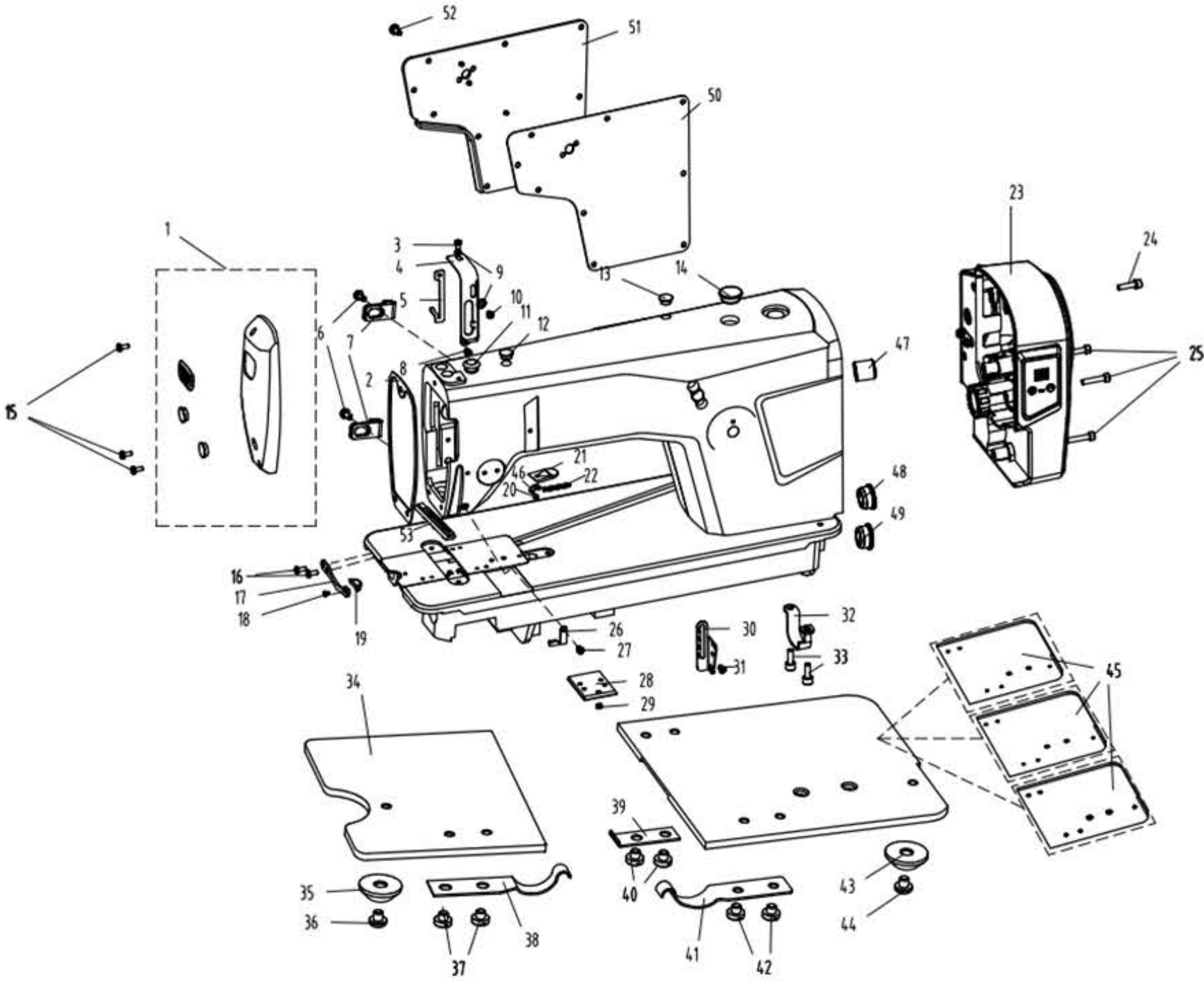


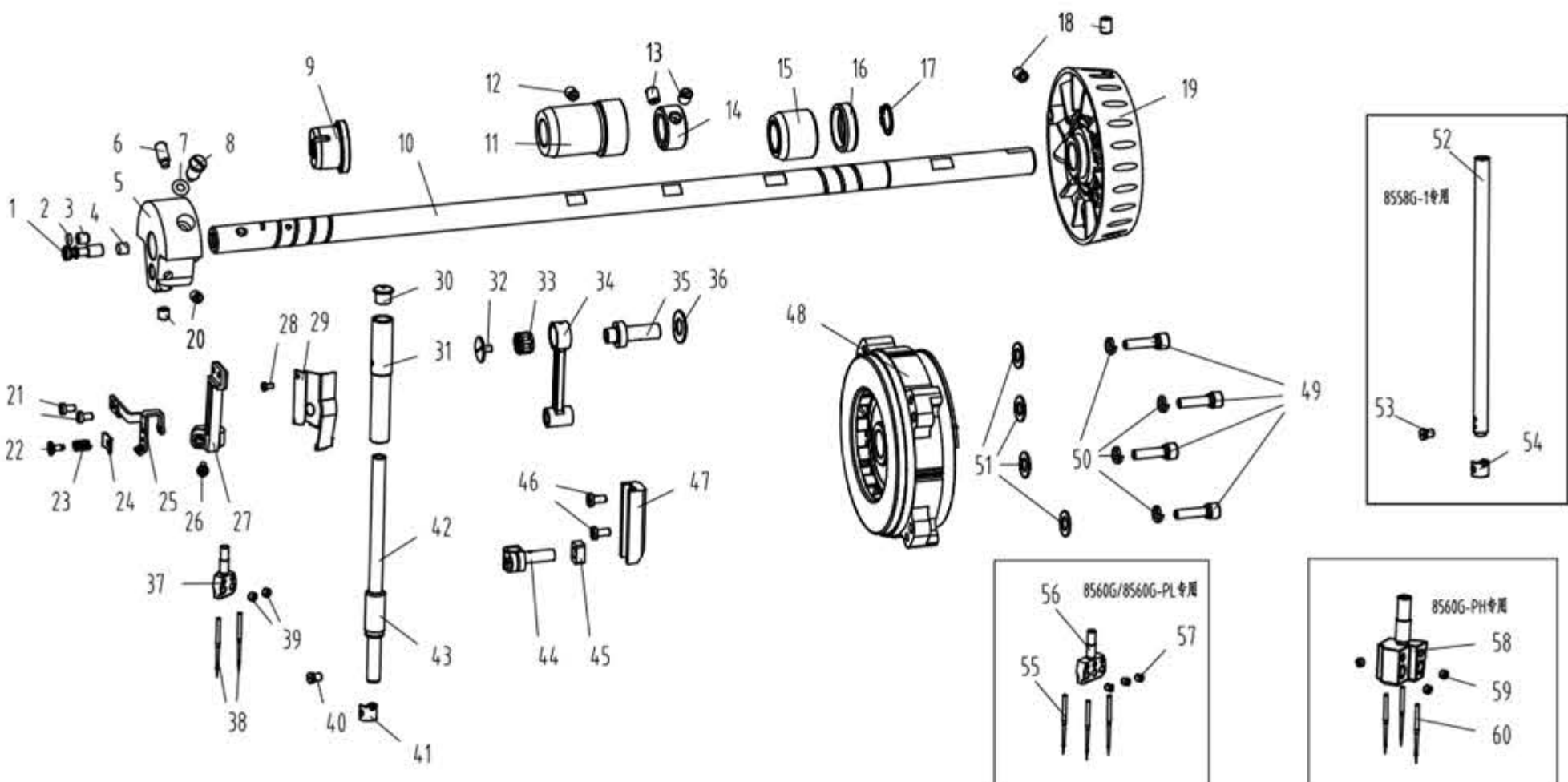
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1. 机壳、外装分组件/Machine Frame & Miscellaneous Cover Components

