1	1
E-6	116511017	分线板螺钉	Screw(11/64"n=40)	1	1	1	1
E-7	42128003	分线板螺钉垫圈	Washer for E-5	1	1	1	1
E-8	13619002	动刀	Rotary Mes	1	1	1	1
E-9	113517002	动刀螺钉	Screw(11/64"n=40)	2	2	2	2
E-10	14204005	动刀架	Thread Trimming Holder	1	1	1	1
E-11	14212021	动刀架压板	Thread Trimming Holder Cover	1	1	1	1
E-12	136517001	动刀架压板螺钉	Screw(9/64"n=40)	3	3	3	3
E-13	14205004	切刀连杆	Thread Trimming Lever Connecting Link	1	1	1	1
E-14	142520002	切刀连杆轴位螺钉	Stud Screw for E-13	2	2	2	2
E-15	116516006	切刀连杆轴位螺母	Nut for E-14	2	2	2	2
E-16	14204006	切刀驱动曲柄	Thread Trimming Lever	1	1	1	1
E-17	413513023	切刀驱动曲柄夹紧螺钉	Screw(M6)	1	1	1	1
E-18	14202010	切刀驱动轴	Thread Trimming Shaft	1	1	1	1
E-19	14203015	切刀驱动轴轴套	Thread Shaft Bushing	1	1	1	1
E-20	W02001	弹簧垫圈	Spring Washer	2	2	2	2
E-21	13601010	切线凸轮轴曲柄端套	Guide Bush	1	1	1	1
E-22	13627005	切线凸轮曲柄复位簧	Slide Arm Return Spring	1	1	1	1
E-23	14204007	凸轮右曲柄	Slide Arm	1	1	1	1
E-24	14208007	凸轮左右曲柄滚柱	Roller	2	2	2	2
E-25	142520003	滚柱轴位螺钉	Stud Screw for E-24	2	2	2	2
E-26	142516005	滚柱轴位螺母	Nut(3/16"n=32)	2	2	2	2
E-27	14204008	凸轮左曲柄	Cam Follower Crank	1	1	1	1
E-28	136514002	凸轮左曲柄螺钉	Screw(15/64"n=28)	2	2	2	2
E-29	14227007	驱动轴复位簧	Return Spring	1	1	1	1
E-30	14204009	驱动轴复位块	Stopper Lever	1	1	1	1
E-31	136514002	驱动轴复位块螺钉	Screw(15/64"n=28)	2	2	2	2
E-32	20108001	驱动轴紧圈	Collar for E-18	1	1	1	1
E-33	113514020	下轴后套螺钉	Screw(11/64"n=40)	2	2	2	2
E-34	14209003	驱动轴限位块	Stopper	1	1	1	1
E-35	201511026	驱动轴限位块螺钉	Screw(3/16"n=32)	2	2	2	2
E-36	40928020	驱动轴限位块螺钉垫圈	Washer	2	2	2	2
E-37	14222024	限位块缓冲垫	Rubber	1	1	1	1
E-38	13610003	切线凸轮	Mes Cam	1	1	1	1
E-39	116514005	切线凸轮螺钉	Screw(1/4"n=40)	2	2	2	2
E-40	14212023	电磁铁连杆杠杆	Clutch Lever	1	1	1	1
E-41	142520004	杠杆中轴位螺钉	Stud Screw for E-38	1	1	1	1
E-42	409516020	限位调节螺母	Nut(15/64"n=28)	1	1	1	1
E-43	142530009	杠杆限位调节螺钉	Stud Screw for E-38	1	1	1	1
E-44	409516020	限位调节螺母	Nut(15/64"n=28)	1	1	1	1
E-45	142520005	电磁铁连杆轴位螺钉	Stud Screw for E-47	1	1	1	1
E-46	116516006	电磁铁连杆轴位螺母	Nut(3/16"n=32)	1	1	1	1
E-47	14212024	连杆杠杆连接板	Base Plate	1	1	1	1
E-48	417530306	螺钉带垫 M5x15	Screw(M5)	3	3	3	3

E 剪线部件/Thread Trimmer Mechanism

序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
E-49	13628003	切线凸轮螺钉垫圈	Washer For E-39	2	2	2	2
E-51	14205005	电磁铁连杆	Solenoid Connect Link	1	1	1	1
E-52	14226008	电磁铁连杆销	Solenoid Pin	1	1	1	1
E-53	402511003	电磁铁连杆销螺钉	Screw(11/64"n=40)	1	1	1	1
E-54	125515003	电磁铁连杆销紧固螺钉	Screw(11/64"n=40)	1	1	1	1
E-55	N01004	电磁铁连杆销螺母	Nut(M5)	1	1	1	1
E-56	1423000500	切刀电磁铁组件	Thread Trimming Solenoid Asm	1	1	1	1
E-57	14212027	电磁铁固定架	Base for E-51	1	1	1	1
E-58	W02004	电磁铁固定架弹簧垫圈	Washer	2	2	2	2
E-59	401513001	电磁铁固定架螺钉	Screw(15/64"n=28)	2	2	2	2