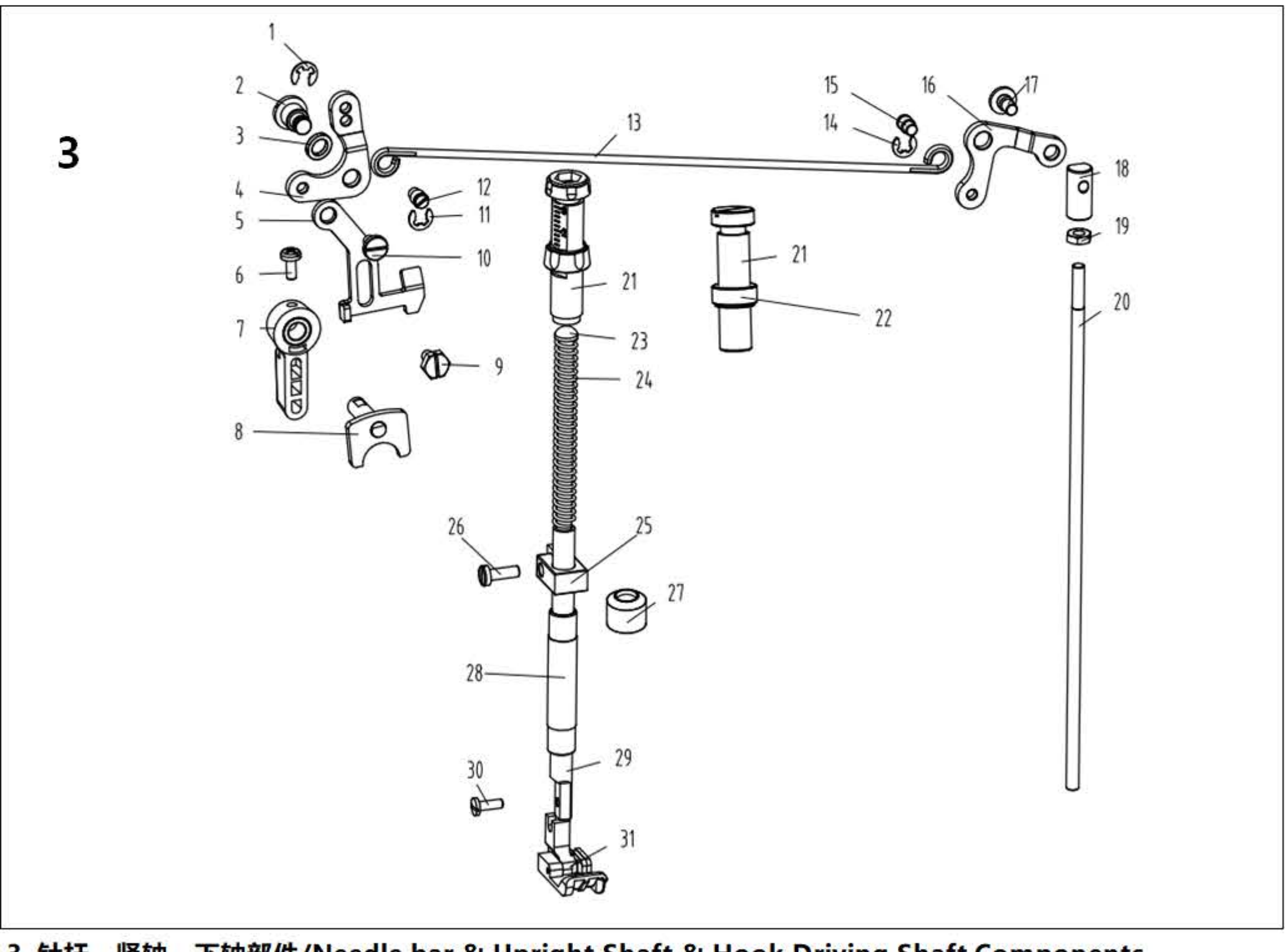
序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	930000881	面板(喷漆)	Face plate asm	1
2	112522003	面板垫	Face plate gasket	1
3	401S11031	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
4	12512029	挡线杆护罩	Thread take up lever guard	1
5	12512028	线量调节板	Take-up thread tension lever	1
6	401S11031	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	2
7	12512054	齿轮供油管夹	Holder	2
8	401S11031	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
9	W01006	调节板螺钉垫圈	Washer	2
10	112S11014	螺钉SM11/64"×40 L=5.3	Screw SM11/64"×40 L=5.3	1
11	10122004	针杆曲柄螺孔塞	Ruber plug	1
12	40122016	上轴套油线孔塞	Ruber plug	1
13	40122016	上轴套油线孔塞	Ruber plug	1
14	20722002	油塞	Rubber plug	1
15	101S11001	螺钉SM3/16"×28 L=9	Screw SM3/16"×28 L=9	3
16	101S11004	螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	2
17	12512007	推板锁簧	Bed slide lock spring	1
18	101S11027	螺钉SM1/8"×44 L=2.5	Screw SM1/8"×44 L=2.5	1
19	12509001	推板簧把手	Latcn	1
20	125S11004	螺钉SM1/8"×44 L=2.5	Screw SM1/8"×44 L=2.5	1
21	12515001	凸轮盖压板	Cam cover latch	1
22	12527001	凸轮盖压板弹簧	Spring	1
23	11253000700	平缝一体机控制器(T19-2.3M)	Electronic control module	1
24	S05218	螺钉M5 L=22(BOM)	Screw M5 L=22	1
25	114S30001	螺钉M5 L=25	Screw M5 L=25	3
26	112512008	三眼线勾	3-hole thread guide	1
27	112S11014	螺钉SM11/64"×40 L=5.3	Screw SM11/64"×40 L=5.3	1
28	12515002	附件安装板	Attachment installing plate	1
29	125S15008	螺钉SM15/64"×28 L=3	Screw SM15/64"×28 L=3	1
30	12512050	中间导线钩	Frame thread eyelet	1
	12612010	中间导线钩(三针)	Frame thread eyelet(three needles)	1
31	401S11031	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
32	12512001	底板支承板	Bed support	1
33	116S13002	螺钉SM1/4"×28 L=16	Bed screw stud SM1/4"×28 L=16	2
34	12615002	推板	Bed slide	1
35	12515006	推板导轮	Bed slide guide	1
36	201S11002	螺钉SM3/32"×56 L=2.4	Screw SM3/32"×56 L=2.4	1
37	101S11019	螺钉SM3/32"×56 L=2	Screw SM3/32"×56 L=2	2
38	12512006	推板簧	Spring	1
39	12512004	凸轮盖托板	Came cover	1
40	101S11019	螺钉SM3/32"×56 L=2	Screw SM3/32"×56 L=2	2
41	12512005	凸轮盖弹簧	Spring	1
42	101S11019	螺钉SM3/32"×56 L=2	Screw SM3/32"×56 L=2	2
43	12515006	凸轮盖导轮	Cam cover guide	1
44	201S11002	螺钉SM3/32"×56 L=2.4	Screw SM3/32"×56 L=2.4	1
45	12515008	凸轮盖(8558G:1/4",-1,-2)	Came cover(8558G:1/4",-1,-2)	1
	12515011	凸轮盖 (8558GH,8560G-PL)	Came cover (8558G-H,8560G-PL)	1
	12615001	凸轮盖(8560G,8560G-PH)	Came cover(8560G,8560G-PH)	1
46	12512002	凸轮盖压板弹簧座	Spring suspension	1
47	12522022	送料针距调节器孔塞	Ruber plug	1
48	12522004	下轴盲孔塞	Ruber plug	1
49	12522003	抬牙轴孔塞	Ruber plug	1
50	12522007	后窗板垫	Gasket	1
51	303985	后窗板 (喷漆)	Side plate	1
52	101S11001	螺钉SM3/16"×28 L=9	Side plate screw SM3/16"×28 L=9	9
53	12530005	LED灯	LED light	1

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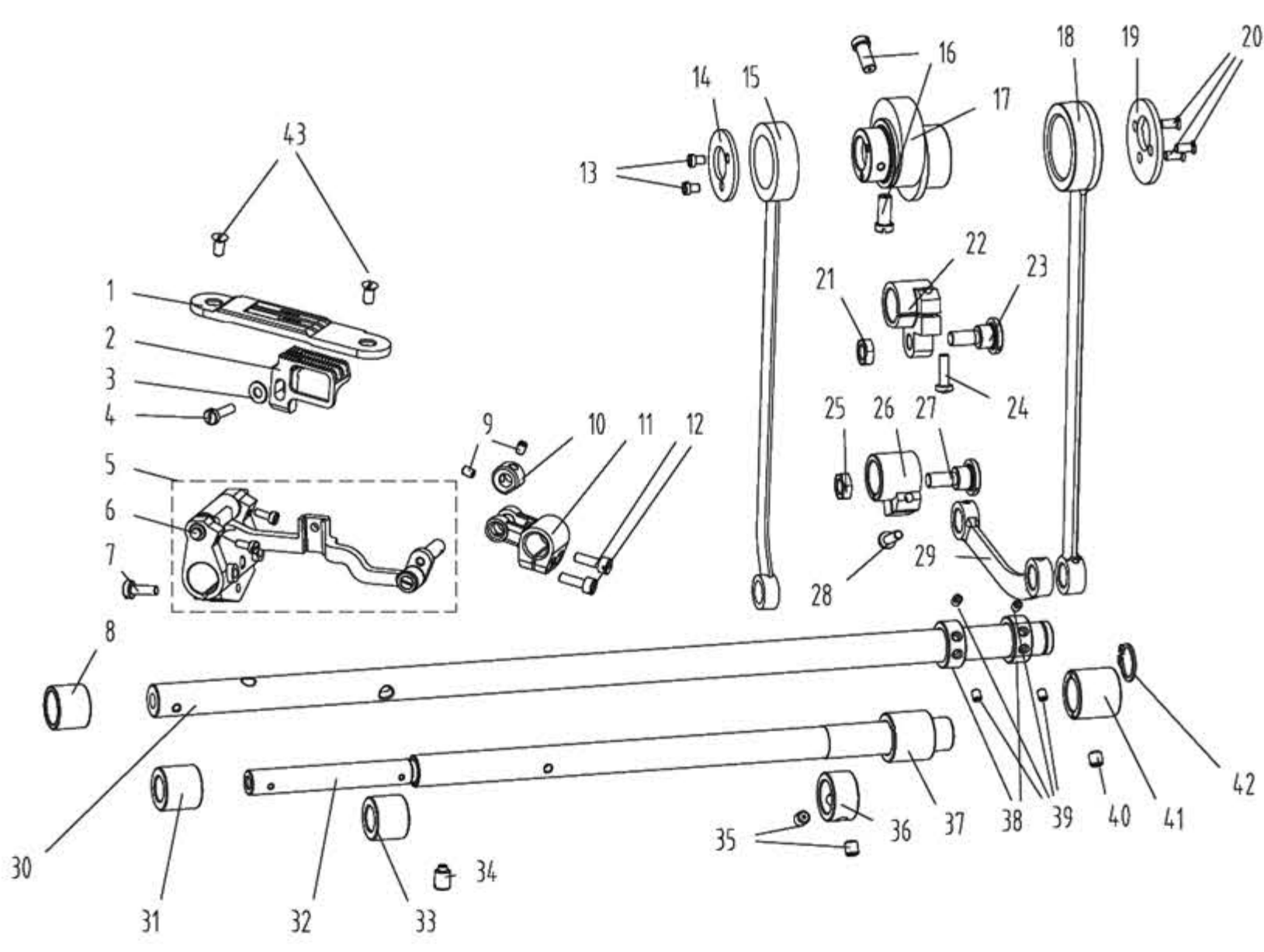
2. 上轴挑线分组件/Main Shaft & Thread Take-up Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	113826007	上轴油量调节销	Pin	1
2	113822012	O型圈	Rubber ring	1
3	113822011	油量调节橡胶垫	Rubber cushion	1
4	12923037	油毡	Asphalt felt	1
5	12604006	针杆曲柄(8560G-PL)	Counterweight asm	1
6	101S15004	螺钉SM9/32"×28 L=14	Screw SM9/32"×28 L=14	1
7	113822013	针杆曲柄定位螺钉O型圈	Rubber ring	1
8	1138NS11001	螺钉SM9/32×28 L=11	Screw SM9/32"×28 L=11	1
9	1250304600	上轴前套组件(有油)	Main shaft bushing,front	1
10	112502005	上轴	Main shaft	
	112602002	上轴(8560G-PL)	Main shaft(8560G-PL)	1
11	12503004	上轴中轴套	Main shaft bushing,intermediate	1
12	101S15006	螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1
13	101S14001	螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
14	10108001	上轴挡圈	Main shaft thrust collar	1
15	1250300500	上轴后轴套部件	Main shaft bushing,rear	1
16	1252200900	上轴油封组件	Main shaft oil seal asm	1
17	H03001	卡簧	Motor stator	1
18	S10009	螺钉M6 L=8	Screw M6 L=8	2
19	303560	手轮(喷漆)	Handwheel	1
20	101S15002	螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
21	101S11005	螺钉SM9/64"×40 L=6	Screw SM9/64"×40 L=6	2
22	125S11018	螺钉SM3/32"×56 L=1.5	Screw SM3/32"×56 L=1.5	1
23	12527014	挑线杆夹线簧	Tension spring	1
24	12512026	挑线杆夹线板	Tension plate	1
25	12638001	挑线杆	Take-up bar	1
26	209S11021	螺钉	Screw	1
27	12505008	挑线连杆	Thread take-up	1
28	101S11027	螺钉SM1/8"×44 L=3.4	Screw SM1/8"×44 L=4.6	1
29	12512070	防油板	Face oil shield asm	1
30	10122013	针杆上衬套孔塞	Rubber plug	1
31	112603003	针杆上衬套	Needle barbushing upper	1
32	101S17001	螺钉SM9/64"×40 L=4.8 (左旋)	Left twist screw SM9/64"×40 L=4.8	1
33	10124001	挑线杆滚针轴承	Needle roller bearing	1
34	10105002	针杆连杆	Needle bar crank rod asm	1
35	12526025	针杆连杆销	Needle crank	1
36	10112003	针杆曲柄护板	Needle bar crank protecting plate	1
37	12534001	针夹(8558G-1/4")	Needle clamp(8558G-1/4")	1
	12534006	针夹(8558G-2)	Needle clamp(8558G-2)	1
38	112517003	机针(TV*7 14#)	Needle(TV*7 14#)	2
	112617001	机针(TV*7 18#)(厚料)	Needle(TV*7 18#)(H)	2
39	125S15007	螺钉SM11/64"×40 L=2.8	Screw SM11/64"×40 L=2.8	2
40	104S11006	螺钉SM1/8"×44 L=4.6	Screw SM1/8"×44 L=4.6	1
41	10113002	针杆线勾	Needle bar frame thread	1
42	12502017	针杆	Needle bar	1
	10102021	针杆(8558G-1)	Needle bar(8558G-1)	1
43	10103023	针杆下衬套	Needle bar bushing,lower	1
44	10138002	针杆连接柱	Needle bar connection asm	1
45	112509005	针杆连接柱滑块	Crank slide block	1
46	101S11008	螺钉SM11/64"×40 L=8	Screw SM11/64*40 L=8	2
47	10109002	针杆连接柱滑块导轨	Needle bag guide	1
48	10133045	电机组件	Motor rotor	1
49	114S13001	直驱电机螺钉M5×20	Screw M5 L=20	4
50	W03002	弹簧垫圈5	Spring washer 5	4
51	W01009	GB/T 97.1平垫圈 5(镀锌)	Washer	4
52	11402035	针杆(8558G-1)	Needle bar	1
53	104S11006	螺钉SM1/8"×44 L=4.6	Screw SM1/8"×44 L=4.6	1
54	10113002	针杆线勾	Needle bar frame thread	1
55	112517003	机针(TV*7 14#)	Needle(TV*7 14#)	3
	112617001	机针(TV*7 18#)(厚料)	Needle(TV*7 18#)(H)	3
56	12634002	针夹(8560G)	Needle clamp(8560G)	1
57	305S14002	螺钉SM1/8"×44 L=3	Screw SM1/8"×44 L=3	3
58	12634005	针夹(8560G-PH)	Needle clamp(8560G-PH)	1
59	125S15007	螺钉SM11/64"×40 L=2.8	Screw SM11/64"×40 L=2.8	3
60	112617001	机针(TV*7 18#)(厚料)	Needle(TV*7 18#)(H)	3



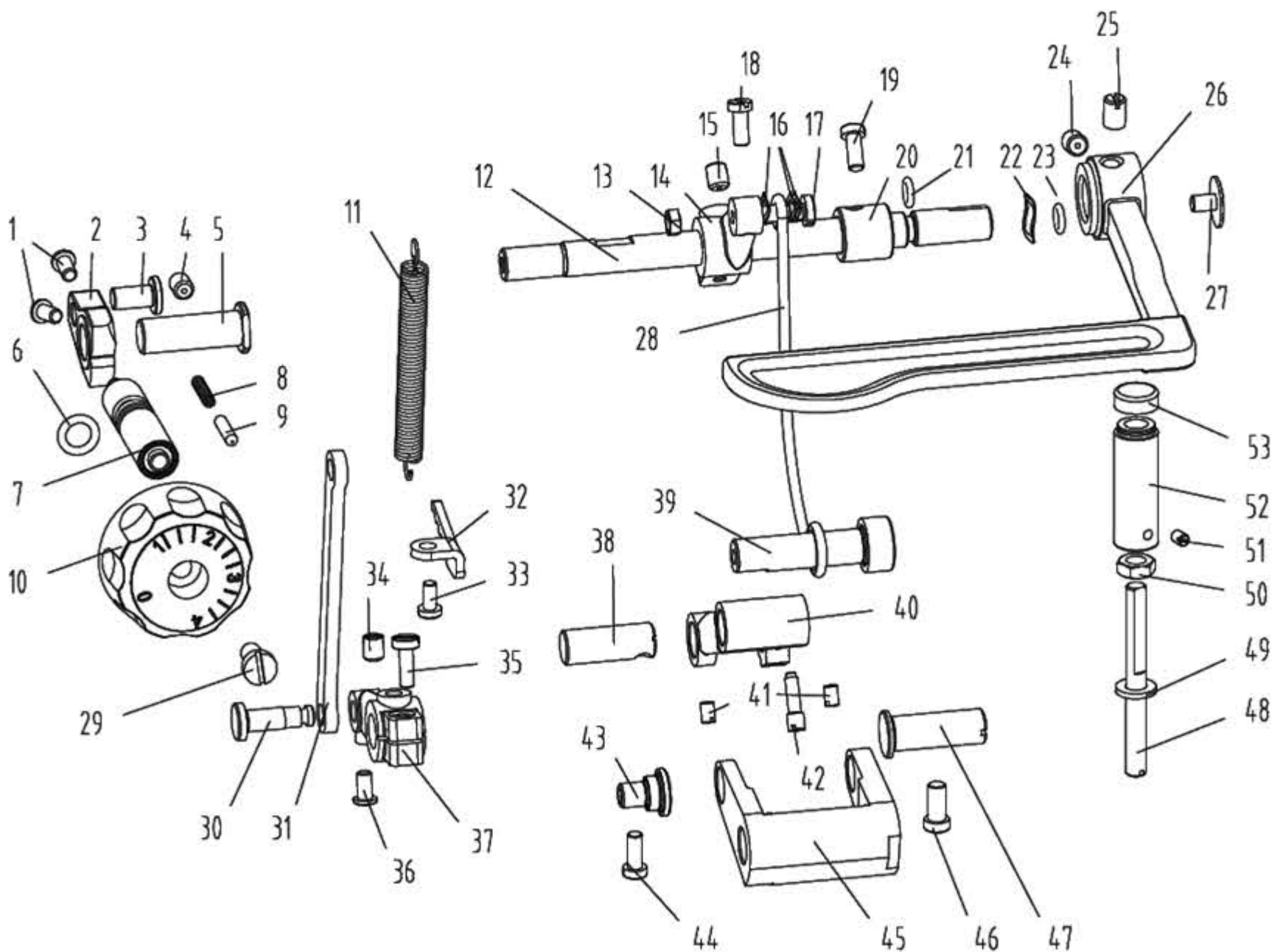
3. 针杆、竖轴、下轴部件/Needle bar & Upright Shaft & Hook Driving Shaft Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	H05013	挡圈	Snap ring	1
2	125S11001	前杠杆螺纹销SM3/8"×28	Hinge pin SM3/8"×28	1
3	10128015	螺纹销橡胶垫圈(厚)	Washer	1
4	12512014	抬压脚前杠杆	Lifting link forlifting level	1
5	12512057	压脚升降板	Lifting lever	1
6	101S11001	螺钉SM3/16"×28 L=9	Screw SM3/16"×28 L=9	1
7	1251100200	压脚扳手组件	Hand lifter asm	1
8	1251000100	压脚扳手凸轮部件	Hand lifter cam asm	1
9	125S20003	升降板轴位螺钉SM11/64"×40	Hinge screw SM11/64"×40	1
10	125S20001	前杠杆轴位螺钉SM3/16"×32	Hinge screw SM3/16"×32	1
11	H05003	抬压脚拉杆开口挡圈	Snap ring	1
12	125S11002	螺钉SM3/16"×32 L=4.1	Screw SM3/16"×32 L=4.1	1
13	12512015	抬压脚拉杆	Lifting lever connecting rod	1
	12612009	抬压脚拉杆 (PL专用)	Lifting lever connecting rod (PL special)	1
14	H05003	抬压脚拉杆开口挡圈	Snap ring	1
15	125S11002	螺钉SM3/16"×32 L=4.1	Screw SM3/16"×32 L=4.1	1
16	12512016	抬压脚后杠杆	Lifting lever link rear	1
17	125S20004	后杠杆轴位螺钉SM3/16"×32	Hinge screw SM3/16"×32	1
18	12526003	抬压脚顶杆接头	Swivel	1
19	116S16006	螺母SM3/16"×32	Nut SM3/16"×32	1
20	12512017	抬压脚顶杆	Lifting lever connecting rod,vertical	1
21	11251100500	调压螺钉组件	Presser regulating screw-nut asm	1
	1138NS30003	调压螺钉(厚料)	Presser spring regulator(-H)	1
22	1138NS16005	调压螺母(厚料)	Nut(-H)	1
23	10102003	调压导杆	Presser bar guide bar	1
24	10127024	调压簧	Presser spring	1
25	12509002	压杆导架	Presser guide bracket asm	1
26	409S11021	螺钉SM11/64"×40 L=14	Screw SM11/64"×40 L=14	1
27	10122112	压杆防油套	Pressure bar oil cover	1
28	113803007	压杆衬套	Presser bar bushing,low	1
29	112502006	压杆	Presser bar	1
30	101S11009	螺钉SM9/64"×40 L=10.5	Screw SM9/64"×40 L=10.5	1
31	1251600100	压脚部件(8558G-1/4")	Presser foot asm(8558G-1/4")	1
	11251600500	压脚部件(8558G-1/4")(-H)	Presser foot asm(8558G-1/4")(-H)	1
	1251601000	压脚部件(8558G-1)	Presser foot asm(8558G-1)	1
	1251601100	压脚部件(8558G-2)	Presser foot asm(8558G-2)	1
	1261600800	压脚部件(8560G)	Presser foot asm(8560G)	1
	1261600900	压脚组件(8560G-PH)	Presser foot asm(8560G-PH)	1
	1261601000	压脚部件(8560G-PL)	Presser foot asm(8560G-PL)	1