Jack 杰克

F 上送料部件/Thread Trimmer Mechanism



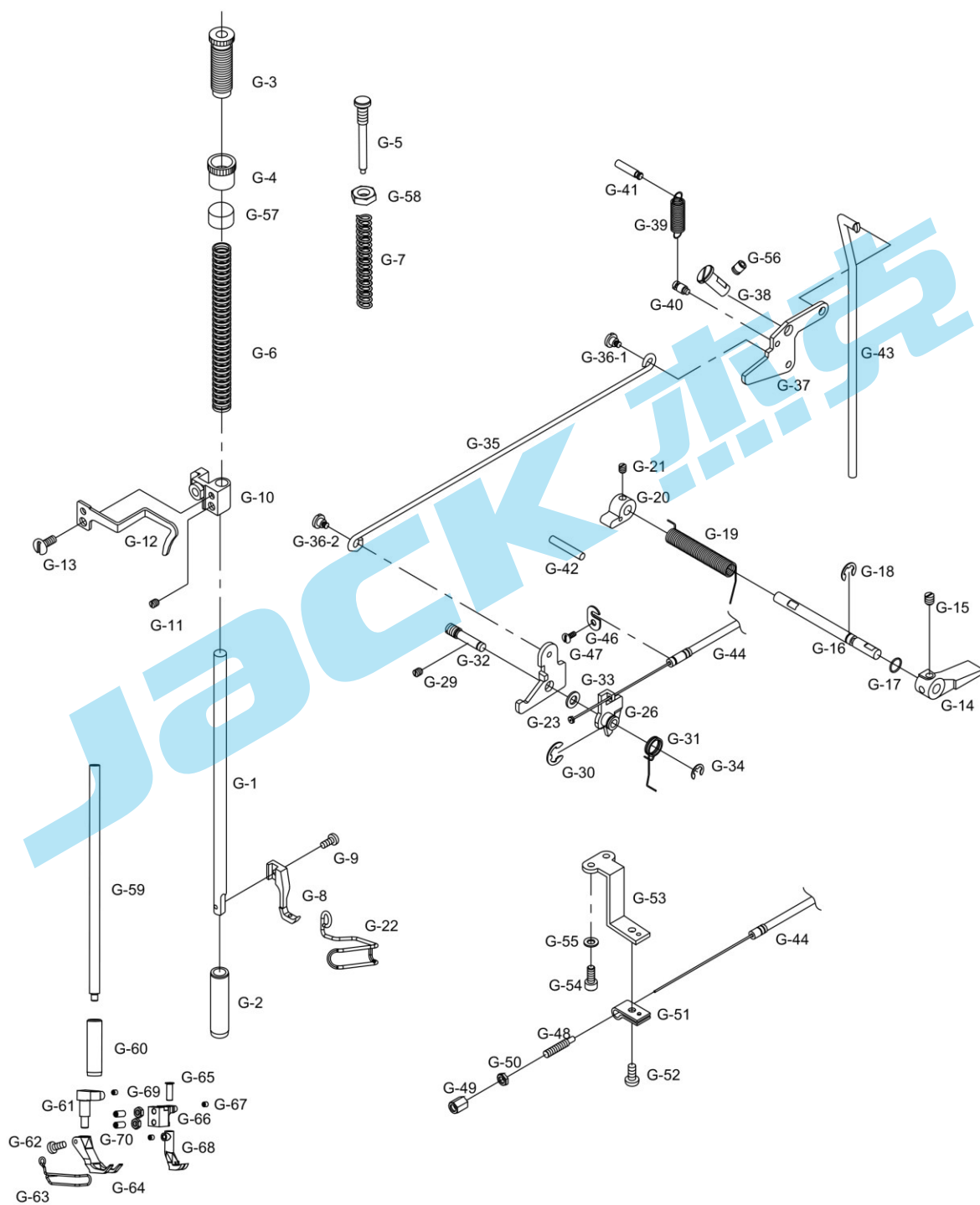
F 上送料部件/Thread Trimmer Mechanism							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
F-1	14202011	压脚提升调节轴	Climb Device Adjusting Shaft	1	1	1	1
F-2	14203025	压脚提升调节轴左轴套	Adjusting Shaft Bushing(Front)	1	1	1	1
F-3	14203018	压脚提升调节轴右轴套	Adjusting Shaft Bushing(Rear)	1	1	1	1
F-4	125S15003	压脚提升调节轴轴套螺钉	Screw(11/64"n=40)	2	2	2	2
F-5	10108003	紧圈	Collar for F-1	1	1	1	1
F-6	135S15004	紧圈螺钉	Screw(1/4"n=40)	4	4	4	4
F-7	14227008	压脚提升轴复位簧	Return Spring for F-1	1	1	1	1
F-8	142S30010	压脚提升轴螺钉	Holder for F-7	2	2	2	2
F-9	14210003	送料左曲柄凸轮	Upper Feed Driving Eccentric Cam	1	1	1	1
F-10	101S15007	送料左曲柄凸轮螺钉	Screw(1/4"n=40)	2	2	2	2
F-11	14204010	送料左曲柄	Upper Feed Driving Eccentric Cam Rod	1	1	1	1
F-12	14226009	送料左曲柄销	Connecting Pin for F-11	1	1	1	1
F-13	14204011	压脚提升轴支架曲柄	Connecting Link for F-11	1	1	1	1
F-14	14202012	压脚提升轴支架	Upper Feed Driving Control Crank	1	1	1	1
F-15	101S11016	压脚提升轴支架螺钉	Screw(3/16"n=40)	4	4	4	4
F-16	14202013	压脚提升轴支架轴	Connecting Shaft for F-14	1	1	1	1
F-17	H05011	支架轴开口挡圈	C-Ring for F-16	1	1	1	1
F-18	14205006	提升轴调节曲柄连杆	Upper Feed Driving Connecting Link	1	1	1	1
F-19	113S14020	下轴后套螺钉	Screw(11/64"n=40)	2	2	2	2
F-20	14204012	提升轴调节曲柄	Upper Feed Driving Crank	1	1	1	1
F-21	401S11009	提升轴调节曲柄夹紧螺钉	Screw(15/64"n=28)	1	1	1	1
F-22	14226010	提升轴调节曲柄销	Connecting Pin for F-20	1	1	1	1
F-23	14202014	压脚提升轴组件	Upper Feed Driving Shaft	1	1	1	1
F-24	14203019	压脚提升轴左轴套	Upper Feed Driving Shaft Front Bushing	1	1	1	1
F-25	14203020	压脚提升轴右轴套	Upper Feed Driving Shaft Rear Bushing	1	1	1	1
F-26	135S15008	提升轴左右轴套螺钉	Screw(15/64"n=28)	2	2	2	2
F-27	14205007	压脚送料曲柄连杆	Upper Feed Driving Rod	1	1	1	1
F-28	14212029	压脚送料曲柄连杆油线夹	Upper Feed Driving Rod Wick Holder	1	1	1	1
F-29	101S11005	连杆油线夹螺钉	Screw(9/64"n=40)	1	1	1	1
F-30	135S20011	压脚送料曲柄连杆轴位螺钉	Hinge Screw for Upper Feed Driving Rod	1	1	1	1
F-31	14204013	压脚送料曲柄	Upper Feed Connecting Link	2	2	2	2
F-32	14202015	送料曲柄铰链轴	Upper Feed Connecting Link Pin	1	1	1	1
F-33	H05031	送料曲柄铰链轴开口挡圈	E-Ring for F-32	2	2	2	2
F-34	14204014	压脚送料曲柄支架	Upper Feed Lever Rock Crank	1	1	1	1
F-35	14204015	送料曲柄轴	Upper Feed Lever Rock Crank Shaft	1	1	1	1
F-36	135S15009	送料曲柄轴螺钉	Screw(15/64"n=28)	1	1	1	1
F-37	14203021	压脚连杆销套	Upper Feed Lever Connecting Pin	1	1	1	1
F-38	142S20007	送布曲柄连杆轴位螺钉	Upper Feed Lever Driving Link Hinge Screw	1	1	1	1
F-39	409S16020	送布曲柄连杆轴位螺母	Nut(15/64"n=28)	1	1	1	1
F-40	14205008	送料曲柄连杆	Presser Bar Bracket Connecting Link	1	1	1	1
F-41	135S20011	送料曲柄连杆轴位螺钉	Hinge Screw for F-40	1	1	1	1
F-42	14226011	送料曲柄铰链销	Pin for F-40	1	1	1	1
F-43	1421600100	压脚组件	Upper Feed Presser Foot Assembly	1	1		
	14216004	外压脚(三同步)	Externalpressure foot (triple sync)			1	1
F-44	14205009	压脚连杆	Upper Feed Lever	1	1		
F-45	135S11030	压脚螺钉	Screw(9/64"n=40)	1	1	1	1
F-46	14205010	压脚摆动轴右曲柄连杆	Upper Feed Lever Level Driving Rod	1	1	1	1