4. 压料分组件/Presser Bar Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	12515007	针板(8558G-1/4)	Throat plate(8558G-1/4)	1
	112515001	针板(8558G-1/4)(厚料)	Throat plate(8558G-1/4)(-H)	1
	12515016	针板(8558G-1)	Throat plate(8558G-1)	1
	12515017	针板(8558G-2)	Throat plate(8558G-2)	1
	12615004	针板(8560G)	Throat plate(8560G)	1
	112615002	针板(8560G-H)	Throat plate(8560G)(8560G-H)	1
	12615007	针板(8560G-PH)	Throat plate(8560G-PH)	1
	12605005	针板 (8560G-PL)	Throat plate	1
2	12514001	送料牙(8558G-1/4)	Reed dog(8558G-1/4)	1
	112514001	送料牙(8558G-1/4)(厚料)	Reed dog(8558G-1/4)(-H)	1
	12514006	送料牙(8558G-1,8558G-2)	Reed dog(8558G-1,8558G-2)	1
	12614002	送料牙(8560G)	Reed dog(8560G)	1
	12614004	送料牙(8560G-PL) (8560G-H)	Reed dog(8560G-PL) (8560G-H)	1
	12614006	送料牙(8560G-PH)	Reed dog(8560G-PH)	1
3	W01006	送料牙垫圈	Washer	1
4	409S11021	螺钉SM11/64"×40 L=14	Screw SM11/64"×40 L=14	1
5	1250700300	牙架组件	Feed bar asm	1
6	10423005	油线	Oil wick	1
7	101S11021	螺钉SM3/16"×28 L=12	Screw SM3/16"×28 L=12	1
8	12503013	送料轴前轴套	Feed rocker shaft bushing ,front	1
9	125S15003	螺钉SM11/64"×40 L=5	Screw SM11/64"×40 L=5	2
10	12508003	牙架连杆挡圈	Thrust collar	1
11	12504005	抬牙轴前曲柄	Feed rocker shaft crank	1
12	201S11026	螺钉SM3/16"×32 L=12.5	Screw SM3/16"×32 L=12.5	2
13	206S11019	抬牙连杆凸轮盖螺钉	Screw	2
14	12512019	抬牙连杆凸轮盖	Feed driving eccentric thrust wa	1
15	400639	抬牙连杆	Feed driving shaft connecting ro	1
16	101S11013	螺钉SM1/4"×40 L=13	Screw SM1/4"×40 L=13	2
17	112510001	送料偏心轮	Feed eccentric cam sam	1
18	400638	送料大连杆	Feed rocker shaft connecting rod	1
19	12512018	送料偏心轮盖板	Feed eccentric cam thrust washer	1
20	125S17001	螺钉SM11/64"×40 L=7.7	Screw SM11/64"×40 L=7.7	3
21	101S16003	抬牙连杆轴位螺母	Nut	1
22	12504003	送料曲柄	Feed rocker shaft cranck	1
23	125S20002	送料曲柄轴位螺钉SM9/32"×28	Hinge screw SM9/32"×28	1
24	101S11016	螺钉SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
25	101S16003	抬牙连杆轴位螺母	Nut	1
26	12504004	抬牙后曲柄	Feed driving shaft crank rear	1
27	125S20002	抬牙连杆轴位螺钉SM9/32"×28	Hinge screw SM9/32"×28	1
28	101S11016	螺钉SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
29	12505002	送料小连杆	Connecting rod	1
30	12502004	送料轴	Feed rocket shaft	1
31	12503020	抬牙轴前轴套	Feed rocker shaft bushing,front	1
32	12502005	抬牙轴	Feed driving shaft	1
33	12503017	抬牙轴中轴套	Bushing,intermediate	1
34	101S15010	螺钉SM15/64"×28 L=8.5	Screw SM15/64"×28 L=8.5	1
35	101S15002	螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
36	10108003	抬牙轴后轴套挡圈	Thrust collar	1
37	12503012	抬牙轴后轴套部件	Bushing ,rear	1
38	12508002	送料轴薄挡圈	Thrust collar	2
39	113S14020	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	4
40	409S15004	螺钉	Screw	1
41	12503012	送料轴后轴套	Bushing rear	1
42	H03001	送料轴轴用挡圈	Retaining ring	1
43	125S17002	螺钉	Screw	2

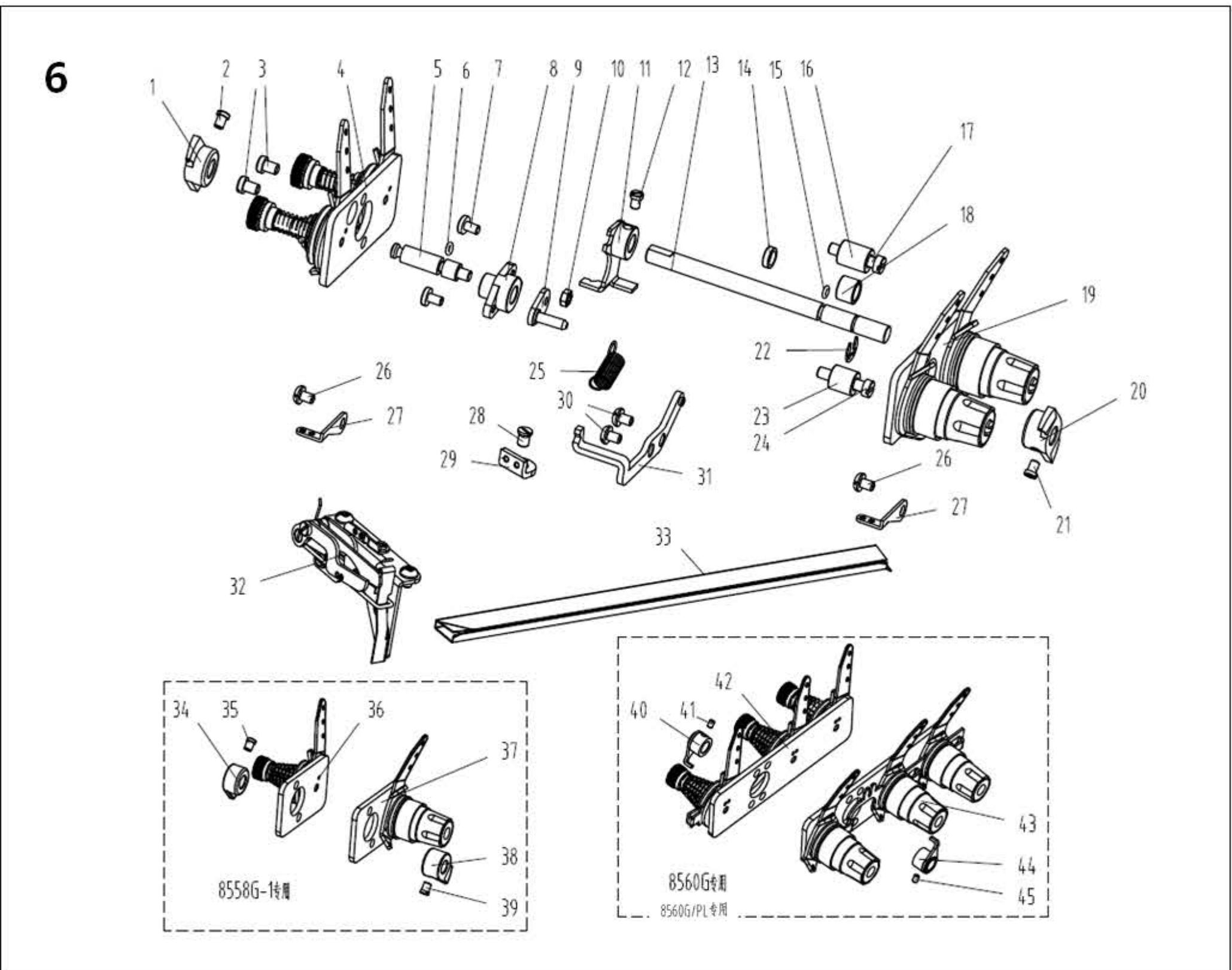


5. 送料分组件(1)/Feed Mechanism Components(1)

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	116S11017	螺钉SM11/64"×40 L=8	Nut SM11/64"×40 L=8	2
2	12504006	送料调节器	Feed regulation	1
3	12526020	调节器连杆轴	Regulator connecting shaft	1
4	101S15006	螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1
5	12526011	送料调节器销	Hinge pin	1
6	O01040	送料调节螺钉O形圈	O-rubber ring	1
7	12526031	送料调节螺钉	Feed regulating screw	1
8	10127010	送料距锁合销簧	Stitch dial lock spring	1
9	10126015	送料距锁合销	Stitch dial lock pin	1
10	11251100200	送料距旋钮组件	Stitch dial asm	1
11	12527004	倒送料轴拉簧	Tension spring	1
12	12502006	倒送料轴	Reverse feed control lever shaft	1
13	401S16004	螺母SM3/16"×28	Nut SM11/64"×40 L=8	1
14	12504008	倒送料曲柄	Control lever crank,rear	1
15	101S15006	螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1

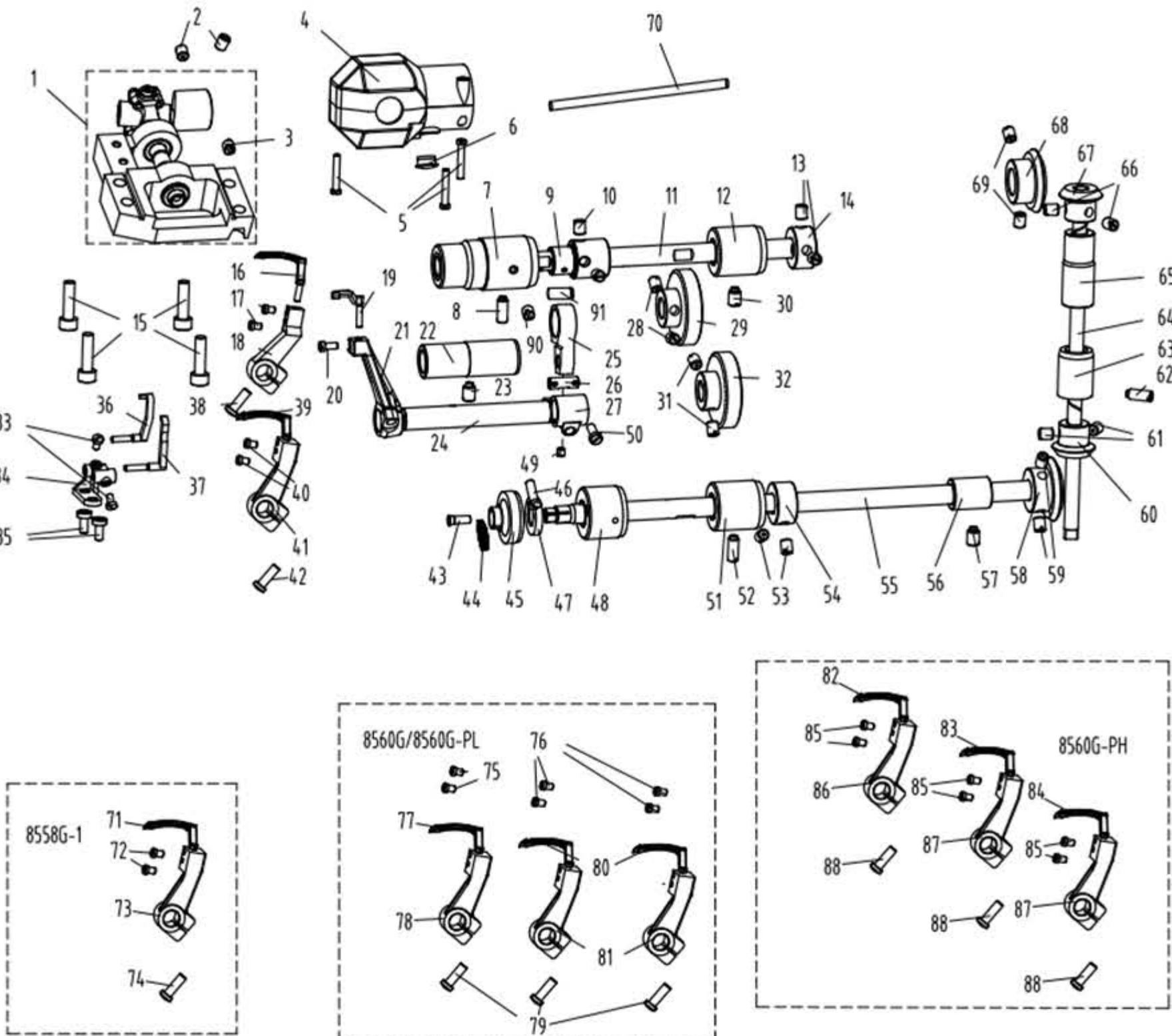
5. 送料分组件(2)/Feed Mechanism Components(2)

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
16	W04002	倒送料连杆轴位螺圈	Washer	3
17	125S20006	倒送料连杆轴位螺钉SM3/16"×28	Screw SM3/16"×28	1
18	101S11021	螺钉SM3/16"×28 L=12	Screw SM3/16"×28 L=12	1
19	101S11020	螺钉SM11/64"×40 L=10.5	Screw SM11/64"×40 L=10.5	1
20	12508006	倒送料轴挡圈	Thrust collar	1
21	O01014	倒送料轴O形圈	Rubber ring ,large	1
22	W03010	倒送料轴弹性垫圈10	Waved washer	1
23	O01014	倒送料轴O形圈	Rubber ring ,large	1
24	101S15011	螺钉SM1/4"×40 L=10	Screw SM1/4"×40 L=10	1
25	101S15007	螺钉SM1/4"×40 L=8	Screw SM1/4"×40 L=8	1
26	303297	倒送料扳手(喷漆)	Reverse feed lever	1
27	125S11015	螺钉SM3/16"×32 L=7	End screw SM3/16"×32 L=7	1
28	12512021	倒送料连杆	Feed driving rocker arm connecti	1
29	101S11022	螺钉SM3/16"×28 L=19	Screw SM3/16"×28 L=19	1
30	12526012	拉簧调节曲柄销	Tension spring suspension stud	1
31	12505005	送料调节器连杆	Feed regulator connecting rod	1
32	12512020	拉黄固定板	Suspension bracket	1
33	101S11008	螺钉SM11/64"×40 L=8	Screw SM11/64"×40 L=8	1
34	101S15006	螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1
35	101S11021	螺钉SM3/16"×28 L=12	Slamp screw SM3/16"×28 L=12	1
36	116S11017	螺钉SM11/64"×40 L=8	Screw SM11/64"×40 L=8	1
37	12504007	拉簧调节曲柄	Tension spring suspension cranck	1
38	12526004	送料连杆销	Connecting pin	1
39	12526007	送料摆杆销	Hinge pin	1
40	12504002	送料摆杆	Feed driving rocker asm	1
41	125S15005	螺钉SM3/64"×32 L=6	Screw SM3/64"×32 L=6	2
42	125S11009	螺钉SM11/64"×40 L=10.5	Screw SM11/64"×40 L=10.5	1
43	12526005	送料摆杆座左销	Hinge stud	1
44	101S11020	螺钉SM11/64"×40 L=10.5	Screw SM11/64"×40 L=10.5	1
45	12501003	送料摆杆座	Teed driving rocker	1
46	125S11010	螺钉SM15/64"×28 L=11	Screw SM15/64"×28 L=11	1
47	12526006	送料摆杆座右销	Hinge pin	1
48	125S30007	倒送料挡块螺杆SM15/64"×28 L=60	Screw SM15/64"×28 L=60	1
49	W01015	挡块螺杆垫圈	Washer	1
50	209S16006	螺母SM15/64"×28	Nut SM15/64"×28	1
51	125S15004	螺钉SM9/64"×40 L=5	Screw SM9/64"×40 L=5	1
52	300975	倒送料挡块	Lever stopper	1
53	12522009	倒料料挡块橡胶垫	Rubber cushion	1



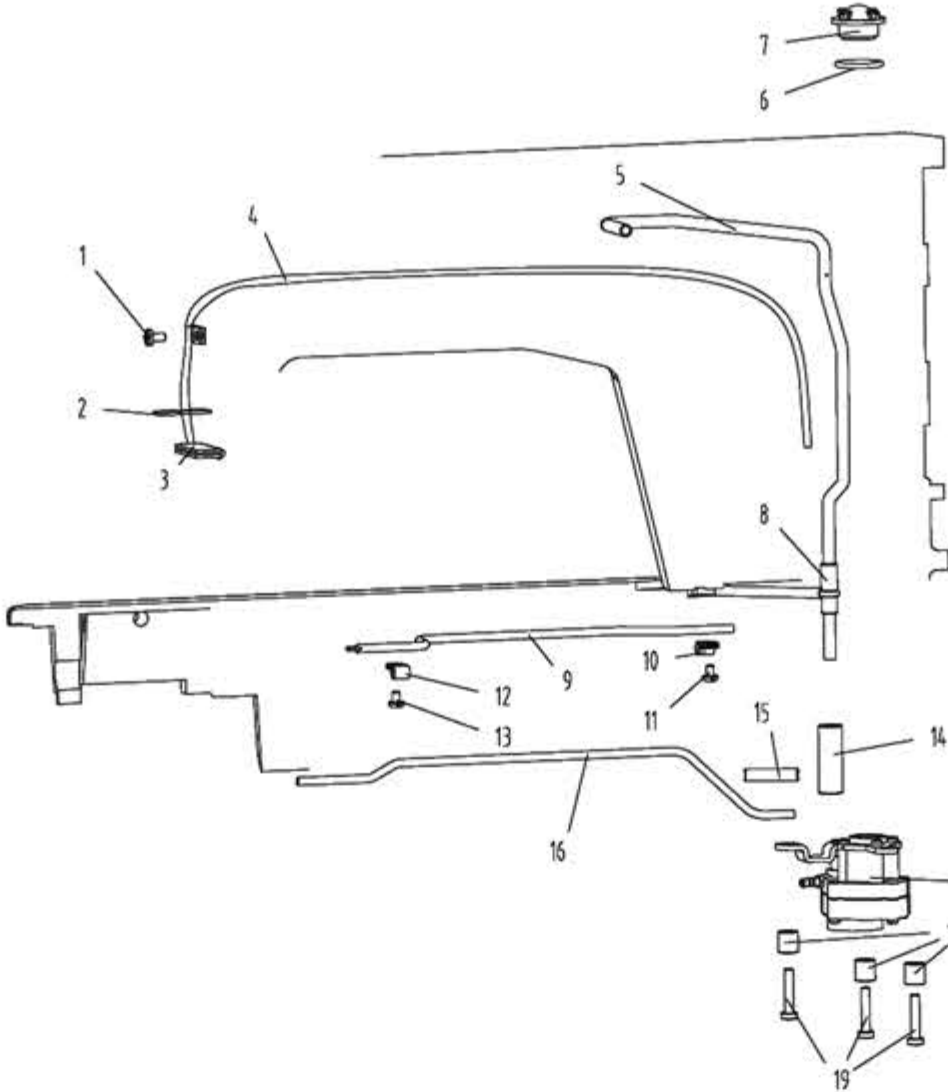
6、挑线、松线、夹线分组件/ Thread take-up & tension,and tension releasing assembly complete