F 上送料部件/Thread Trimmer Mechanism							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
F-47	14204016	压脚摆动轴右曲柄	Upper Feed Lever Level Driving Shaft Crank(Rear)	1	1	1	1
F-48	402S13011	压脚摆动轴右曲柄夹紧螺钉	Screw(15/64"n=28)	1	1	1	1
F-49	142S20009	右曲柄连杆轴位螺钉	Screw(9/32"n=28)	1	1	1	1
F-50	135S16006	右曲柄连杆轴位螺母	Nut(9/32"n=28)	1	1	1	1
F-51	14202016	压脚摆动轴	Upper Feed Lever Level Driving Shaft	1	1	1	1
F-52	14203014	抬牙送布轴右轴套	Upper Feed Lever Level Driving Shaft Front Bushing	1	1	1	1
F-53	135S15008	压脚摆动轴左轴套螺钉	Screw(15/64"n=28)	1	1	1	1
F-54	14203023	压脚摆动轴右轴套	Upper Feed Lever Level Driving Shaft Rear Bushing	1	1	1	1
F-55	409S15004	压脚摆动轴右轴套螺钉	Screw(15/64"n=28)	1	1	1	1
F-56	001046	压脚摆动轴 O 型圈	O-Ring for F-51	1	1	1	1
F-57	1421100200	压脚调节上盖标盘组件	Climb Device Dial Ass'y(Top Cover)	1	1	1	1
F-58	14210004	上盖标盘调节凸轮	Climb Device Eccentric Cam(Top Cover)	1	1	1	1
F-59	1421100300	压脚调节机头标盘组件	Climb Device Dial Ass'y(Arm)	1	1	1	1
F-60	14210005	机头标盘调节凸轮	Climb Device Eccentric Cam(Arm)	1	1	1	1
F-61	101S15010	调节凸轮支头螺钉	Screw(15/64"n=28)	4	4	4	4
F-62	14226012	标盘止动销	Pin for F-57, F-59	1	1	1	1
F-63	14227009	标盘止动销簧	Spring for F-62	2	2	2	2
F-64	14212031	调节凸轮垫片	Climb Device Dial Support Ring	2	2	2	2
F-65	13504020	压脚摆动轴左曲柄	Upper Feed Lever Level Adjusting Crank	1	1	1	1
F-66	402S13011	压脚摆动轴左曲柄夹紧螺钉	Screw(15/64"n=28)	1	1	1	1
F-67	142S30011	摆动轴左曲柄调节柱	Upper Feed Level Adjusting Shaft	1	1	1	1
F-68	11628005	曲柄调节柱垫圈	Washer for F-67	1	1	1	1
F-69	135S16005	压脚曲柄连接螺母	Nut	1	1	1	1
F-70	14209004	曲柄调节柱滑块	Block for F-67	1	1	1	1
F-71	H05029	曲柄调节柱开口挡圈	E-Ring for F-67	1	1	1	1
F-72	14204018	提升压脚摆动曲柄	Upper Feed Level Driving Link	1	1	1	1
F-73	14202017	提升压脚摆动曲柄支点轴	Hinge Shaft for F-72	1	1	1	1
F-74	142S11044	提升压脚摆动曲柄吊紧螺钉	Set Screw for F-72	1	1	1	1
F-75	135S15008	曲柄支点轴螺钉	Screw(15/64"n=28)	1	1	1	1
F-76	14205011	摆动曲柄连杆	Driving Rod	1	1	1	1
F-77	135S20011	摆动曲柄连杆轴位螺钉	Hinge Screw for F-76	2	2	2	2
F-78	14204019	摆动曲柄连杆座	Upper Feed Level Holder	1	1		
F-79	101S11005	摆动曲柄连杆座螺钉	Screw(9/64"n=40)	2	2		
F-80	14212034	压脚连杆导板	Upper Feed Support Plate	1	1		
F-81	14209005	压脚连杆导板垫块	Support Plate Ring	2	2	2	2
F-82	116S11005	压脚连杆导板螺钉	Screw(11/64"n=40)	2	2	2	2
F-83	14209006	提升压脚调节架	Frame for Upper Feed Pressure Adjusting Screw	1	1	1	1
F-84	201S11020	提升压脚调节架螺钉	Screw(11/64"n=40)	2	2	2	2
F-85	135S30007	提升压脚调节螺钉	Screw(9/32"n=28)	1	1	1	1
F-86	135S16006	提升压脚调节螺钉锁紧螺母	Nut(9/32"n=28)	1	1	1	1
F-87	14727013	提升压脚簧	Upper Feed Pressure Adjusting Spring	1	1	1	1
F-88	1350202100	压脚簧导柱	Upper Feed Pressure Adjusting Spring Bar	1	1	1	1
F-90	14209009	压脚簧导柱导向块	Fulcrum for F-88	1	1	1	1
F-91	135S11036	压脚簧导柱导向块轴位螺钉	Hinge Screw for F-90	1	1	1	1
F-92	14227011	护指簧	Needle Bar Safety Guide	1	1		