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	12504020	底线松线爪	Looper thread release latch	1
2	409S14002	螺钉SM11/64"×40 L=3.5	Screw SM11/64"×40 L=3.5	1
3	401S11031	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	2
4	1251300700	底线夹线器部件	Lower thread tension asm	1
5	12502014	底线松线轴	Looper thread release shaft	1
6	O01004	底线松线轴O型圈	Rubber ring	1
7	125S11020	螺钉SM9/64"×40 L=6	Screw SM9/64"×40 L=6	2
8	12504018	松线轴套	Tension release shaft bushing	1
9	1250401900	底线松线轴曲柄部件	Tension release arm asm	1
10	114S16004	螺母SM11/64"×40	Nut SM11/64"×40	1
11	1250401600	面线松线曲柄部件	Tension release arm asm	1
12	101S11012	螺钉SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	1
13	112502008	松线轴 (8558G)	Tension release shaft	1
14	1252202600	油封组件	Oil seal	1
15	O01027	松线轴O型圈	Oil seal ring	1
16	12509006	夹线器上安装垫	Spacer(B) for installing plate	1
17	125S30010	螺钉SM11/64"×40 L=11	Screw SM11/64"×40 L=11	1
18	112509006	松线轴环	Tension release shaft spacer	1
19	1261301700	面线夹线器组件	Needle thread tension asm	1
20	12504017	面线松线爪	Tension release latch	1
21	409S14002	螺钉SM11/64"×40 L=3.5	Screw SM11/64"×40 L=3.5	1
22	H05013	松线轴挡圈	Snap ring	1
23	12509011	夹线器下安装垫	Spacer(A)for installing plate	1
24	125S30010	螺钉SM11/64"×40 L=11	Screw SM11/64"×40 L=11	1
25	13627003	抬压脚后杠杆弹簧	Spring	1
26	112S11014	螺钉SM11/64"×40 L=5.3	Screw SM11/64"×40 L=5.3	2
27	12613001	导线勾	Frame thread guide	2
	12512035	导线勾	Frame thread guide	2
28	409S17001	螺钉SM11/64"×40 L=4.7	Screw SM11/64"×40 L=4.7	1
29	12613006	底线导线勾	Frame thread guide	1
30	112S11014	螺钉SM11/64"×40 L=5.3	Screw SM11/64"×40 L=5.3	2
31	12512031	后杠杆弹簧固定板	Suspension bracket	1
32	11251300500	凸轮导线钩组件(8558G)	Looper thread guide plate(8558G)	1
	1261300200	凸轮导线钩组件(8560G)	Looper thread guide plate(8560G)	1
33	12512047	底线导线管	Looper thread guide tube	1
34	12504023	底线松线爪	Looper thread release latch	1
35	101S11012	螺钉SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	1
36	1251300900	底线夹线器部件(8558G-1)	Lower thread tension asm(8558G-1)	1
37	1251300800	面线夹线器部件(8558G-1)	Needle thread tension asm(8558G-1)	1
38	12504022	面线松线爪	Tension release latch	1
39	101S11012	螺钉SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	1
40	1260400400	松线爪组件	Tension release latch	1
41	101S11012	螺钉SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	1
42	1261301800	底线夹线器部件(三针)	Lower thread tension asm(three needles)	1
43	1261301700	面线夹线器部件(三针)	Needle thread tension asm(three needles)	1
44	1260400400	松线爪组件	Tension release latch	1
45	101S11012	螺钉SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	1



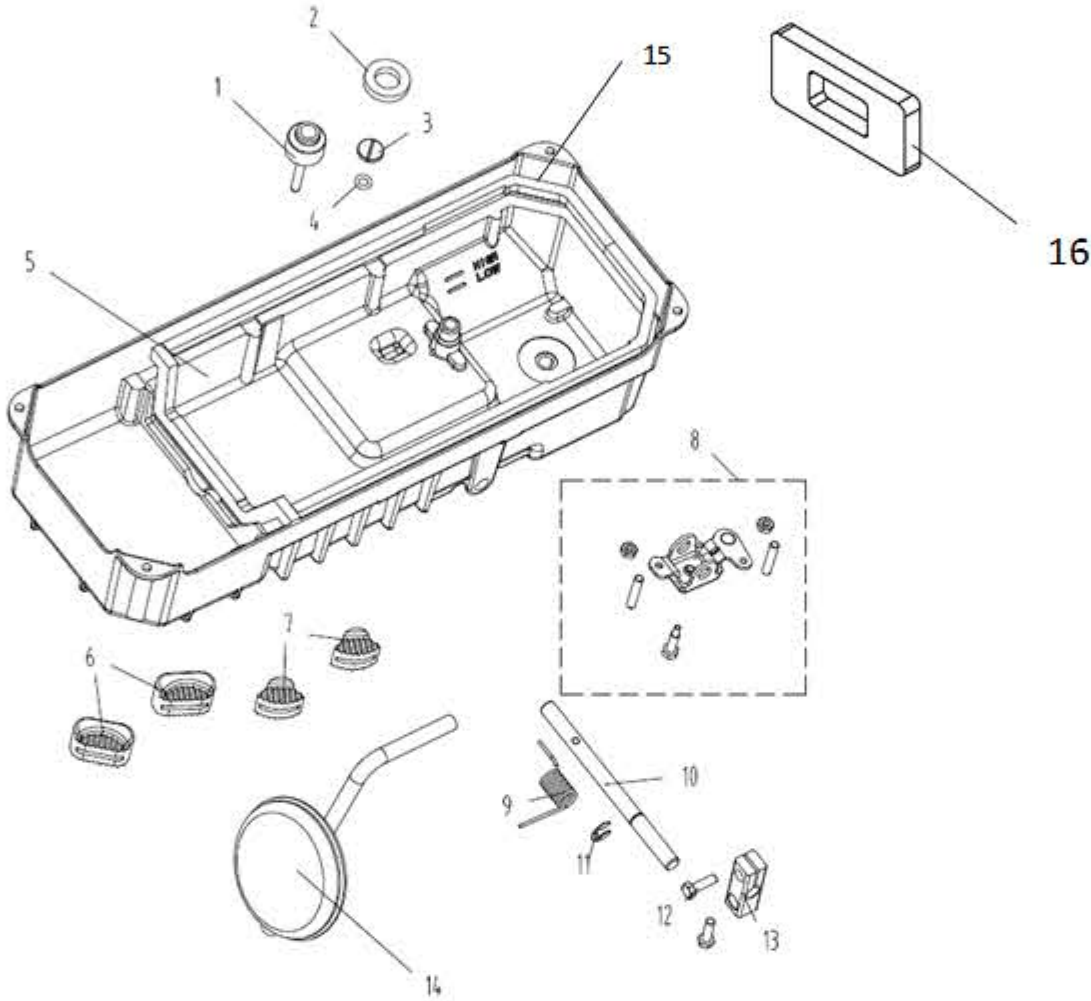
7. 弯针勾线分组件 Looper thread retainer components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	1250100500	弯针架座组件	Looper mounting base asm	1
2	101S15007	螺钉SM1/4"×40 L=8	Screw SM1/4"×40 L=8	2
3	125S30008	螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	1
4	1251202200	弯针曲柄罩壳部件	Crank cover asm	1
5	126S11001	螺钉SM9/64"×40 L17	Screw SM9/64"×40 L=17	3
6	112522002	曲柄罩壳孔塞	Rubber plug	1
7	1250303800	弯针轴前轴套部件	Bushing,front	1
8	101S15001	螺钉SM15/64"×28 L=13	Screw SM15/64"×28 L=13	1
9	12510005	护针凸轮	Needle guard cam asm	1
10	101S15007	螺钉SM1/4"×40 L=8	Screw SM1/4"×40 L=8	2
11	12502009	弯针轴	Looper rocket shafttr	1
12	1250302600	下轴中轴套部件	Bushing,intermediate	1
13	101S15007	螺钉SM1/4"×40 L=8	Bushing,front asm,screw SM1/4"×40 L=8	2
14	112508001	弯针轴挡圈	Thrust collar asm	1
15	125S13001	螺钉SM15/64"×28 L=22	Screw SM15/64"×28 L=22	4
16	12517002	右弯针	Looper(right)	1
17	209S11012	螺钉SM9/64"×40 L=4.8	Screw SM9/64"×40 L=4.8	2
18	12504013	右弯针曲柄	Looper holder asm.(right)	1
19	12517003	摆动护针(8558G-1/4)	Driving needle guard(8558G:1/4",1/8",3/8	1
	12517009	摆动护针(8558G-1)	Driving needle guard(8558G-1)	1
	12517010	摆动护针(8558G-2)	Driving needle guard(8558G-2)	1
	12617003	摆动护针(8560G,8560G-PL)	Driving needle guard(8560G,8560G-PL)	1
	12617006	摆动护针(8560G-PH)	Driving needle guard(8560G-PH)	1
20	125S11003	螺钉SM9/64"×40 L=8	Screw SM9/64"×40 L=8	1
21	12504015	护针曲柄	Rear needle guard rocker arm asm	1
22	12503043	护针轴套	Bushing	1
23	101S15010	螺钉SM15/64"×28 L=8.5	Screw SM15/64"×28 L=8.5	1
24	12502012	护针轴	Needle guard driving shaft asm	1
25	12505007	护针连杆	Needle guard crank rod	1
26	12526014	护针曲柄销	Pin	1
27	12504014	护针叉形曲柄	Rear needle guard rocker fork	1
28	101S15007	螺钉SM1/4"×40 L=8	Screw SM1/4"×40 L=8	2
29	12525003	被动弯针齿轮	Gear asm ,lower	1
30	101S15010	螺钉SM15/64"×28 L=8.5	Screw SM15/64"×28 L=8.5	1
31	101S15007	螺钉SM1/4"×40 L=8	Screw SM1/4"×40 L=8	2
32	12525002	主动弯针齿轮	Gear asm,upper	1
33	101S11005	螺钉SM9/64"×40 L=6	Screw SM9/64"×40 L=6	2
34	12501006	护针杆座	Needle guard base	1
35	101S11011	螺钉SM11/64"×40 L=9.5	Screw SM11/64"×40 L=9.5	2
36	12517004	左固定护针杆	Counter needle guard,left	1
	12517011	左固定护针杆(-2)	Counter needle guard,left(-2)	1
	12605001	左固定护针杆(8560G)	Counter needle guard,left(8560G)	1
	12617007	左固定护针杆(8560G-PH)	Counter needle guard,left(8560G-PH)	1
37	12517005	右固定护针杆	Counter needle guard,right	1
38	101S11016	螺钉SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
39	12517001	左弯针	Looper(left)	1
40	209S11012	螺钉SM9/64"×40 L=4.8	Screw SM9/64"×40 L=4.8	2
41	12604002	左弯针曲柄	Looper holder asm(left)	1
42	101S11016	螺钉SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
43	125S17004	螺钉SM11/64"×40 L=9.5	Screw SM11/64"×40 L=9.5	1
44	1251000600	底线打线凸轮	Looper thread take-up cam	1
45	12503046	下轴前轴套油封套	Looper thread guard bushing	1
46	101S11016	螺钉SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
47	1252200700	下轴前轴套油封组件	Looper thread guard bushing asm	1
48	1250303200	下轴轴套部件	Bushing ,front	1
49	401S15006	螺钉SM11/64"×40 L=4.5	Screw SM11/64"×40 L=4.5	1
50	101S11020	螺钉SM11/64"×40 L=10.5	Screw SM11/64"×40 L=10.5	1
51	1250302600	下轴中轴套部件	Bushing,intermediate	1
52	101S15001	螺钉SM15/64"×28 L=13	Screw SM15/64"×28 L=13	1
53	101S15007	螺钉SM1/4"×40 L=8	Bushing,front asm,screw SM1/4"×40 L=8	2
54	112508001	弯针轴挡圈	Thrust collar asm	1
55	12502008	下轴	Lower shaft asm	1
56	12503025	下轴后轴套	Bushing ,rear	1
57	101S15010	螺钉SM15/64"×28 L=8.5	Screw SM15/64"×28 L=8.5	1
58	12525001	下轴伞齿轮	Gear asm	1
59	101S15007	螺钉SM1/4"×40 L=8	Bushing,front asm,screw SM1/4"×40 L=8	2
60	10125003	竖轴下伞齿轮	Gear asm	1
61	101S15007	螺钉SM1/4"×40 L=8	Bushing,front asm,screw SM1/4"×40 L=8	2
62	101S15010	螺钉SM15/64"×40 L=8.5	Screw SM15/64"×40 L=8.5	1
63	10403013	竖轴下轴套	Upright shaft bushing lower	1
64	12502007	竖轴	Upright,shaft	1
65	12503021	竖轴上轴套	Bushing,upper	1
66	101S15007	螺钉SM1/4"×40 L=8	Bushing,front asm,screw SM1/4"×40 L=8	2
67	10125003	竖轴上伞齿轮	Pinion asm	1
68	10125004	上轴伞齿轮	Gear asm	1
69	101S15007	螺钉SM1/4"×40 L=8	Bushing,front asm,screw SM1/4"×40 L=8	2
70	12921002	油管3X5	Vinyl tube	0.1
71	12517001	左弯针	Looper(left)	1
72	209S11012	螺钉SM9/64"×40 L=4.8	Screw SM9/64"×40 L=4.8	2
73	12504012	左弯针曲柄	Looper holder asm(left)	1
74	101S11016	螺钉SM3/16"×28 L=14	Screw SM3/16"×28 L=14	1
75	209S11012	螺钉SM9/64"×40 L=4.8	Screw(right) 螺钉SM9/64"×40 L=4.8	2
76	201S11007	螺钉SM9/64"×40 L=6	Screw (left) SM9/64"×40 L=6	4
77	12517002	右弯针	Looper(right)	1
78	12604003	右弯针曲柄	Looper holder asm.(right)	1
79	126S11001	螺钉SM9/64"×40 L=15	Screw SM9/64"×40 L=15	3
80	12517001	左弯针	Looper(left)	2
81	12604002	左弯针曲柄	Looper holder asm(left)	2
82	12517001	左弯针	Looper,left(8560G-PH)	1
83	12617011	中弯针(8560G-PH)	Looper,right(8560G-PH)	1
84	12517002	右弯针	Looper,right(8560G-PH)	1
85	201S11007	螺钉SM9/64"×40 L=6	Screw (left) SM9/64"×40 L=6	6
86	12604010	左弯针曲柄(8560G-PH)	Looper holder asm,left(8560G-PH)	1
87	12604009	右弯针曲柄(8560G-PH)	Looper holder asm,right(8560G-PH)	2
88	126S11001	螺钉SM9/64"×40 L=15	Screw SM9/64"×40 L=15	3



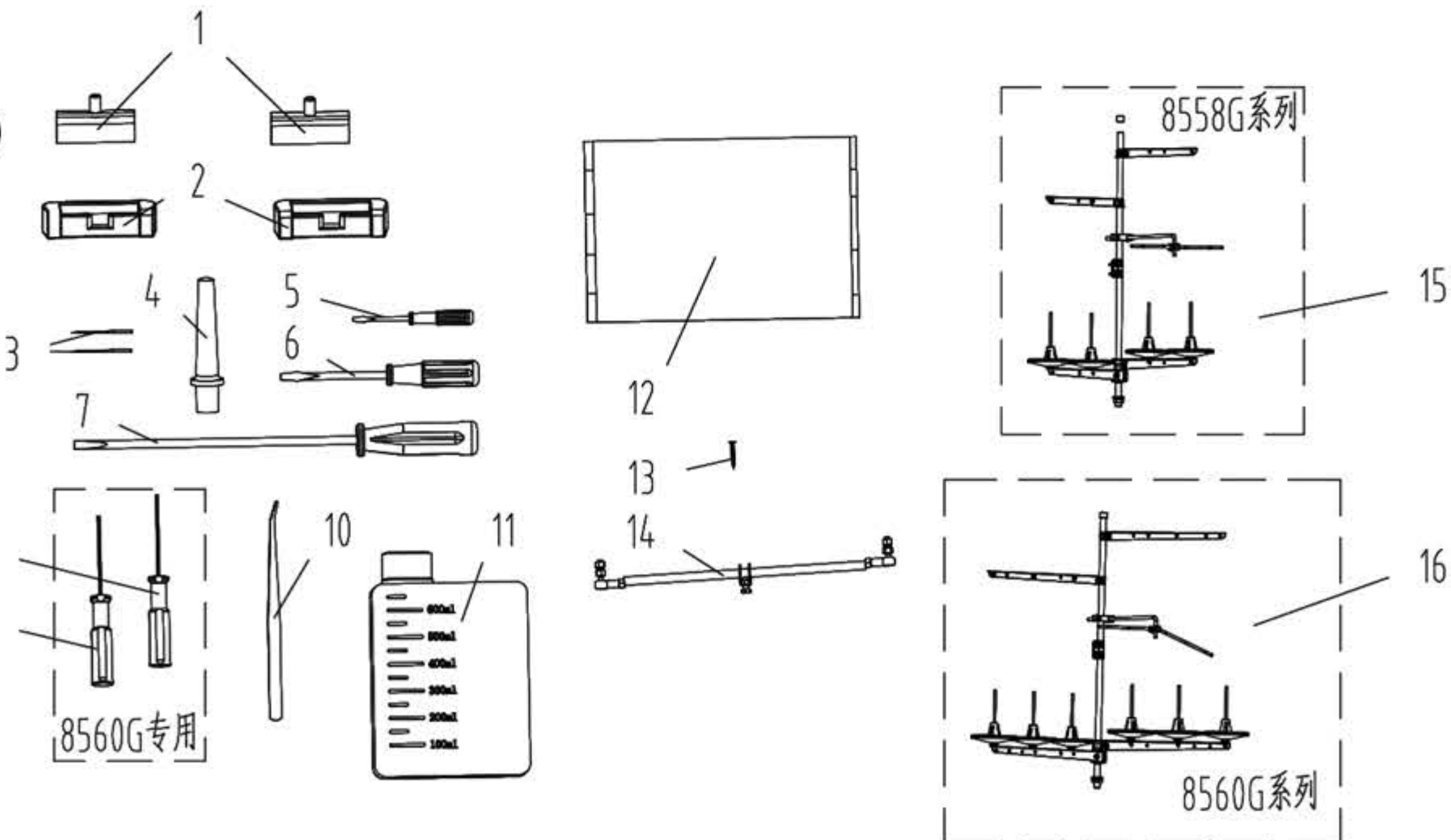
8、润滑、油量检测组件/Oil Lubrication & Oil Measuring Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	101S11004	螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
2	10127015	回油毡夹	Holder	1
3	10123006	回油毡	Oil felt	1
4	11502100100	回油管部件	Oil return tube component	1
5	12521005	上轴供油管	Main shaft oil tube	1
6	10122019	油窗O形圈	O-rubber ring	1
7	10111004	油窗	Oil sight window	1
8	12536004	供油管接头	Rubber joint	1
9	12521003	齿轮供油管	gear oil pipe	1
10	12512054	齿轮供油管夹	Holder	1
11	112S11014	螺钉SM11/64"×40 L=7	Screw SM11/64"×40 L=7	1
12	12512054	齿轮供油管夹	Holder	1
13	112S11014	螺钉SM11/64"×40 L=7	Screw SM11/64"×40 L=7	1
14	12536002	上轴供油管接头	Rubber joint	1
15	12536003	下轴供油管接头	Rubber joint	1
16	12521004	下轴供油管	Oil tube	1
17	11252000200	油泵组件	Lubrication oil pump asm	1
18	12509011	油泵垫圈	Collar	3
19	125S30009	油泵螺钉	Screw	3