F 上送料部件/Thread Trimmer Mechanism							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
F-93	14216005	内压脚(三同步)	Internal pressure foot (triple sync)			1	1
F-94	14205015	压脚连杆(三同步)	Pin Rod (triple sync)			1	1
F-95	14212062	压脚连杆导板(三同步)	Pin-Lever guide plate (triple Sync)			1	1
F-96	1420900400	摆动轴左曲柄调节柱组件	Upper Feed Level Adjusting Shaft	1	1	1	1
F-97	13508009	压脚摆动轴紧圈	Collar	1	1	1	1
F-98	114226005	标盘止动销	Pin for F-57, F-59	1	1	1	1

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G 压脚调节部件/Presser Foot&Tension Release Mechanism



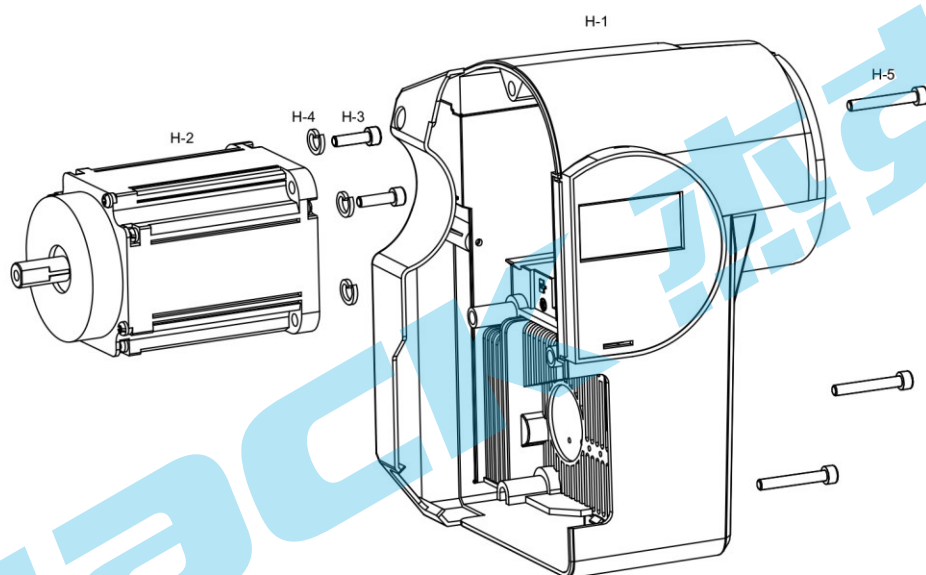
G 压脚调节部件/Presser Foot&Tension Release Mechanism

序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
G-1	14202018	压紧杆	Presser bar	1	1	1	1
G-2	14203024	压紧杆轴套	Presser bar bushing	1	1	1	1
G-3	1147N530003	调压螺钉	Screw M15x1	1	1	1	1
G-4	135S16003	调压螺钉锁紧螺母	Nut Pressug M15x1	1	1	1	1
G-5	135S30005	小压脚调节螺钉	Screw(5/64"n=28)	1	1	1	1
G-6	14227012	调压簧	Pressure Adjusting Spring	1	1	1	1
G-7	13527012	小压脚调节螺钉簧	Sub Pressure Adjusting Spring	1	1	1	1
G-8	14216002	小压脚	Sub Press Foot	1	1		
G-9	135S11030	小压脚螺钉	Screw(9/64"n=40)	1	1	1	1
G-10	14209010	压紧杆导架	Presser Bar Bracket	1	1	1	1
G-11	101S15010	压紧杆导架螺钉	Screw(15/64"n=28)	1	1	1	1
G-12	14213009	大线勾	Thread Guide Plate	1	1	1	1
G-13	401S11031	大线勾螺钉	Screw(11/64"n=40)	1	1	1	1
G-14	14216003	压脚扳手	Presser Bar Lifter	1	1	1	1
G-15	409S15004	压脚扳手螺钉	Screw(15/64"n=28)	2	2	2	2
G-16	14202019	压脚扳手轴	Presser Bar Lifter Shaft	1	1	1	1
G-17	14222018	压脚扳手轴 O 型圈	O-Ring for G-16	1	1	1	1
G-18	H05013	压脚扳手轴开口挡圈	E-Ring for G-16	1	1	1	1
G-19	14227014	压脚扳手轴扭簧	Torsion Spring for G-14	1	1	1	1
G-20	14209011	压脚扳手凸轮	Presser Lifter Cam	1	1	1	1
G-21	135S15004	压脚扳手凸轮螺钉	Screw(1/4"n=40)	1	1	1	1
G-22	135I2017	防护钩	Protective hooks			1	1
G-23	14212037	膝控提升杠杆(右)	Knee Control lifting Lever (right)	1	1	1	1
G-26	14212039	松线板组件	Pine Board components	1	1	1	1
G-26-1	14212069	松线板底板	Pine Board floor	1	1	1	1
G-26-2	14202031	松线板连接轴	Loose wire connection shaft	1	1	1	1
G-29	125S15003	支点轴螺钉	Screw(11/64"n=40)	1	1	1	1
G-30	H05033	钢绳上开口挡圈	E-Ring for G-24-1(Ø8)	1	1	1	1
G-31	14227015	钢绳上扭簧	Spring for G-26	1	1	1	1
G-32	14202020	膝控提升杠杆(左)支点轴	Shaft for G-26	1	1	1	1
G-33	41728005	支点轴垫圈	Washer for G-32	1	1	1	1
G-34	H05006	支点轴开口挡圈	E-Ring for G-32(Ø5)	1	1	1	1
G-35	14212044	膝控提升杠杆	Connecting Stick	1	1	1	1
G-36-1	135S11027	膝控提升杠杆轴位螺钉	Screw(3/16"n=28)	1	1	1	1
G-36-2	101S20004	膝控提升杠杆轴位螺钉	Screw(3/16"n=32)	1	1	1	1
G-37	14212045	膝控提升杠杆(右)	Knee Lifting Link	1	1	1	1
G-38	114226001	膝控提升杠杆销	Pin for G-37	1	1	1	1
G-39	13627003	膝控提升杠杆(右)拉簧	Spring for G-37	1	1	1	1
G-40	14226014	拉簧下勾销	Connecting Screw for G-39	1	1	1	1
G-41	13526005	拉簧上勾销	Holder for G-39	1	1	1	1
G-42	14226016	限位销	Stopper Pin for G-20	1	1	1	1
G-43	14212046	抬压脚顶杆	Knee Lifting Bar Stick	1	1	1	1
G-44	14213010	松线钢绳组件	Tension Release Cable Ass'y	1	1	1	1
G-46	14212047	钢绳上固定架	Tension Release Cable Holder(U)	1	1	1	1
G-47	101S11005	钢绳上固定架螺钉	Screw(9/64"n=40)	1	1	1	1
G-48	14226017	钢绳松线调节柱	Connecting Bolt for G-44	1	1	1	1
G-49	N01004	调节柱左锁紧螺母	Nut A M5	1	1	1	1
G-50	142S16017	调节柱锁紧螺母	Nut B M5	1	1	1	1