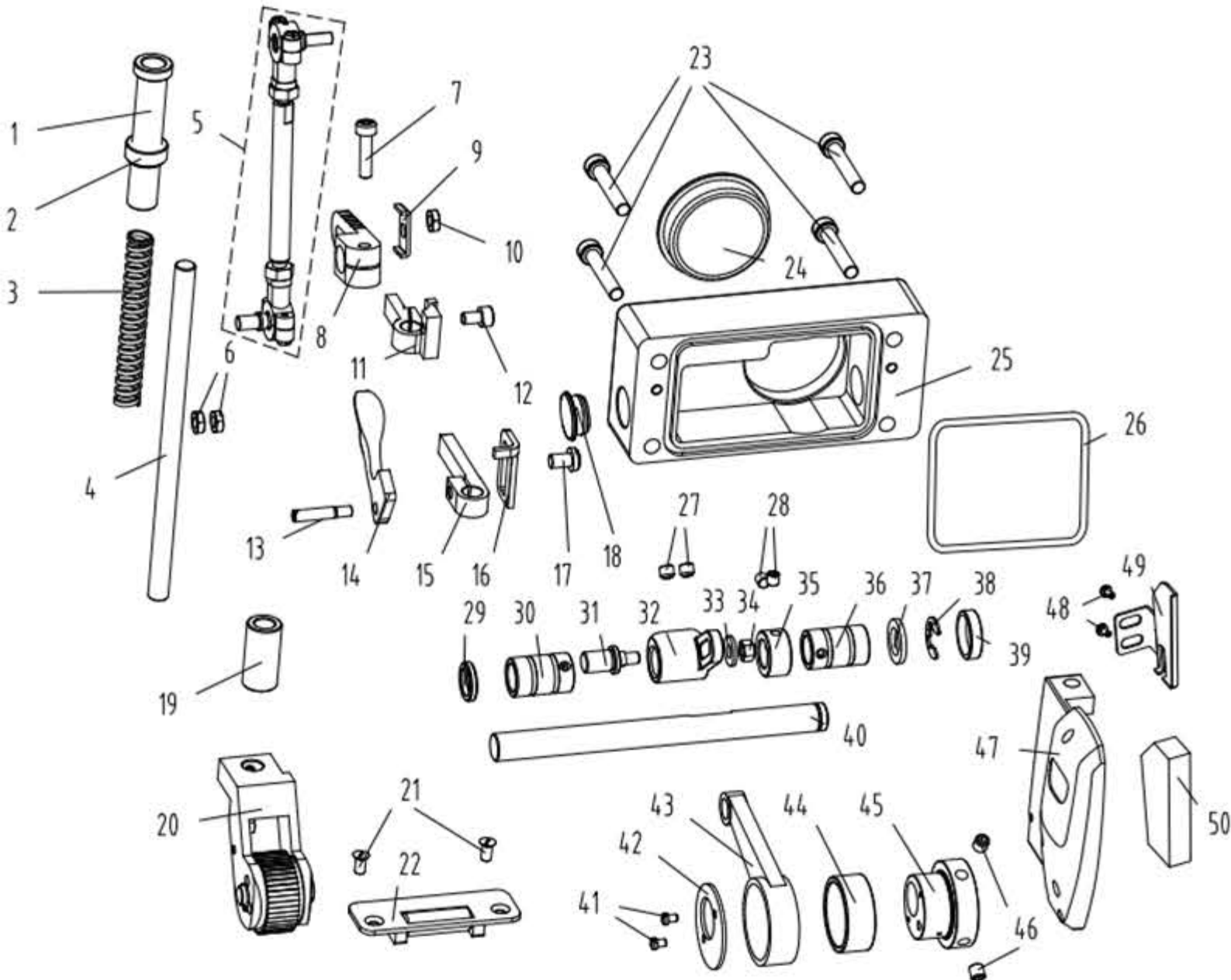
9. 油盘、膝抬压脚分组件/Oil Ceservoir & Knee Lifter Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	12531004	抬压脚顶销	Knee press lifter rod	1
2	10131001	油盘磁铁	Oil reservoir magnet	1
3	101S11028	螺钉SM5/16"×24 L=7	Screw SM5/16"×24 L=7	2
4	10122001	排油螺钉O形圈	Oil drain cap gasket	2
5	12501009	油盘	Oil reservoir	1
6	10122023	机头防震垫块（大）	Cushion(big)	2
7	10122022	机头防震垫块（小）	Cushion(small)	2
8	1251205800	抬压脚双向曲柄组件	Presser foot lifting two-way crank assembly	1
9	10127016	双向曲柄扭簧	Spring	1
10	12502015	抬压脚轴	Knee press rod	1
11	H05010	抬压脚轴开口挡圈	Thrust ring	1
12	101S12003	操纵杆节头螺钉	Clamp screw	2
13	10101008	抬压脚操纵杆节头	Bearing bracket	1
14	1011202800	操纵杆组件	Knee lift lever assembly	1
15	1252202000	油盘垫组件	Gasket	1
16	112523003	油盘油毡垫	Gasket	1



10. 机头附件/Machine Head Accessories

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	1011203100	机头连接钩部件	Nachine hinge plate asm	2
2	10122060	机头连接钩座	Machine hinge plate	2
3	12517012	机针TV×7(18#)	Needle	1包
4	115011003	机头支柱	Machine rest pin	1
5	10131004	螺丝刀(小)	Screw driver (small)	1
6	10131003	螺丝刀(中)	Screw driver (mediu)	1
7	20731047	螺丝刀(大)	Screw driver (big)	1
8	20131044	内六角扳手1.5mm	Allen wrench	1
9	20131045	内六角扳手1.6mm	Allen wrench	1
10	20131051	镊子	Tweezer	1
11	20131037	油箱部件	Lubricating unit case asm	1
12	115031022	防尘罩	Dust cover	1
13	101S30010	机头连接钩座钉（P19）	Shoe spike (p19)	6
14	11543100300	拉杆组件	Rod asm	1
15	2113101800	线架组件(四线)	Spool stand complete	1
16	2113102700	线架组件(六线)	Spool stand complete	1



11. 后拖轮装置/ Puller device mechanism

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	40603019	调压螺钉SM1/2"×28 L=65	Presser Adjust Screw SM1/2"×28 L=65	1
2	1138NS16005	调压螺母	Presser spring regulator	1
3	12627004	弹簧	Spring	1
4	40602016	拖轮轴	Puller Presser Bar	1
5	1260200500	拉杆组件	Pitman Rod Assy	1
6	406S16005	螺母SM7/32"×32	Nut SM15/64"×28	2
7	114S13001	螺钉M5×20	Screw M5 L=20	1
8	12604007	调节曲柄	Crank	1
9	40612048	刻度指示板	Degreeer Plate	1
10	402S16003	螺母	Nut	1
11	40609009	压脚轴连接块	Presser Bar Clamp	1
12	S05038	螺钉 M5×8	Nut M5 L=28	1
13	40602013	固定销子	Pin	1
14	40601031	抬轮扳手	Presser Foot Lifter	1
15	12609001	压杆导架	presser guide bracket asm	1
16	30128009	连杆轴垫圈	Washer	1
17	409S11013	螺钉	Screw	1
18	20722002	油塞	Plug	1
19	112603002	拖轮轴下衬套	Presser Bar Bush , D	1
20	11261400500	拖轮组件	Puller	1
21	125S17002	针板螺钉	Screw	2
22	12614005	下滚轮(滚花)	Lower Roller Assembly	1
23	207S13004	螺钉M6×35	Screw	4
24	30522069	油封	Plug	1
25	302105	后盖(喷漆)	Bracket Assembly	1
26	30522070	后盖密封圈	O Ring	1
27	S10029	螺钉M6×0.75×5(进口)	Screw M6 L=5	2
28	207S11042	螺钉M5×5	Screw M5 L=5	2
29	20122021	油封	Plug	1
30	20103020	送布轴右套筒	Bush	1
31	30126006	连杆销	Pin Screw	1
32	30504035	曲柄	Crank	1
33	12612007	连接片	Link	1
34	N01004	六角螺母M5	Nut M5	1
35	30508001	挡圈	Collar	1
36	20103020	送布轴右套筒	Bush	1
37	30128015	摆动连杆轴垫圈	Washer	1
38	H05011	卡簧9	E-Ring	1
39	30522019	油封	Plug	1
40	30502045	JK-8008VC-1724拖轮轴	Shaft	1
41	104S11006	支针螺钉(进口)	Screw	2
42	40612050	固定板	Thrust collar	1
43	12605003	主轴连杆	Connection	1
44	B07036	轴承K28×33×13	Needle Bearing	1
45	12610001	主轴偏心轮	Eccentric	1
46	116S14005	螺钉	Screw	2
47	930001178	PL面板(喷漆)	Face plate asm for pl	1
48	101S11004	螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	2
49	112612002	挡油板	Oil baffle	1
50	112623001	挡油海绵	Oil retaining sponge	1

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