G 压脚调节部件/Presser Foot&Tension Release Mechanism

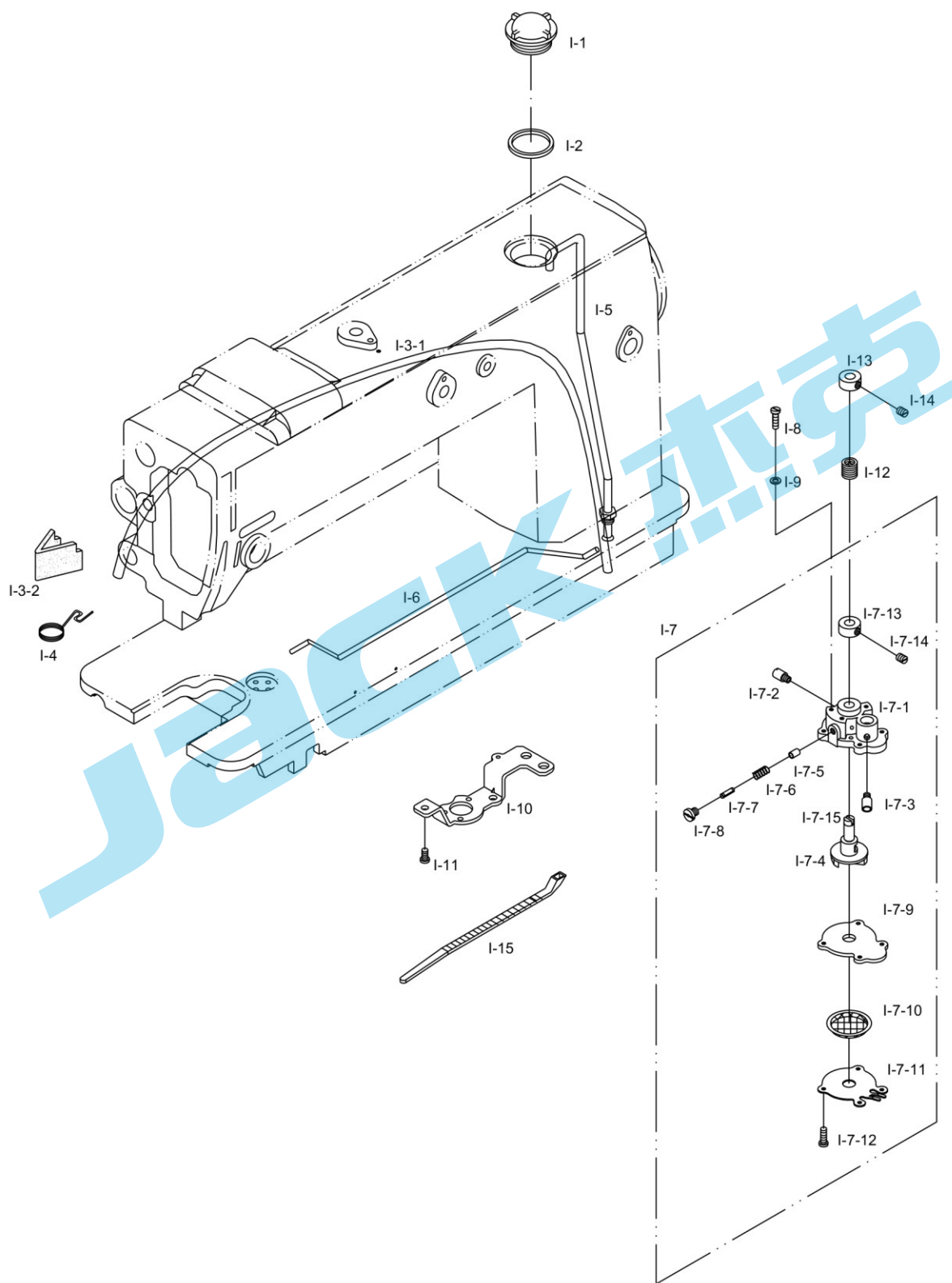
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
G-51	14212048	钢绳下固定架	Tension Release Cable Holder(L)	1	1	1	1
G-52	402511003	钢绳下固定架螺钉	Screw	1	1	1	1
G-53	14212049	松线钢绳下固定架	Bracket for G-51	1	1	1	1
G-54	S04019	钢绳下固定架螺钉	Screw M4	2	2	2	2
G-55	40928021	钢绳固定架螺钉垫圈	Washer for G-53	2	2	2	2
G-56	413514013	螺钉 M5×6	Screw M5×6	1	1	1	1
G-57	114709002	调压螺钉导套	Guide bushing	1	1	1	1
G-58	1147N516001	六角螺母 SM5/16×28	Nut SM5/16×28	1	1	1	1
欧款压脚专用零件							
G-59	114202011	压紧杆	Presser bar	1	1	1	1
G-60	114203007	压紧杆轴套	Presser bar bushing	1	1	1	1
G-61	114209004	大压脚转接头	connecting F-2	1	1	1	1
G-62	S05010	内六角圆柱头螺钉	screw	1	1	1	1
G-63	114212010	压脚防护勾	Protection hook	1	1	1	1
G-64	114216002	大压脚	big presser foot	1	1	1	1
G-65	114226014	小压脚销	connecting F-3	1	1	1	1
G-66	114209003	小压脚转接头	connecting F-1	1	1	1	1
G-67	S10007	凹端紧定螺钉 M4×4	screw	3	3	3	3
G-68	114216003	小压脚	small presser foot	1	1	1	1
G-69	207511018	螺钉 5×10(进口)	screw	2	2	2	2
G-70	N01017	六角螺母 M5(进口)	Nut	2	2	2	2

H 电控电机部件/Electronic Control Unit



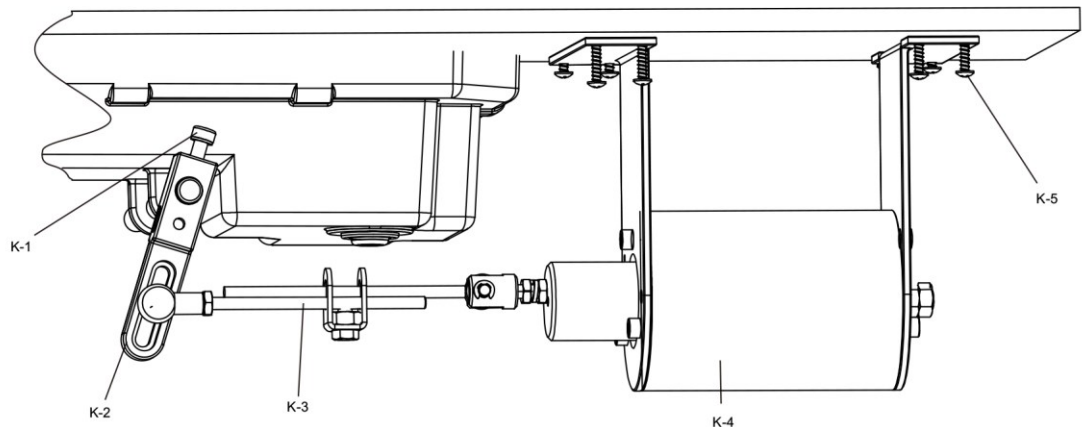
H 电控电机部件/Electronic Control Unit							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
H-1	114233002	2030G 琦星电控(杰克)	Electronic control asm	1	1	1	1
H-2	114233001	2030G 琦星电机	Motor	1	1	1	1
H-3	114513001	电机安装螺钉	Screw(M5)	4	4	4	4
H-4	W02001	弹簧垫圈	Spring Washer	3	3	3	3
H-5	136513001	电控安装螺钉	Screw(M5)	3	3	3	3

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I 供油部件/Lubrication							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
I-1	10111004	油窗	Oil Gauge Window	1	1	1	1
I-2	10122019	油窗密封垫 O 型圈	O-Ring	1	1	1	1
I-3-1	12921002	上回油管	Oil Return Tube	1	1	1	1
I-3-2	13523003	上回油管吸油毡	Oil Return Felter	1	1	1	1
I-4	14227018	上回油管吸油毡压簧	Oil Return Felter Holder	1	1	1	1
I-5	1422100200	上输油管组件	Oil pipe complete	1	1	1	1
I-6	14221003	下输油管	Oil pipe for shaft	1	1	1	1
I-7	1422000100	油泵组件	Oil pump asm	1	1	1	1
I-7-1	14220002	油泵体	Oil pump body	1	1	1	1
I-7-2	14221004	下输油嘴	Nipple for Oil Return Tube	1	1	1	1
I-7-3	14221005	上输油嘴	Nipple for Lower Shaft Oil Supply	1	1	1	1
I-7-4	14220003	油泵叶轮	Impeller	1	1	1	1
I-7-5	14220004	柱塞	Piston	1	1	1	1
I-7-6	14227019	柱塞弹簧	Piston Spring	1	1	1	1
I-7-7	14226019	柱塞弹簧销	Piston Spring Pin	1	1	1	1
I-7-8	142511061	柱塞弹簧螺钉	Piston Spring Pin Screw	1	1	1	1
I-7-9	14212055	油泵体盖板	Oil Pump Cover	1	1	1	1
I-7-10	14212056	油泵过滤网	Oil Pump Cap	1	1	1	1
I-7-11	14212057	油泵磁铁夹	Magnetic Holder	1	1	1	1
I-7-12	402511010	油泵体盖板螺钉	Screw(9/64"n=40)	4	4	4	4
I-7-13	14208011	油泵体上紧圈	Collar for Impeller Shaft	1	1	1	1
I-7-14	413514006	油泵体上紧圈螺钉	Screw(M4)	2	2	2	2
I-7-15	14202030	油泵叶轮安装轴	Impeller Axis	1	1	1	1
I-8	206511002	油泵体连接螺钉	Screw(9/64"n=40)	3	3	3	3
I-9	W02002	油泵体连接螺钉垫圈	Oil Pump Body Washer	3	3	3	3
I-10	14212059	油泵体连接支架	Oil Pump Bracket	1	1	1	1
I-11	101511001	油泵体连接支架螺钉	Screw(3/16"n=28)	1	1	1	1
I-12	14227020	竖轴弹簧	Oil Pump Connecting Spring	1	1	1	1
I-13	14208012	竖轴紧圈	Oil Pump Connecting Collar	1	1	1	1
I-14	125515003	竖轴紧圈螺钉	Screw(11/64"n=40)	2	2	2	2
I-15	113811004	油管定位扎带	Nylon Clib	2	2	2	2

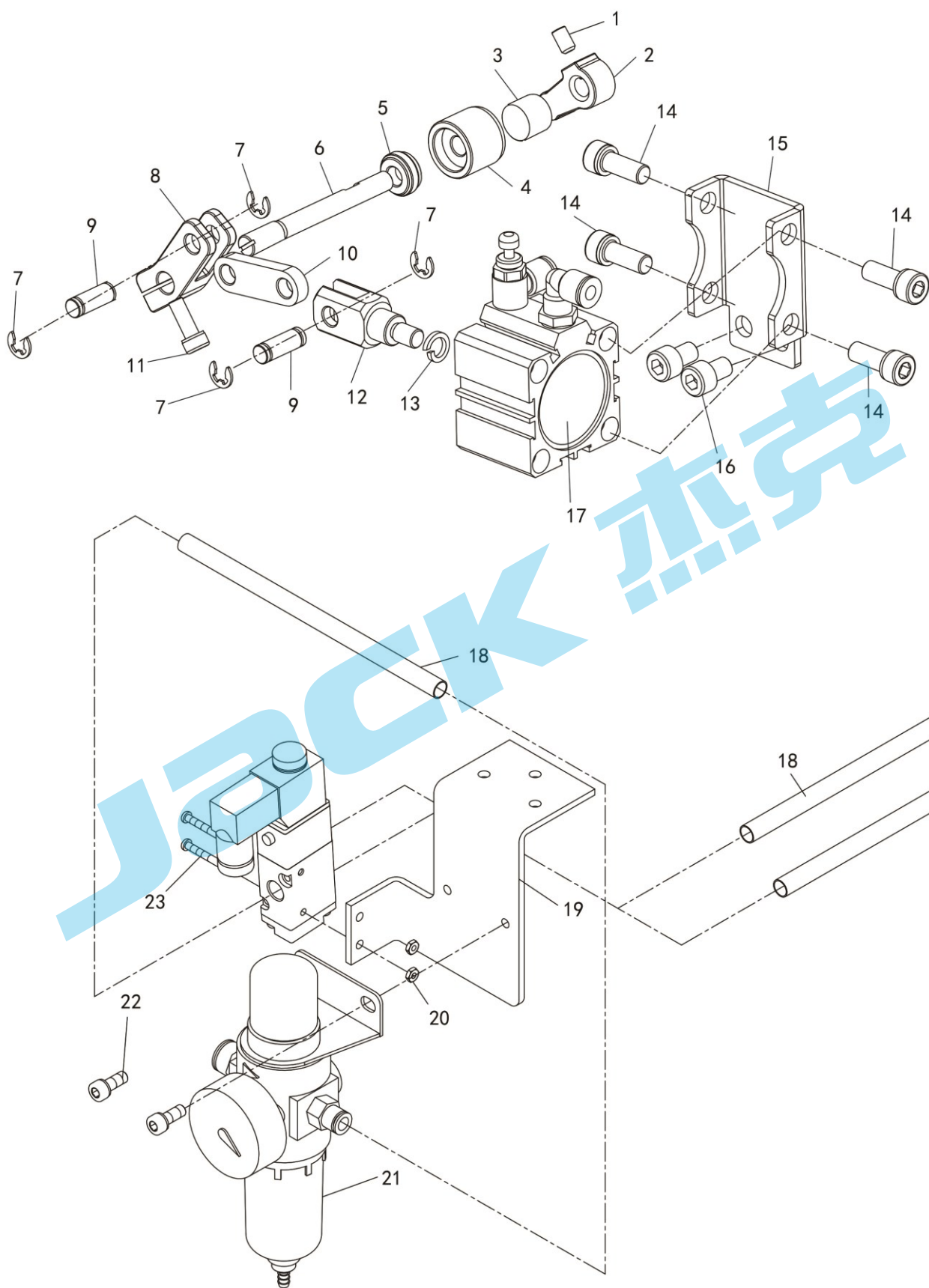
K 自动抬压脚部件/Automatic presser Foot Parts



K 自动抬压脚部件/Automatic presser Foot Parts

序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number	
				2030-4Q	2060-4Q
K-1	207S11026	螺钉 M6×16	Screw M6x16	1	1
K-2	14204024	抬压脚曲柄	Presser Foot Crank	1	1
K-3	1423103600	拉杆组件	Lever Assembly	1	1
K-4	1423001200	抬压脚电磁铁组件	Electromagnet assembly	1	1
K-5	S190002	绕线器木螺钉 M4×16	Screw M4x16	8	8

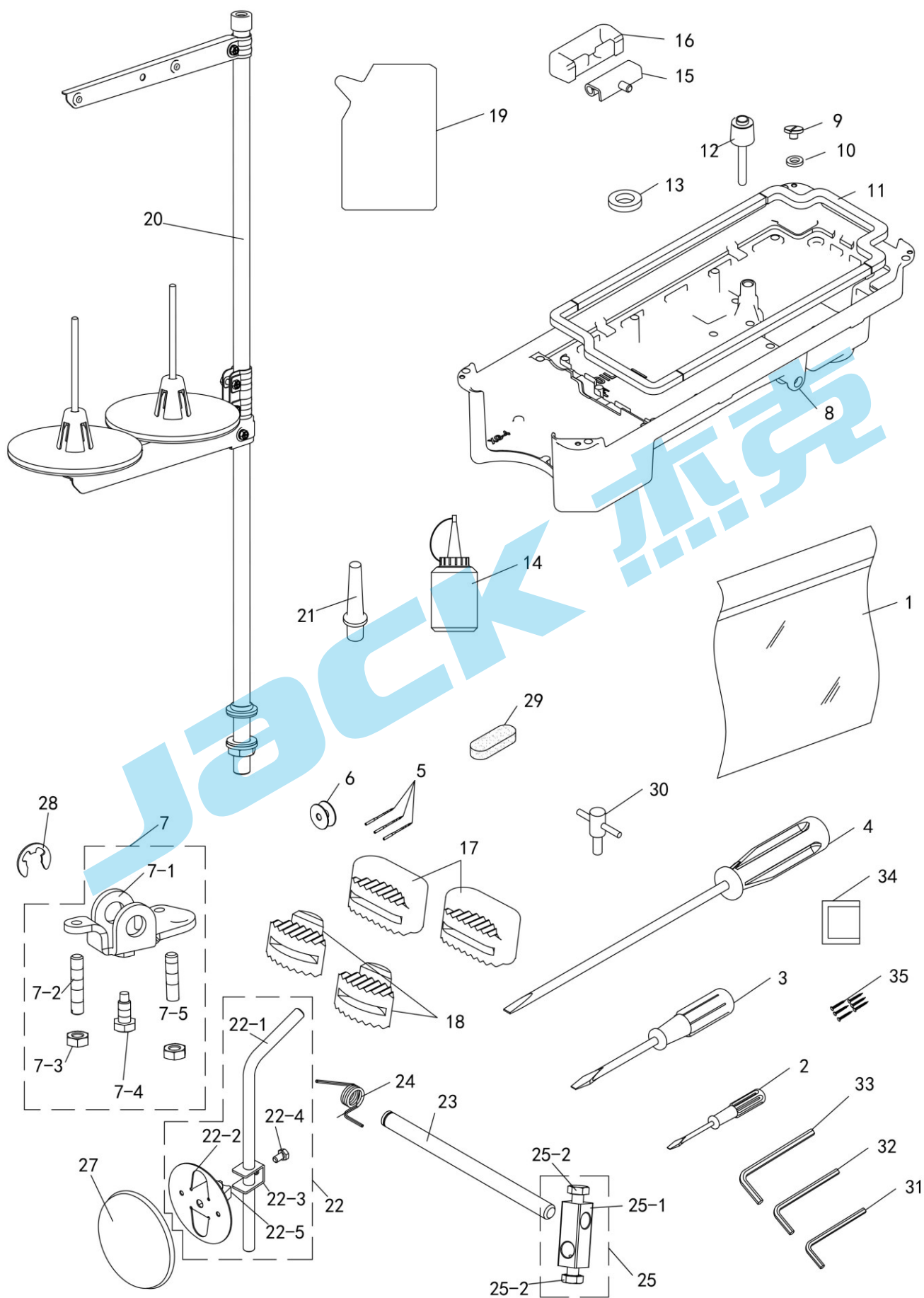
K 气动抬压脚部件/Pneumatic presser Foot Parts



K 自动抬压脚部件/Automatic presser Foot Parts

序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number	
				2030-4Q	2060-4Q
K-1	S10024	螺钉 M6×12	Screw M6x12	1	1
K-2	114204002	气动抬压脚曲柄	Presser Foot Crank	1	1
K-3	114208001	挡圈	Retaining ring	1	1
K-4	114203001	气动抬压脚轴套	Pressure-carrying foot electromagnet assembly	1	1
K-5	10122015	油封	Oil seal	1	1
K-6	114202001	气动抬压脚轴	Lifting foot shaft	1	1
K-7	H05013	开口挡圈 6	Open retaining ring 6	4	4
K-8	114204001	气动抬压脚连杆	Lifting foot connecting rod	1	1
K-9	114226002	连接销	Connection pin	2	2
K-10	114205001	气缸接头连杆	Cylinder joint connecting rod	1	1
K-11	207511026	螺钉 M6×16	Screw M6x16	1	1
K-12	114236003	气缸接头	Cylinder joint	1	1
K-13	W02023	标准型弹簧垫圈 φ8	Spring washer φ8	1	1
K-14	S05007	螺钉 M8×20	Screw M8x20	4	4
K-15	114212002	气缸安装板	Cylinder mounting plate	1	1
K-16	S05079	螺钉 M8×12	Screw M8x12	2	2
K-17	11424500100	抬压脚气缸组件	Lifting foot cylinder assembly	1	1
K-18		气管	Trachea	3	3
K-19	142312006	气压阀安装板	Valve mounting plate	1	1
K-20	N01013	螺母 M3(镀锌)	Nut M3	2	2
K-21	11424500700	电磁阀组件	The electromagnetic valve	1	1
K-22	S05005	螺钉 M5×12	Screw M5x12	2	2
K-23	407S04053	螺钉 M3×25	Screw M3x25	2	2

机头附件 Machine head accessories



机头附件 Machine head accessories							
序号 NO.	公司件号 Part NO.	名称 Part Name	零件描述 Description	数量 Number			
				2030-3Q	2030-4Q	2060-3Q	2060-4Q
1	40331612	防尘罩	Dust cover	1	1	1	1
2	10131004	螺钉起子(小)	Screw driver(small)	1	1	1	1
3	10131003	螺钉起子(中)	Screw driver(middle)	1	1	1	1
4	20731047	螺丝刀	Screw driver(large)	1	1	1	1
5	13517002	机针	Needle	10	10	10	10
6	10818501	梭芯	Bobbin	2	2	2	2
7	1421206100	膝控限位组件	Knee control limit frame assembly	1	1	1	1
7-1	14212061	膝控限位架	Knee lifter stop bracket	1	1	1	1
7-2	1142NS30001	膝控限位架长螺钉	Screw M6	1	1	1	1
7-3	1142NS16001	调节螺母	Nut M6	2	2	2	2
7-4	1142NS12001	膝控限位架螺钉	Screw M6	1	1	1	1
7-5	1142NS30002	膝控限位架短螺钉	Screw M6	1	1	1	1
8	14231014	油盘	Oil reservoir	1	1	1	1
9	101511028	排油孔螺钉	Screw	1	1	1	1
10	001137	O 型圈 6.3x1.8	Washer6.3x1.8	1	1	1	1
11	14231015	油盘垫	Gasket	1	1	1	1
12	13511006	膝控提升顶杆	Knee press lifter rod	1	1	1	1
13	10131001	磁块	Magnet	1	1	1	1
14	20131038	小油壶	Oil pot	1	1	1	1
15	1011203100	机头连结钩座	Rubber coat	2	2	2	2
16	10122060	机壳铰链套	Hing	2	2	2	2
17	113522001	机头防震橡胶垫(大)	Cushion(big)	2	2	2	2
18	114222001	机头防震橡胶垫(小)	Cushion(small)	2	2	2	2
19	113511001	油袋(600ml)(10#)	oil bag (600ml)(10#)	1	1	1	1
	110131001	纸板	Cardboard	1	1	1	1
20	11023100400	线架组件	Spool stand complete	1	1	1	1
21	10111011	机头支柱	Frame support bar	1	1	1	1
22	1351203800	膝控操纵杆组件	Joystick assembly	1	1	1	1
22-1	13512038	膝控碰块弯杆	Bent rod	1	1	1	1
22-2	10112029	膝控碰块	Bell	1	1	1	1
22-3	10112030	碰块架	Bell bracket	1	1	1	1
22-4	101512004	碰块架螺钉	Screw M6	1	1	1	1
22-5	10122025	操作杆垫	Operation lever pad	1	1	1	1
23	14202021	膝控铰链轴	Hinge pin	1	1	1	1
24	14227021	膝控复位弹簧	Spring	1	1	1	1
25	11471001600	膝控操纵杆接头组件	Connector	1	1	1	1
25-1	114710016	膝控操纵杆接头	Connector	1	1	1	1
25-2	L020004	外六角螺钉 M8×12	Screw M8×12	2	2	2	2
27	10122024	碰块垫	Mat	1	1	1	1
28	H05010	开口挡圈	Split stop ring	1	1	1	1
29	14223001	机针过线夹硅油毡	Oil felt	1	1	1	1
30	1423104100	套筒扳手组件		1	1	1	1
31	20131046	内六角扳手 2mm	Allen wrench 2mm	1	1	1	1
32	20131047	内六角扳手 4mm	Allen wrench 4mm	1	1	1	1
33	30131012	内六角扳手 3mm	Allen wrench 3mm	1	1	1	1
34	113831011	干燥剂(25g)	Desiccant (25g)	1	1	1	1
35	101S30010	鞋钉 P19	Studs P19	6	6	6	6

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